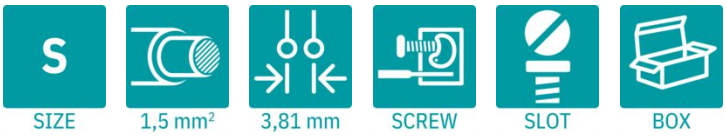
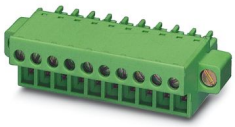
FRONT-MC 1,5/ 2-STF-3,81 ABGY - PCB connector

1998409

https://www.phoenixcontact.com/us/products/1998409

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The figure shows a 10-position version of the product

PCB connector, nominal cross section: 1.5 mm^2, color: agate gray, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: FRONT-MC 1,5/..-STF, pitch: 3.81 mm, connection method: Front screw connection, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Screwable flange for superior mechanical stability
- Optimized for tight installation situations: operation and conductor connection from one direction

Commercial data

Item number	1998409
Packing unit	50 pc
Minimum order quantity	250 pc
Product key	AABALB
GTIN	4017918964733
Weight per piece (including packing)	3.83 g
Weight per piece (excluding packing)	3.379 g
Country of origin	PL

Technical data

Product properties

Product type	PCB connector
Product family	FRONT-MC 1,5/..-STF
Product line	COMBICON Connectors S
Number of positions	2
Pitch	3.81 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting type	Screw flange

Fitting of components

Partial assembly	No

Electrical properties

Properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	1.6 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Front screw connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.14 mm² ... 1.5 mm²

Conductor cross-section flexible	0.14 mm² ... 1.5 mm²
Conductor cross-section AWG	28 ... 16
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm² ... 1.5 mm²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm² ... 0.5 mm²
2 conductors with same cross section, rigid	0.14 mm² ... 0.5 mm²
2 conductors with same cross section, flexible	0.14 mm² ... 0.75 mm²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm² ... 0.34 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² ... 0.5 mm²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	9 mm
Drive form screw head	Slotted (L)
Tightening torque	0.22 Nm ... 0.25 Nm

Specifications for ferrules without insulating collar

ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm²; Length: 7 mm ... 9 mm
	Cross section: 0.34 mm²; Length: 7 mm ... 9 mm
	Cross section: 0.5 mm²; Length: 8 mm ... 9 mm
	Cross section: 0.75 mm²; Length: 8 mm ... 9 mm
	Cross section: 1 mm²; Length: 8 mm ... 9 mm
	Cross section: 1.5 mm²; Length: 9 mm

Specifications for ferrules with insulating collar

ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.25 mm²; Length: 8 mm ... 9 mm
	Cross section: 0.34 mm²; Length: 8 mm ... 9 mm
	Cross section: 0.5 mm²; Length: 8 mm ... 9 mm

Material specifications

Material data - contact

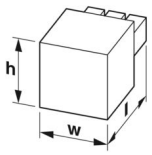
Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)

Material data - housing

Color (Housing)	agate gray (7038)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850

Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	
Pitch	3.81 mm
Width [w]	18.01 mm
Height [h]	12.3 mm
Length [l]	21.7 mm

Mounting

Flange

Tightening torque	0.3 Nm

Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.14 mm² / solid / > 10 N
	0.14 mm² / flexible / > 10 N
	1.5 mm² / solid / > 40 N
	1.5 mm² / flexible / > 40 N

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	5 N

Torque test

Specification	IEC 60999-1:1999-11

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	1.6 mΩ
Contact resistance R_2	1.7 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm^3 SO_2 on 300 dm^3/40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Railway application: Shocks

