

# AXL E EIP DI8 DO8 M12 6M - Distributed I/O device



2701487

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Axioline E, Digital I/O device, EtherNet/IP™, M12 connector, Digital inputs: 8, 24 V DC, connection technology: 4-conductor, Digital outputs: 8, 24 V DC, connection technology: 3-conductor, Metal housing, degree of protection: IP65/IP67

## Product description

The Axioline E EtherNet/IP™ IO-Link master is designed for use within an EtherNet/IP™ network. It is used to acquire and output digital signals. The device is designed for use in systems manufacturing. The device is suitable for use without a control cabinet in harsh industrial ambient conditions. The Axioline E device can be used on tool platforms, directly on welding robots or in conveying technology, for example.

## Your advantages

- Connection to EtherNet/IP™ network using M12 connectors (D-coded)
- Transmission speed of 10 Mbps and 100 Mbps
- Connection of digital sensors and actuators using M12connectors (A-coded)
- Diagnostic and status indicators
- Short-circuit and overload protection of the sensor supply
- IP65/IP67 degree of protection

## Commercial data

Item number	2701487
Packing unit	1 pc
Note	Made to order (non-returnable)
Sales key	DR04
Product key	DRI7PD
GTIN	4046356762816
Weight per piece (including packing)	721.2 g
Weight per piece (excluding packing)	709.1 g
Customs tariff number	85176200
Country of origin	DE

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## Technical data

### Dimensions

Dimensional drawing	
Width	60 mm
Height	185 mm
Depth	38 mm
Drill hole spacing	198.5 mm
Note on dimensions	The height is 194.5 mm including the mounting panel. With fixing clips pulled out, the height is 212 mm. The depth is 38 mm including the mounting panel (30.5 mm without the mounting panel).

### Material specifications

Housing material	Die-cast zinc
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### Interfaces

#### EtherNet/IP™

Number of interfaces	2
Connection method	M12 connector
Note on the connection method	D-coded
Number of positions	4
Transmission speed	10/100 Mbps (with auto negotiation)

#### EtherNet/IP™

Equipment type	EtherNet/IP™ device
System-specific protocols	EtherNet/IP™ protocols ACD
	EtherNet/IP™ protocols DLR
	EtherNet/IP™ protocols IGMP v2
Protocols supported	SNMP v1
	HTTP
	TFTP
	FTP
	BootP
	DHCP
Specification	CIP Edition 3.11 EIP adaptation of CIP 1.12

### Input data

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## Digital:

Input name	Digital inputs
Description of the input	IEC 61131-2 types 1 and 3
Number of inputs	8
Cable length	max. 30 m (to the sensor)
Connection method	M12 connector double occupancy
Connection technology	4-conductor
Input voltage range "0" signal	0 V ... 5 V DC
Input voltage range "1" signal	11 V DC ... 30 V DC
Nominal input voltage $U_{IN}$	24 V DC
Nominal input current at $U_{IN}$	typ. 3 mA
Sensor current per channel	typ. 75 mA (from $U_S$ )
Total sensor current	max. 0.6 A (per device)
Input filter time	< 1000 $\mu$ s
Protective circuit	Overload protection, short-circuit protection of sensor supply

## Output data

### Digital:

Output name	Digital outputs
Connection method	M12 connector double occupancy
Connection technology	3-conductor
Number of outputs	8
Protective circuit	Overload protection, short-circuit protection of outputs; yes
Output voltage	24 V DC
Limitation of the voltage induced on circuit interruption	-28 V ... -17 V
Maximum output current per channel	500 mA
Nominal output voltage	24 V DC (from voltage $U_A$ )
Output voltage range	18 V DC ... 31.2 V DC
Output voltage when switched off	max. 1 V
Output current when switched off	max. 20 $\mu$ A
Nominal load, inductive	12 VA (1.2 H, 48 $\Omega$ , with nominal voltage)
Nominal load, ohmic	12 W (48 $\Omega$ , with nominal voltage)
Switching frequency	max. 5500 per second (with at least 50 mA load current) max. 1 per second (with inductive load)
Reverse voltage resistance to short pulses	Reverse voltage proof
Behavior with overload	Auto restart
Signal delay	max. 150 $\mu$ s (when switched on) max. 200 $\mu$ s (when switched off)
Overcurrent shut-down	min. 0.7 A

## Product properties

Product type	I/O component
Product family	Axioline E

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Type	Stand-alone
Special properties	Metal housing

## Electrical properties

### Potentials

Voltage supply $U_S$	24 V DC
Power supply at $U_S$	max. 4 A
Current consumption from $U_S$	typ. 8 mA
	max. 1.2 A

### Supply: Module electronics and sensors

Designation	Supply of module electronics and sensors ( $U_S$ )
Connection method	M12 connector, T-coded
Number of positions	4
Supply voltage	24 V DC
Supply voltage range	18 V DC ... 31.2 V DC (including all tolerances, including ripple)
Current consumption	typ. 190 mA $\pm$ 15 % (at 24 V DC)
	max. 12 A

### Supply: Actuators

Designation	Supply of actuators ( $U_A$ )
Connection method	M12 connector, T-coded
Number of positions	4
Supply voltage	24 V DC
Supply voltage range	18 V DC ... 31.2 V DC (including all tolerances, including ripple)
Current consumption	typ. 30 mA $\pm$ 15 % (at 24 V DC)
	max. 12 A

