

# PC 6-16/ 4-G1F-10,16 - PCB header

1999026

<https://www.phoenixcontact.com/us/products/1999026>

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PCB headers, nominal cross section: 16 mm<sup>2</sup>, color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Ag, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: PC 6-16/..-G1F, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

## Commercial data

Item number	1999026
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA05
Product key	AAESBB
GTIN	4046356038522
Weight per piece (including packing)	22.226 g
Weight per piece (excluding packing)	19.968 g
Customs tariff number	85366930
Country of origin	PL

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## Technical data

### Product properties

Product type	PCB headers
Product family	PC 6-16/...-G1F
Product line	COMBICON Connectors XL
Type	Headers
Number of positions	4
Pitch	10.16 mm
Number of connections	4
Number of rows	1
Number of potentials	4
Mounting type	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	3

### Electrical properties

#### Properties

Nominal current $I_N$	76 A (41 A in combination with PC 6 plug)
Nominal voltage $U_N$	1000 V
Contact resistance	0.3 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

### Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

#### Flange

Tightening torque	0.3 Nm ... 0.7 Nm
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#### Attachment on the PCB

Tightening torque	0.3 Nm
Screw	1705449 DFK-PC 16-SS

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy

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Surface characteristics	Electroplated silver
Metal surface contact area (top layer)	Silver (4 µm - 8 µm Ag)
Metal surface contact area (middle layer)	Nickel (2 µm - 4 µm Ni)
Metal surface soldering area (top layer)	Silver (4 µm - 8 µm Ag)
Metal surface soldering area (middle layer)	Nickel (2 µm - 4 µm Ni)

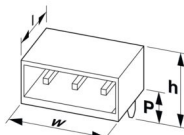
## Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Notes

General	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Dimensions

Dimensional drawing	
Pitch	10.16 mm
Width [w]	58.4 mm
Height [h]	17.4 mm
Length [l]	34 mm
Installed height	13.4 mm
Solder pin length [P]	4 mm
Pin dimensions	1 x 1.2 mm

## PCB design

Pin spacing	10.16 mm
Hole diameter	1.7 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

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## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	14 N
Withdraw strength per pos. approx.	12 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	8

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V

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Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance R <sub>1</sub>	0.3 mΩ
Contact resistance R <sub>2</sub>	0.3 mΩ
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 MΩ

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	4.26 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Ambient conditions

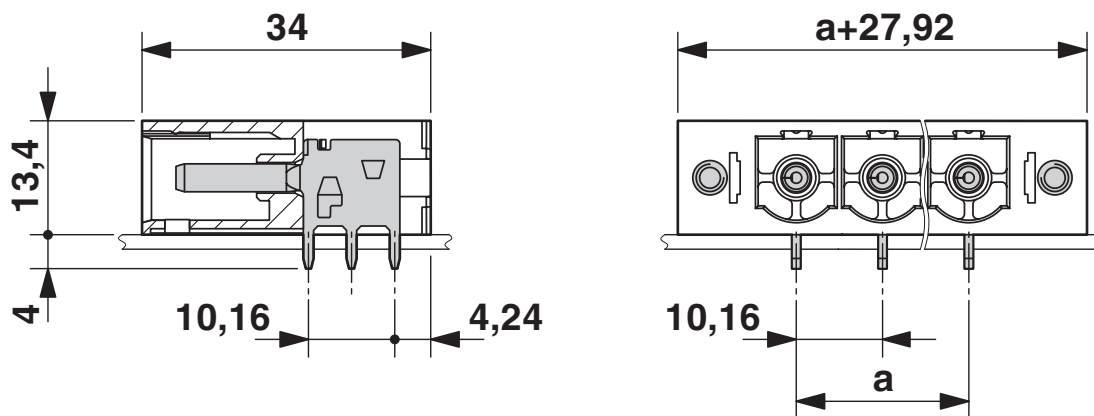
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