Acceleration	30g
Shock duration	18 ms

Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

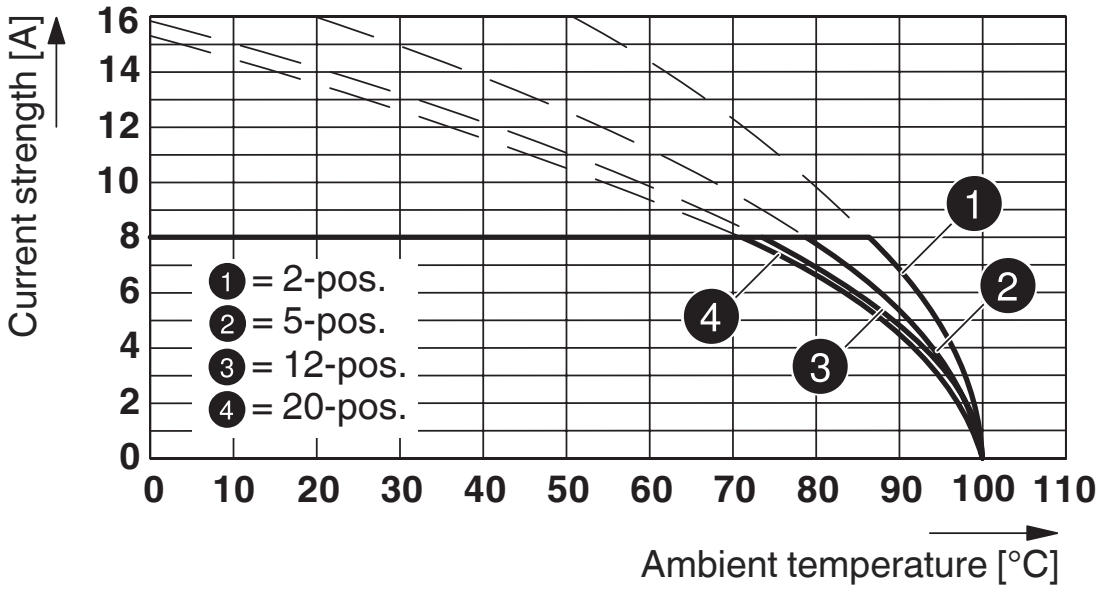
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard

