

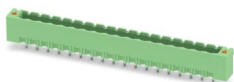
# BCH-508VF-18 GN - PCB header



5447324

<https://www.phoenixcontact.com/us/products/5447324>

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PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: pastel green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Pin, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: BCH-VF, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.9 mm, number of solder pins per potential: 1, plug-in system: BASICLINE 2,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Well-known mounting principle allows worldwide use
- Vertical connection enables multi-row arrangement on the PCB
- Easy PCB replacement thanks to plug-in modules
- Screwable flange for superior mechanical stability

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 5447324       |
| Packing unit                         | 100 pc        |
| Minimum order quantity               | 100 pc        |
| Sales key                            | AA03          |
| Product key                          | AACSQF        |
| GTIN                                 | 4046356837262 |
| Weight per piece (including packing) | 8.183 g       |
| Weight per piece (excluding packing) | 8.183 g       |
| Customs tariff number                | 85366930      |
| Country of origin                    | CN            |

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## Technical data

### Product properties

|                           |                       |
|---------------------------|-----------------------|
| Product type              | PCB headers           |
| Product family            | BCH-VF                |
| Product line              | COMBICON Connectors M |
| Type                      | Standard              |
| Number of positions       | 18                    |
| Pitch                     | 5.08 mm               |
| Number of connections     | 18                    |
| Number of rows            | 1                     |
| Number of potentials      | 18                    |
| Mounting type             | Threaded flange       |
| Pin layout                | Linear pinning        |
| Solder pins per potential | 1                     |

### Electrical properties

#### Properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 12 A   |
| Nominal voltage $U_N$       | 320 V  |
| Contact resistance          | 2.9 mΩ |
| Rated voltage (III/3)       | 250 V  |
| Rated surge voltage (III/3) | 4 kV   |
| Rated voltage (III/2)       | 320 V  |
| Rated surge voltage (III/2) | 4 kV   |
| Rated voltage (II/2)        | 400 V  |
| Rated surge voltage (II/2)  | 4 kV   |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

#### Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

### Material specifications

#### Material data - contact

|   |  |
|---|--|
| Note                                      | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                          | Cu alloy   |
| Surface characteristics                   | Tin-plated   |
| Metal surface contact area (top layer)    | Tin (4 μm - 8 μm Sn)   |
| Metal surface contact area (middle layer) | Nickel (1.5 μm - 4 μm Ni)  |

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|   |                           |
|---|---------------------------|
| Metal surface soldering area (top layer)    | Tin (4 µm - 8 µm Sn)      |
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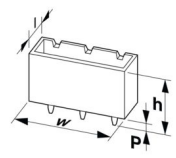
## Material data - housing

|   |                     |
|---|---------------------|
| Color (Housing)   | pastel green (6019) |
| Insulating material   | PA                  |
| Insulating material group   | I                   |
| CTI according to IEC 60112  | 600                 |
| Flammability rating according to UL 94                            | V0                  |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850                 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775                 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C              |

## Notes

|                    |  |
|--------------------|--|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|--|

## Dimensions

|                       |  |
|-----------------------|--|
| Dimensional drawing   |  |
| Pitch                 | 5.08 mm  |
| Width [w]             | 101.6 mm   |
| Height [h]            | 15.9 mm  |
| Length [l]            | 8.6 mm   |
| Installed height      | 12 mm  |
| Solder pin length [P] | 3.9 mm   |
| Pin dimensions        | 1 x 1 mm   |

## PCB design

|               |        |
|---------------|--------|
| Hole diameter | 1.4 mm |
|---------------|--------|

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

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## Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

## Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

## Insertion and withdrawal forces

|                                     |                        |
|-------------------------------------|------------------------|
| Specification                       | IEC 60512-13-2:2006-02 |
| Result                              | Test passed            |
| No. of cycles                       | 25                     |
| Insertion strength per pos. approx. | 10 N                   |
| Withdraw strength per pos. approx.  | 8 N                    |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16                    |

### Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|  |                     |
|--|---------------------|
| Specification  | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 250 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 3.2 mm              |
| Rated insulation voltage (III/2)                       | 320 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3 mm                |
| Rated insulation voltage (II/2)                        | 400 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |
| minimum creepage distance (II/2)                       | 3 mm                |

## Environmental and real-life conditions

### Durability test

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-9-1:2010-03 |
|---------------|-----------------------|

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|  |        |
|--|--------|
| Impulse withstand voltage at sea level       | 4.8 kV |
| Contact resistance R <sub>1</sub>            | 2.9 mΩ |
| Contact resistance R <sub>2</sub>            | 2.9 mΩ |
| Insertion/withdrawal cycles                  | 25     |
| Insulation resistance, neighboring positions | > 5 MΩ |

## Climatic test

|                                   |   |
|-----------------------------------|---|
| Specification                     | EN ISO 22479:2022-06  |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 100 °C/168 h  |
| Power-frequency withstand voltage | 2.21 kV   |

## Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

## Ambient conditions

|   |   |
|---|---|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

## Drawings

Dimensional drawing



Diagram



Type: BCVP-508RF-... with BCH-508VF-...

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Diagram



Type: BCPV-508WF-... with BCH-508VF-...

Drilling plan/solder pad geometry



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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002637 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|   |                    |
|---|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--------------------|

### China RoHS

|  |  |
|--|--|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|  | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

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