

IPC 16/ 8-GFU-10,16 - PCB header

1969991

<https://www.phoenixcontact.com/us/products/1969991>

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The figure shows a 5-pos. version of the product

PCB headers, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Ag, contact connection type: Socket, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 8, product range: IPC 16/...-GFU, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: reversed, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard, Plug direction parallel to the PCB: connector part rotated by 180° with respect to the plug axis.

Your advantages

- Well-known mounting principle allows worldwide use
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections
- Screwable flange for superior mechanical stability
- Integrated double steel spring provides additional safety in the event of temperature and power fluctuations

Commercial data

| | |
|--------------------------------------|--------------------------------|
| Item number | 1969991 |
| Packing unit | 50 pc |
| Minimum order quantity | 50 pc |
| Note | Made to order (non-returnable) |
| Sales key | AA05 |
| Product key | AAESCC |
| GTIN | 4017918948740 |
| Weight per piece (including packing) | 33.63 g |
| Weight per piece (excluding packing) | 31.944 g |
| Customs tariff number | 85366930 |
| Country of origin | PL |

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Technical data

Product properties

| | |
|---------------------------|------------------------|
| Product type | PCB headers |
| Product family | IPC 16/..-GFU |
| Product line | COMBICON Connectors XL |
| Type | Inverted |
| Number of positions | 8 |
| Pitch | 10.16 mm |
| Number of connections | 8 |
| Number of rows | 1 |
| Number of potentials | 8 |
| Mounting type | Threaded flange |
| Pin layout | Linear pinning |
| Solder pins per potential | 3 |

Electrical properties

Properties

| | |
|-----------------------------|--------|
| Nominal current I_N | 76 A |
| Nominal voltage U_N | 1000 V |
| Contact resistance | 0.4 mΩ |
| Rated voltage (III/3) | 1000 V |
| Rated surge voltage (III/3) | 8 kV |
| Rated voltage (III/2) | 1000 V |
| Rated surge voltage (III/2) | 8 kV |
| Rated voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |

Mounting

| | |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout | Linear pinning |

Flange

| | |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

Attachment on the PCB

| | |
|-------------------|----------------------|
| Tightening torque | 0.3 Nm |
| Screw | 1705449 DFK-PC 16-SS |

Material specifications

Material data - contact

| | |
|------------------|--|
| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material | Cu alloy |

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| | |
|--|--------------------------|
| Surface characteristics | completely silver-plated |
| Metal surface contact area (top layer) | Silver (4 µm - 8 µm Ag) |
| Metal surface soldering area (top layer) | Silver (4 µm - 8 µm Ag) |

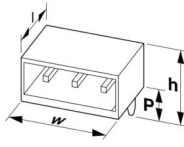
Material data - housing

| | |
|---|--------------|
| Color (Housing) | green (6021) |
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C |

Notes

| | |
|--------------------|--|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|--|

Dimensions

| | |
|-----------------------|--|
| Dimensional drawing |  |
| Pitch | 10.16 mm |
| Width [w] | 99.04 mm |
| Height [h] | 17.6 mm |
| Length [l] | 32.1 mm |
| Installed height | 13.6 mm |
| Solder pin length [P] | 4 mm |
| Pin dimensions | 0.8 x 1.2 mm |

PCB design

| | |
|---------------|----------|
| Pin spacing | 10.16 mm |
| Hole diameter | 1.7 mm |

Mechanical tests

Visual inspection

| | |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result | Test passed |

Dimension check

| | |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
|---------------|-----------------------|

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| | |
|---|------------------------|
| Result | Test passed |
| Resistance of inscriptions | |
| Specification | IEC 60068-2-70:1995-12 |
| Result | Test passed |
| Polarization and coding | |
| Specification | IEC 60512-13-5:2006-02 |
| Result | Test passed |
| Contact holder in insert | |
| Specification | IEC 60512-15-1:2008-05 |
| Contact holder in insert Requirements >20 N | Test passed |
| Insertion and withdrawal forces | |
| Specification | IEC 60512-13-2:2006-02 |
| Result | Test passed |
| No. of cycles | 50 |
| Insertion strength per pos. approx. | 7 N |
| Withdraw strength per pos. approx. | 8 N |

Electrical tests

Thermal test | Test group C

| | |
|----------------------------|-----------------------|
| Specification | IEC 60512-5-1:2002-02 |
| Tested number of positions | 9 |

Insulation resistance

| | |
|--|-----------------------|
| Specification | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 M Ω |

Air clearances and creepage distances |

| | |
|--|---------------------|
| Specification | IEC 60664-1:2007-04 |
| Insulating material group | I |
| Comparative tracking index (IEC 60112) | CTI 600 |
| Rated insulation voltage (III/3) | 1000 V |
| Rated surge voltage (III/3) | 8 kV |
| minimum clearance value - non-homogenous field (III/3) | 8 mm |
| minimum creepage distance (III/3) | 12.5 mm |
| Rated insulation voltage (III/2) | 1000 V |
| Rated surge voltage (III/2) | 8 kV |
| minimum clearance value - non-homogenous field (III/2) | 8 mm |
| minimum creepage distance (III/2) | 8 mm |
| Rated insulation voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |
| minimum clearance value - non-homogenous field (II/2) | 5.5 mm |
| minimum creepage distance (II/2) | 5.5 mm |