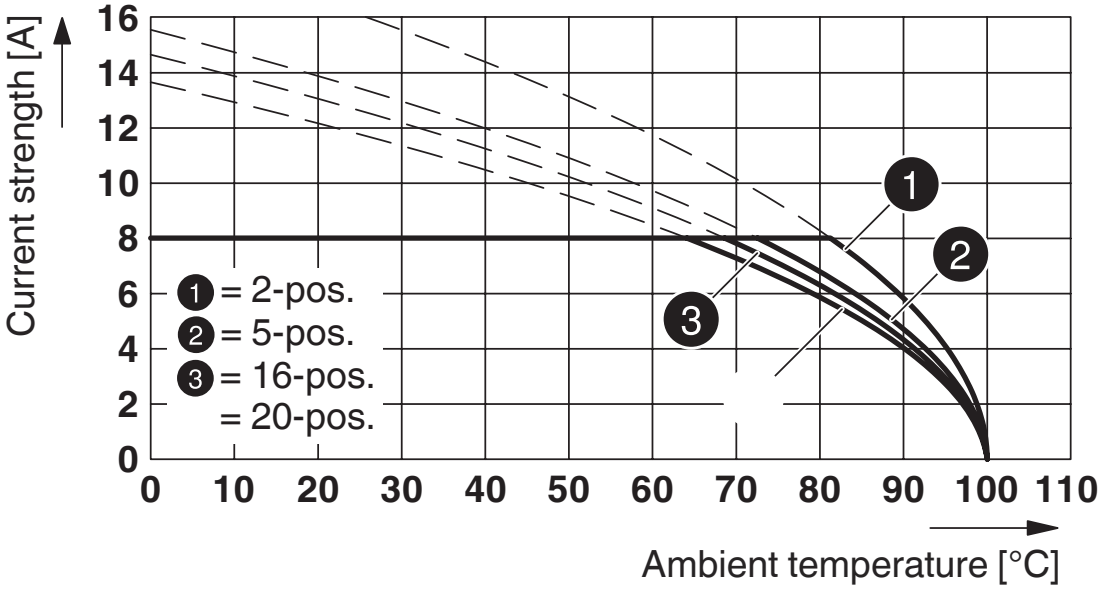
Drawings

Diagram



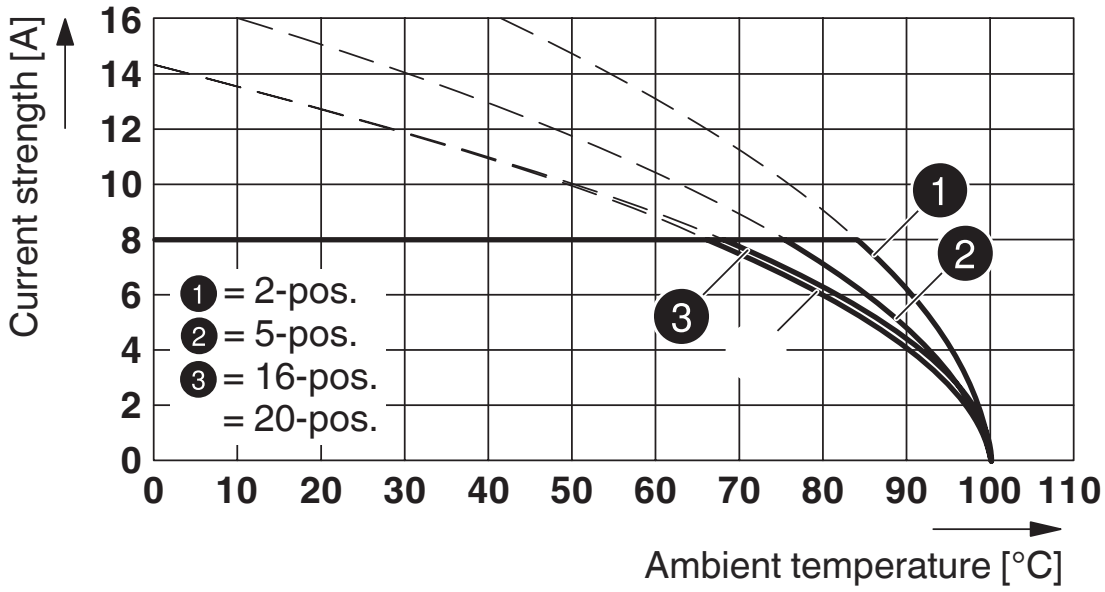
Type: FRONT-MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81

Diagram



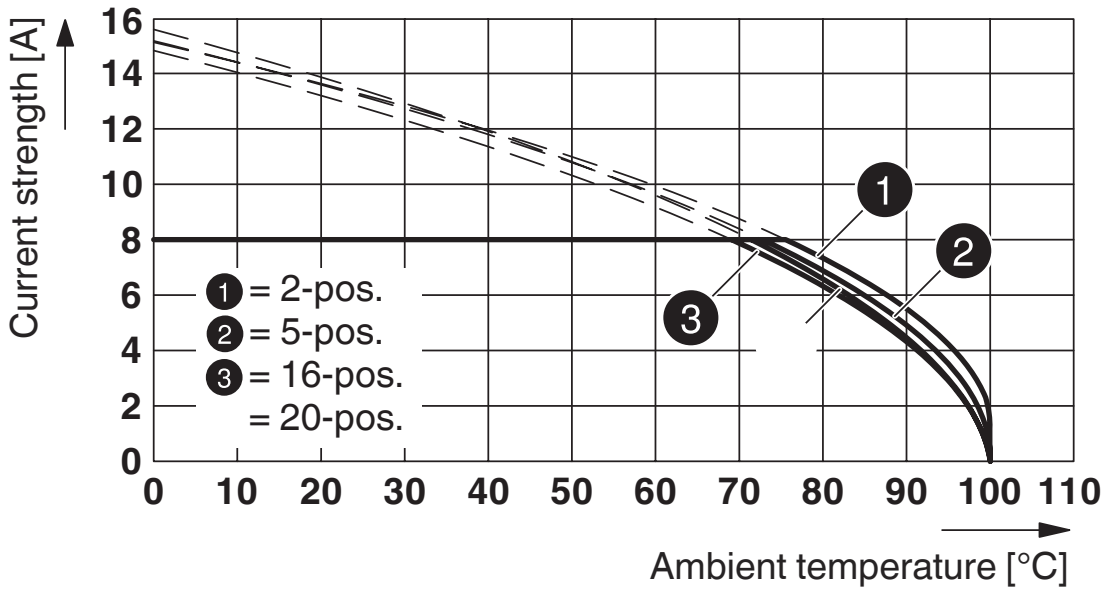
Type: FRONT-MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