## Packaging specifications

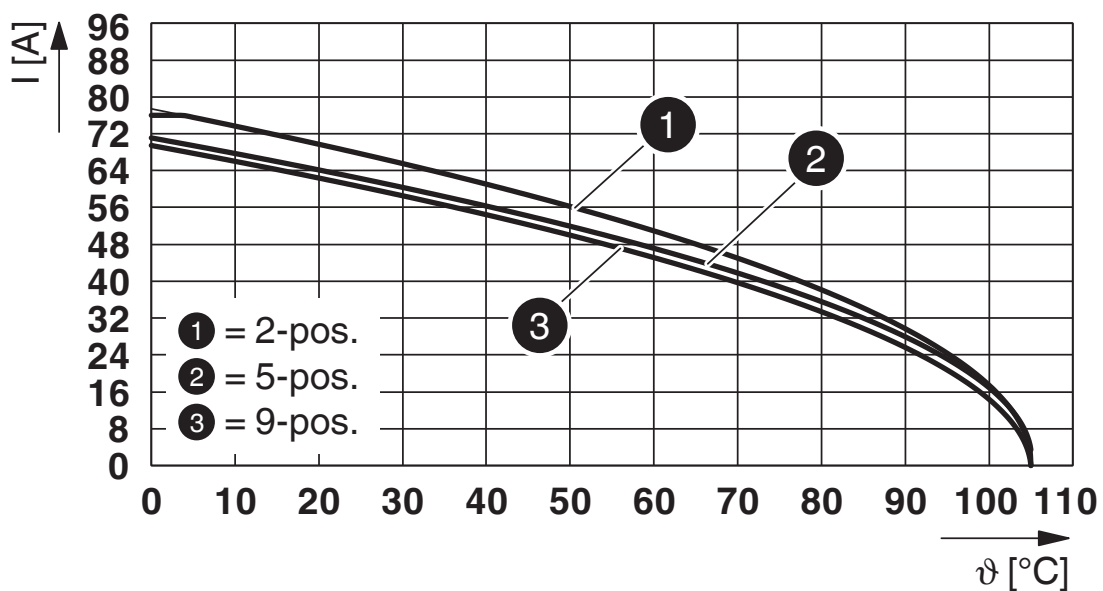
Type of packaging	packed in cardboard
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Drawings

Dimensional drawing



Diagram



Type: PC 16/...-STF-10,16 with PC 6-16/...-G1F-10,16

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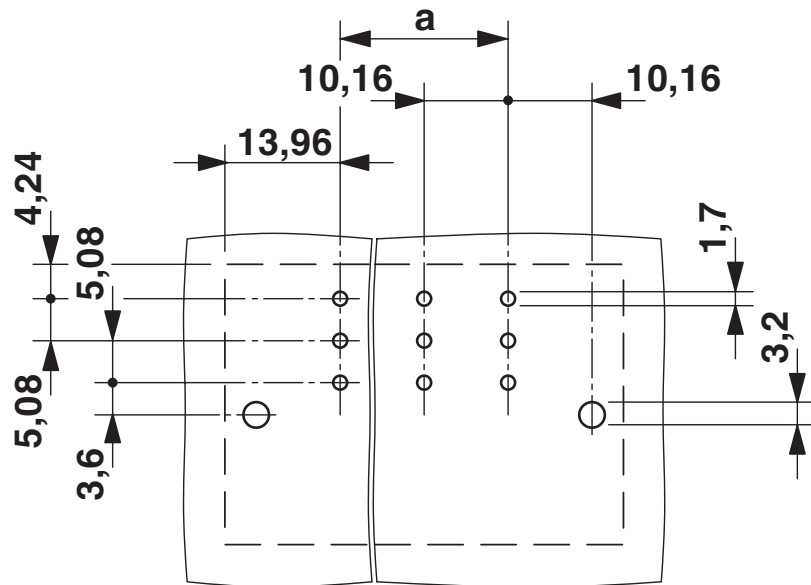
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Diagram



Type: SPC 16/...-STF-10,16 with PC 6-16/...-G1F-10,16

Drilling plan/solder pad geometry



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1999026>

 <b>cULus Recognized</b> Approval ID: E60425-20040202				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	66 A	-	-
C	300 V	66 A	-	-
D	600 V	5 A	-	-

 <b>VDE approval of drawings</b> Approval ID: 40055586				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	1000 V	76 A	-	-

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## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.1 Climate Change

CO2e kg	0.133 kg CO2e
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Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)