### Electrical isolation/isolation of the voltage ranges

Test voltage: 24 V supply (communications power and sensor supply, digital inputs)/bus connection (Ethernet 1)	500 V AC, 50 Hz, 1 min
Test voltage: 24 V supply (communications power and sensor supply, digital inputs)/bus connection (Ethernet 2)	500 V AC, 50 Hz, 1 min
Test voltage: 24 V supply (communications power and sensor supply, digital inputs)/FE	500 V AC, 50 Hz, 1 min
Test voltage: Bus connection (Ethernet 1)/FE	500 V AC, 50 Hz, 1 min
Test voltage: Bus connection (Ethernet 2)/FE	500 V AC, 50 Hz, 1 min
Test voltage: Bus connection (Ethernet 1)/bus connection (Ethernet 2)	500 V AC, 50 Hz, 1 min
Test voltage: 24 V supply (actuator supply, digital outputs)/24 V supply (communications power and sensor supply, digital inputs)	500 V AC, 50 Hz, 1 min
Test voltage: 24 V supply (actuator supply, digital outputs)/bus connection (Ethernet 1)	500 V AC, 50 Hz, 1 min
Test voltage: 24 V supply (actuator supply, digital outputs)/bus connection (Ethernet 2)	500 V AC, 50 Hz, 1 min
Test voltage: 24 V supply (actuator supply, digital outputs)/FE	500 V AC, 50 Hz, 1 min

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## Connection data

Connection method	M12 connector
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## Environmental and real-life conditions

### Ambient conditions

Ambient temperature (operation)	-25 °C ... 60 °C
Degree of protection	IP65/IP67
Air pressure (operation)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Air pressure (storage/transport)	70 kPa ... 106 kPa (up to 3000 m above sea level)
Ambient temperature (storage/transport)	-25 °C ... 85 °C
Permissible humidity (operation)	5 % ... 95 %
Permissible humidity (storage/transport)	5 % ... 95 %

### Mechanical test

Vibration resistance in accordance with EN 60068-2-6/IEC 60068-2-6	5g
Shock in accordance with EN 60068-2-27/IEC 60068-2-27	30g, 11 ms period, half-sine shock pulse
Continuous shock in accordance with EN 60068-2-27/IEC 60068-2-27	10g

## Standards and regulations

Protection class	III (IEC 61140, EN 61140, VDE 0140-1)
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## Mounting

Mounting type	Panel mounting or DIN rail mounting; both with mounting panel.
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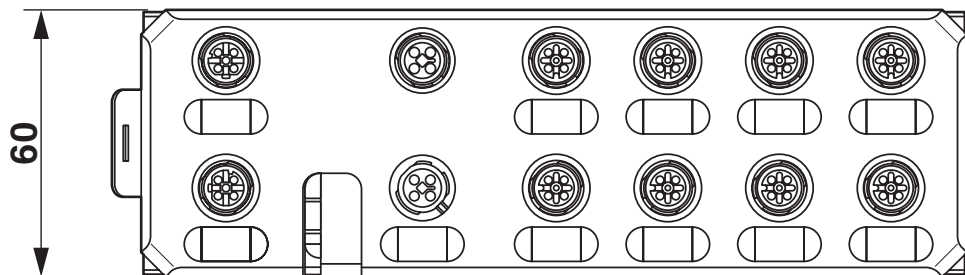


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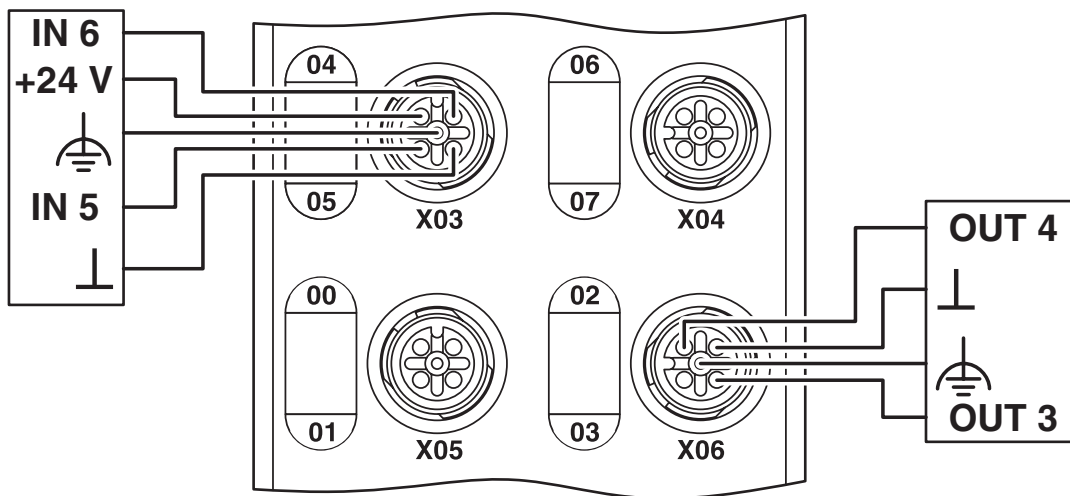
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## Drawings

Dimensional drawing



Connection diagram



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## Classifications

### UNSPSC

UNSPSC 21.0	32151600
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes
Exemption	6(c)

### China RoHS

Environment friendly use period (EFUP)	EFUP-25
	An article-related China RoHS declaration table can be found in the download area for the respective article under "Manufacturer declaration". For all articles with EFUP-E, no China RoHS declaration table issued and required.

### EU REACH SVHC

REACH candidate substance (CAS No.)	Lead(CAS: 7439-92-1)
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