Diagram



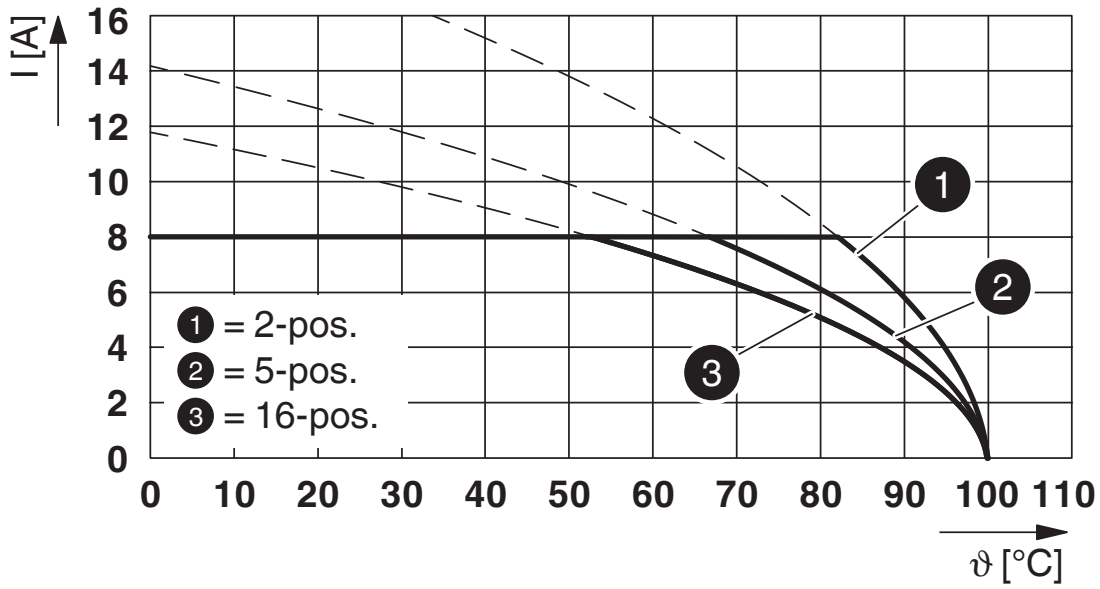
Type: FRONT-MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81 P...THR

