

ILC 350 ETH/M - Controller

2985819

<https://www.phoenixcontact.com/us/products/2985819>



Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



Inline Controller with Ethernet interface for coupling to other controllers and systems, with programming options according to IEC 61131-3, complete with plug and labeling field, GL approval

Your advantages

- Complete fieldbus master (8192 I/O points)
- FTP server
- Integrated web server for visualization with WebVisit
- Flash file system
- Maritime approval
- Engineering with PC Worx (IEC 61131-3)
- Numerous protocols supported such as: HTTP, FTP, SNTP, SNMP, SMTP, SQL, MySQL, etc.
- Integrated Ethernet interface

Commercial data

Item number	2985819
Packing unit	1 pc
Note	Made to order (non-returnable)
Sales key	DR10
Product key	DRAAAC
GTIN	4046356077712
Weight per piece (including packing)	846.8 g
Weight per piece (excluding packing)	813.2 g
Customs tariff number	85371091
Country of origin	DE

Technical data

Product properties

Product type	Controller
Product family	Inline
Type	modular

Display

Diagnostics display	no
---------------------	----

System properties

Retentive data storage	64 kByte (NVRAM)
------------------------	------------------

IEC 61131 runtime system

Program memory	typ. 1 Mbyte
Data storage system	2 Mbyte
Number of control tasks	16

INTERBUS-Master

Amount of process data	max. 8192 bit (INTERBUS)
Amount of process data (INTERBUS input/output data max.)	max. 8192 bit (INTERBUS)
Number of supported devices	max. 512 (in total, of which 254 are remote bus devices/bus segments)
Number of local bus devices that can be connected	max. 63 (observe current consumption)
Number of devices with parameter channel	max. 62
Number of supported branch terminals with remote bus branch	15

Function

Diagnostics display	no
Redundancy function	no

System requirements

Diagnostics tool	DIAG+ from version 1.14
------------------	-------------------------

Electrical properties

Transmission medium	Copper
Maximum power dissipation for nominal condition	max. 6 VA

Supply

Supply voltage	24 V DC $\pm 5\%$
Supply voltage range	20.4 V DC ... 30 V DC
Residual ripple	$\pm 5\%$
Typical current consumption	250 mA (no local bus device connected during idling, bus inactive)

Real-time clock

Realtime clock	Integrated (battery backup)
----------------	-----------------------------

ILC 350 ETH/M - Controller



2985819

<https://www.phoenixcontact.com/us/products/2985819>

Potentials

Supply voltage	7.5 V DC $\pm 5\%$
Power supply	2 A DC (observe derating)

Potentials

Supply voltage	24 V DC -15 % / +20 %
Power supply	0.5 A DC (observe derating)

Potentials

Supply voltage	24 V DC -15 % / +20 % (in accordance with EN 61131-2)
Power supply	max. 8 A

Potentials

Power supply	max. 8 A
Current draw	max. 5 A

Input data

Digital:

Input name	Digital inputs
Description of the input	Eight fast inputs, interrupt input
Number of inputs	12
Connection method	Inline potential distributor
Connection technology	2-, 3-, 4-conductor

Output data

Digital:

Output name	Digital outputs
Connection method	Spring-cage connection
Connection technology	2-, 3-, 4-conductor
Number of outputs	4
Output voltage	24 V DC
Maximum output current per channel	500 mA

Connection data

Inline connector

Connection method	Spring-cage connection
Conductor cross-section, rigid	0.08 mm ² ... 1.5 mm ²
Conductor cross-section, flexible	0.08 mm ² ... 1.5 mm ²
Conductor cross-section AWG	28 ... 16

Interfaces

INTERBUS local bus (master)

Number of interfaces	1
----------------------	---

ILC 350 ETH/M - Controller



2985819

<https://www.phoenixcontact.com/us/products/2985819>

Connection method	Inline data jumper
Transmission speed	500 kBaud / 2 MBaud (can be switched)

Parameterization/programming/diagnostics

Bus system	RS-232
Connection method	6-pos. MINI DIN socket (PS/2)
Transmission speed	max. 38.4 kbps
Transmission physics	Copper
No. of channels	1

Ethernet 10Base-T/100Base-TX

Bus system	RJ45
Number of interfaces	1
Connection method	RJ45 jack
Transmission speed	10/100 Mbps
No. of channels	1

Dimensions

Width	182 mm
Height	140.5 mm
Depth	71.5 mm

Material specifications

Color	green (RAL 6021)
-------	------------------

Environmental and real-life conditions

Ambient conditions

Degree of protection	IP20
Ambient temperature (operation)	-25 °C ... 55 °C
Ambient temperature (storage/transport)	-25 °C ... 85 °C
Permissible humidity (operation)	10 % ... 95 % (non-condensing)
Permissible humidity (storage/transport)	10 % ... 95 % (non-condensing)
Shock	25g, Criterion 1, according to IEC 60068-2-27
Vibration (operation)	5g, accordance to IEC 60068-2-6
Air pressure (operation)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	70 kPa ... 106 kPa (up to 3000 m above sea level)

Mounting

Mounting type	DIN rail mounting
---------------	-------------------

ILC 350 ETH/M - Controller

2985819

<https://www.phoenixcontact.com/us/products/2985819>



Environmental product compliance

China RoHS

Environment friendly use period (EFUP)	EFUP-50
	An article-related China RoHS declaration table can be found in the download area for the respective article under "Manufacturer declaration". For all articles with EFUP-E, no China RoHS declaration table issued and required.

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

Phoenix Contact 2026 © - all rights reserved
<https://www.phoenixcontact.com>

Phoenix Contact USA
586 Fulling Mill Road
Middletown, PA 17057, United States
(+717) 944-1300
info@phoenixcon.com