Diagram



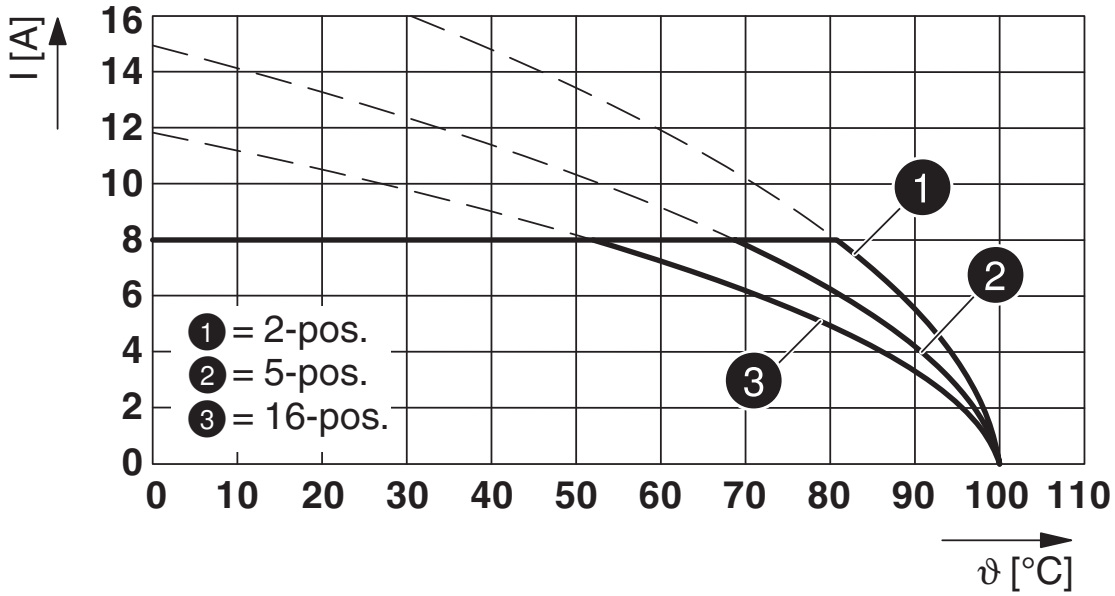
Type: FRONT-MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P... THR

Diagram



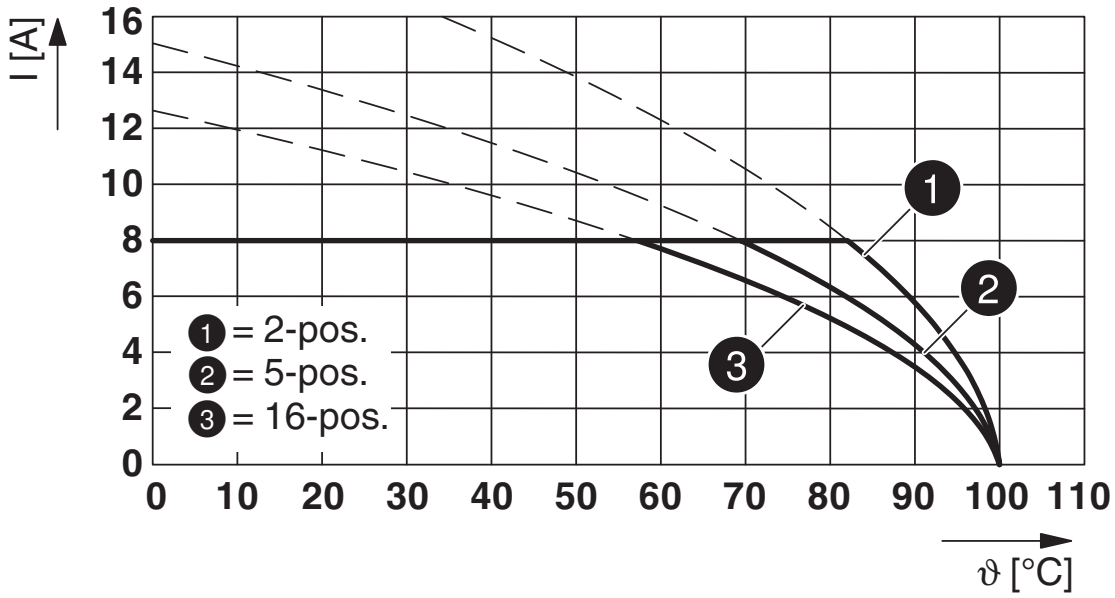
Type: FRONT-MC 1,5/...-ST-3,81 with MCD 1,5/...-GF-3,81

Diagram



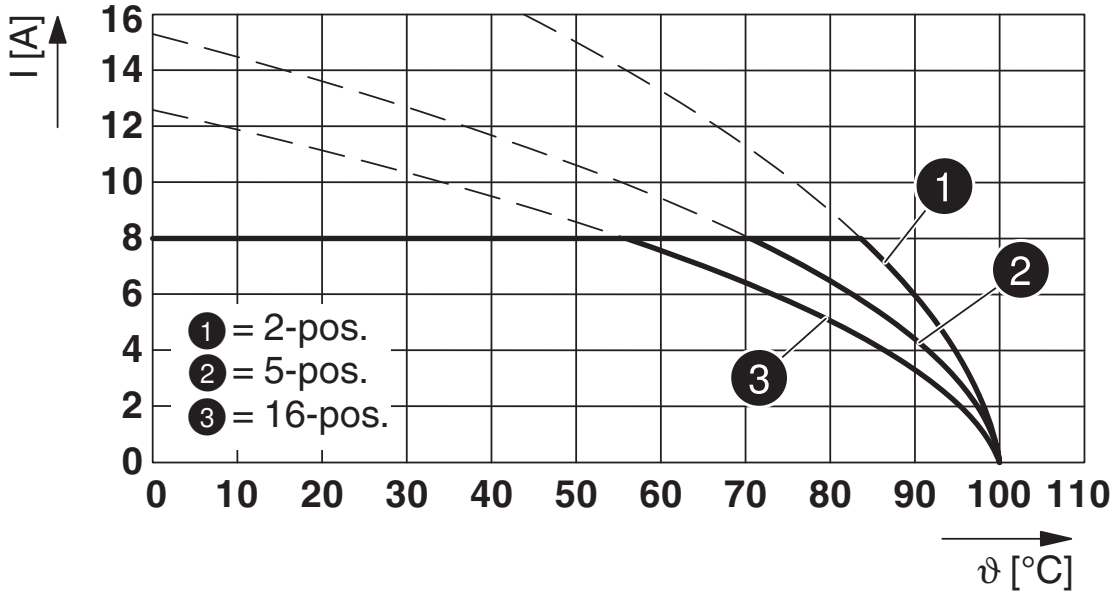
Type: FRONT-MC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81

Diagram



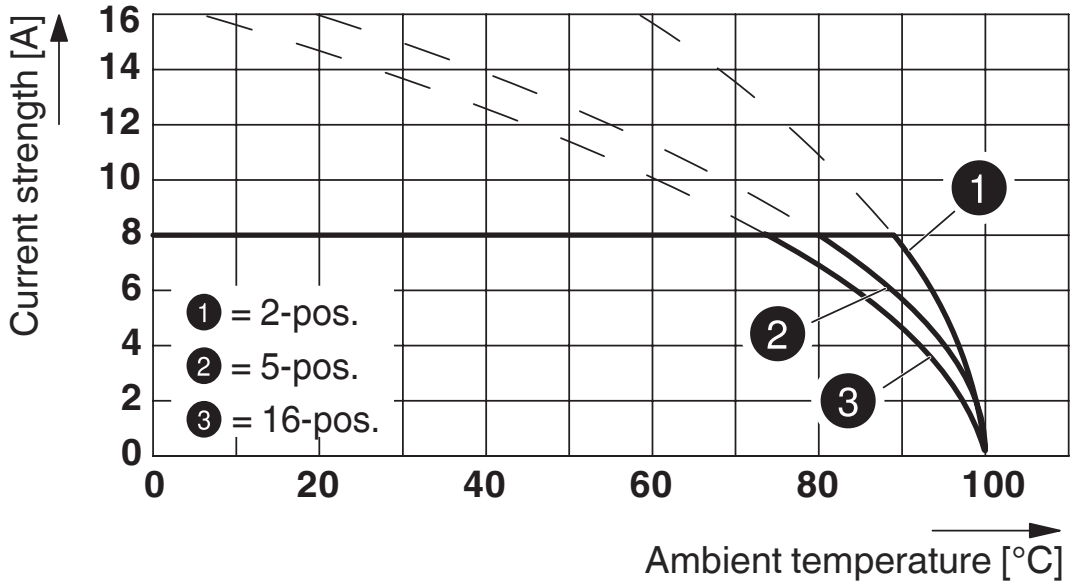
Type: FRONT-MC 1,5/...-STF-3,81 with MCDV 1,5/...-GF-3,81

Diagram



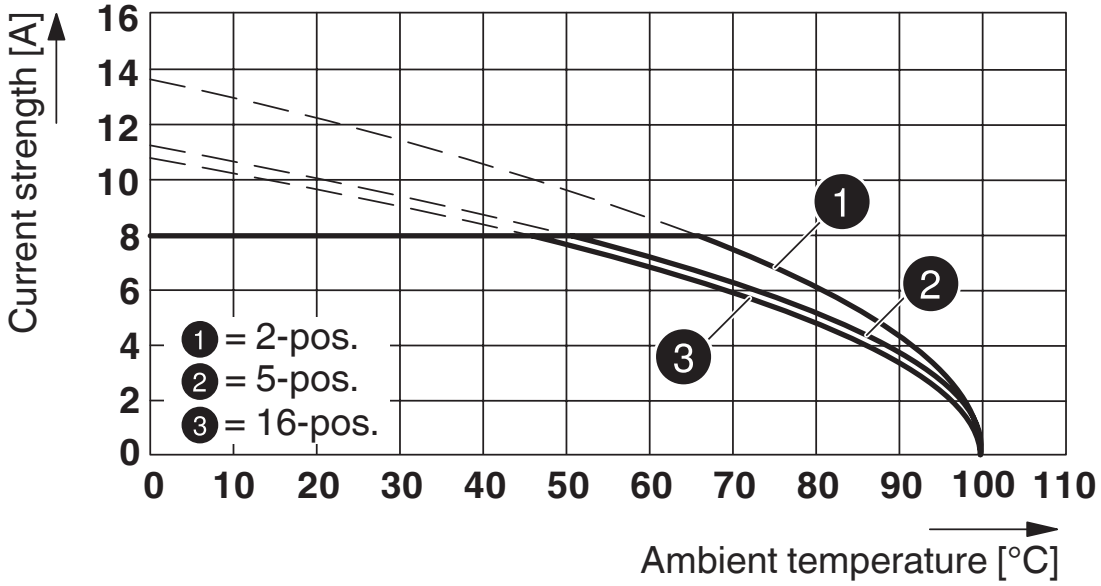
Type: FRONT-MC 1,5/...-STF-3,81 with MCDV 1,5/...-G1F-3,81

Diagram



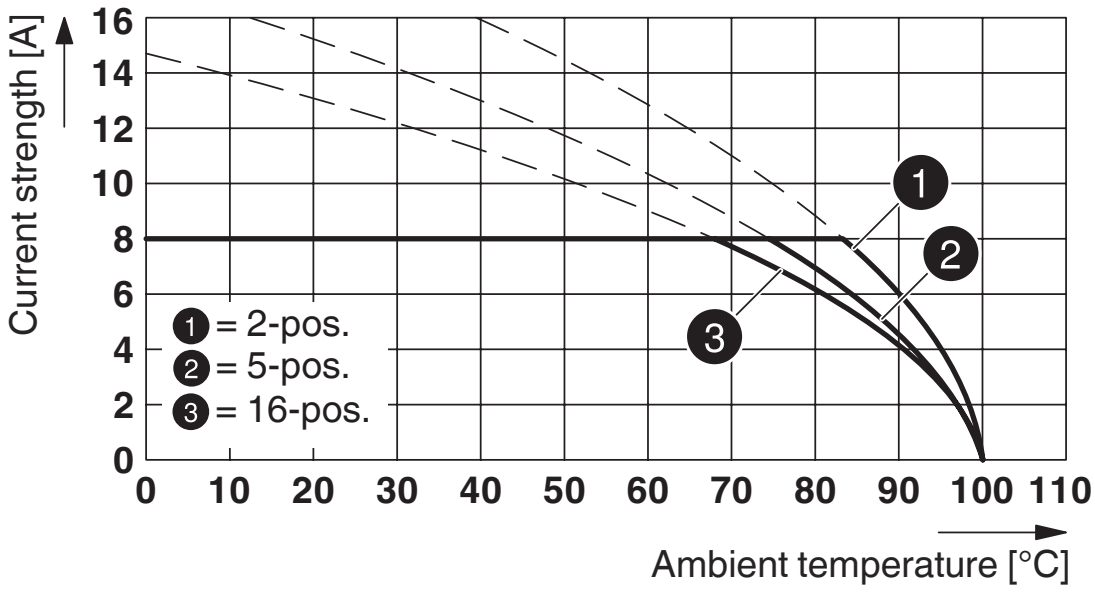
Type: FRONT-MC 1,5/...-STF-3,81 with SMC 1,5/...-GF-3,81

Diagram



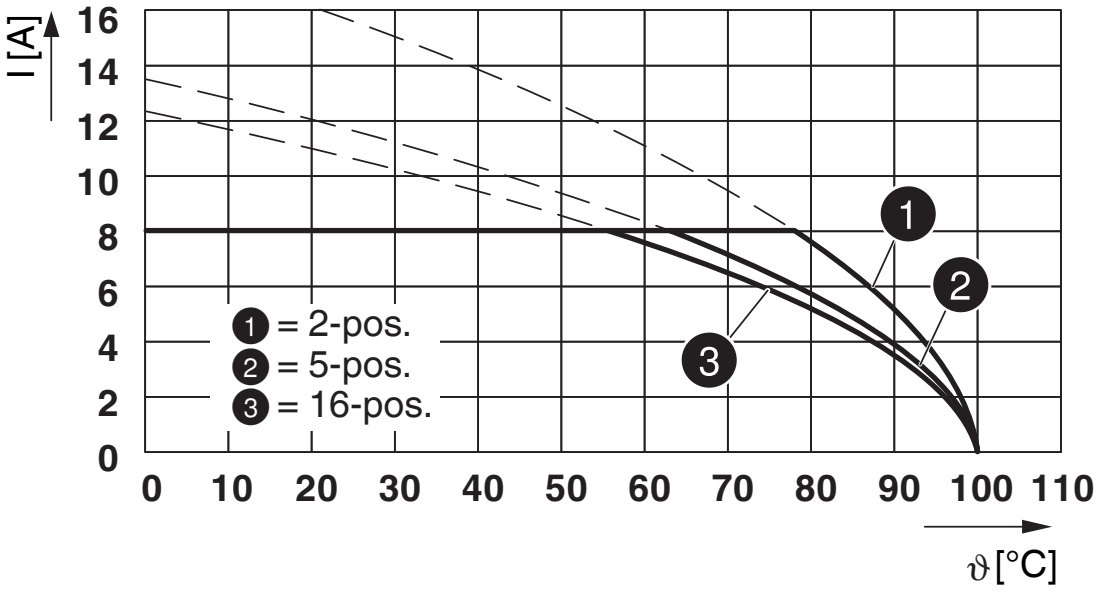
Type: FFRONT-MC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81

Diagram



Type: FRONT-MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

Diagram



Type: FRONT-MC 1,5/...-STF-3,81 with MCVU 1,5/...-GFD-3,81

Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1998409

CSA
Approval ID: 2406780

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	8 A	28 - 16	-
D				
	300 V	8 A	28 - 16	-

cULus Recognized
Approval ID: E60425-20110128

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	8 A	30 - 16	-
D				
	300 V	8 A	30 - 16	-

VDE Zeichengenehmigung
Approval ID: 40011723

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
keine				
	160 V	8 A	-	0.2 - 1.5

Classifications

ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

ETIM

ETIM 10.0	EC002638

UNSPSC

UNSPSC 21.0	39121400

Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions

China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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