Environmental and real-life conditions

Durability test

| | |
|--|-----------------------|
| Specification | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level | 9.8 kV |
| Contact resistance R ₁ | 0.4 mΩ |
| Contact resistance R ₂ | 0.4 mΩ |
| Insertion/withdrawal cycles | 50 |
| Insulation resistance, neighboring positions | > 5 MΩ |

Climatic test

| | |
|-----------------------------------|---|
| Specification | ISO 6988:1985-02 |
| Corrosive stress | 0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle |
| Thermal stress | 105 °C/168 h |
| Power-frequency withstand voltage | 4.26 kV |

Vibration test

| | |
|------------------------|-----------------------------|
| Specification | IEC 60068-2-6:2007-12 |
| Frequency | 10 - 150 - 10 Hz |
| Sweep speed | 1 octave/min |
| Amplitude | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration | 5g (60.1 Hz ... 150 Hz) |
| Test duration per axis | 2.5 h |
| Test directions | X-, Y- and Z-axis |

Shocks

| | |
|-----------------|-----------------------------------|
| Specification | IEC 60068-2-27:2008-02 |
| Pulse shape | Semi-sinusoidal |
| Acceleration | 30g |
| Shock duration | 18 ms |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

Railway application: Shocks

| | |
|-----------------|-----------------------------------|
| Acceleration | 30g |
| Shock duration | 18 ms |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

Ambient conditions

| | |
|---|---|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C |
| Relative humidity (storage/transport) | 30 % ... 70 % |
| Ambient temperature (assembly) | -5 °C ... 100 °C |
| Ambient temperature (operation) | -40 °C ... 105 °C (dependent on the derating curve) |

Packaging specifications

| | |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

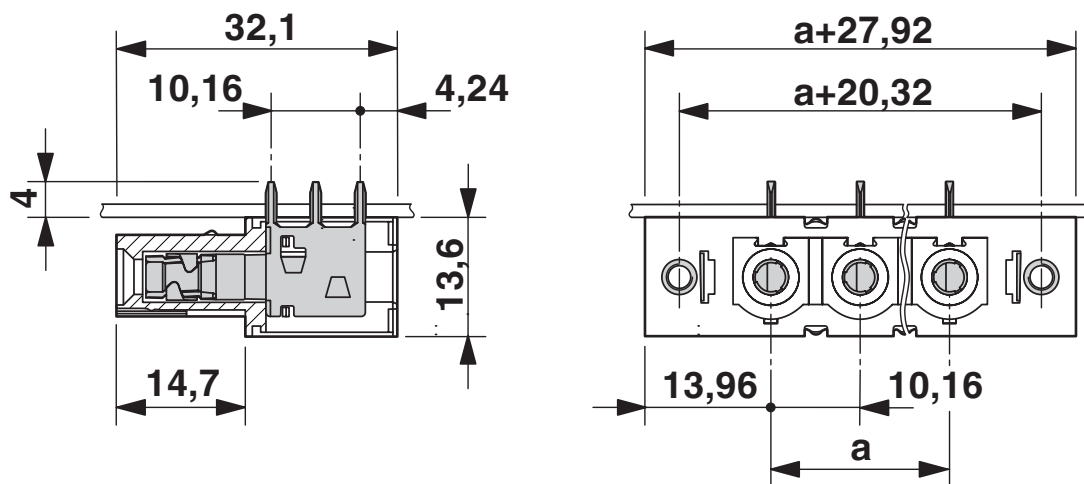
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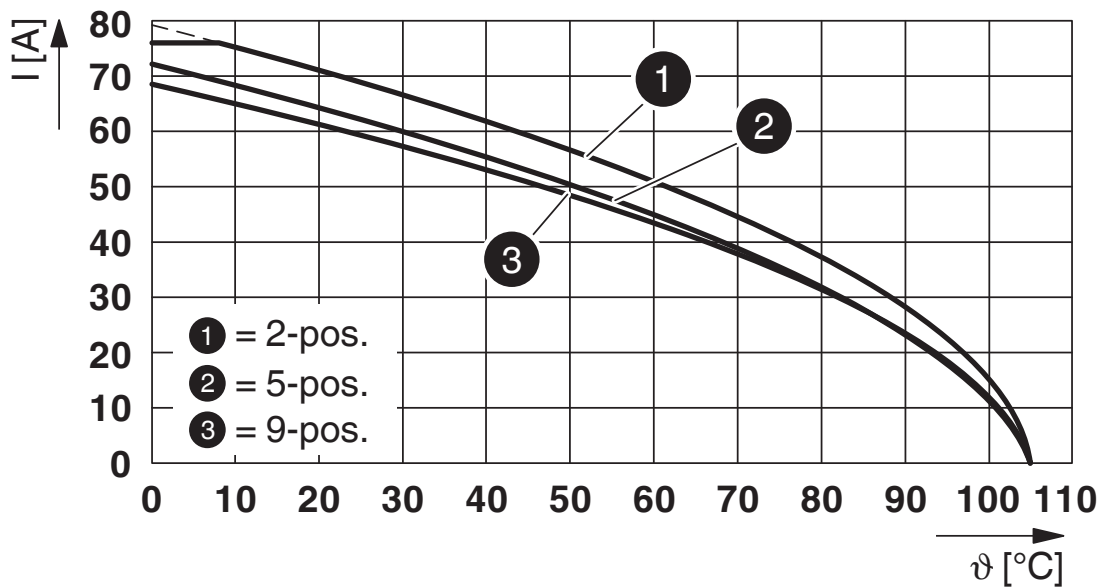
Drawings

Dimensional drawing



The figure shows the 3-pos. version

Diagram



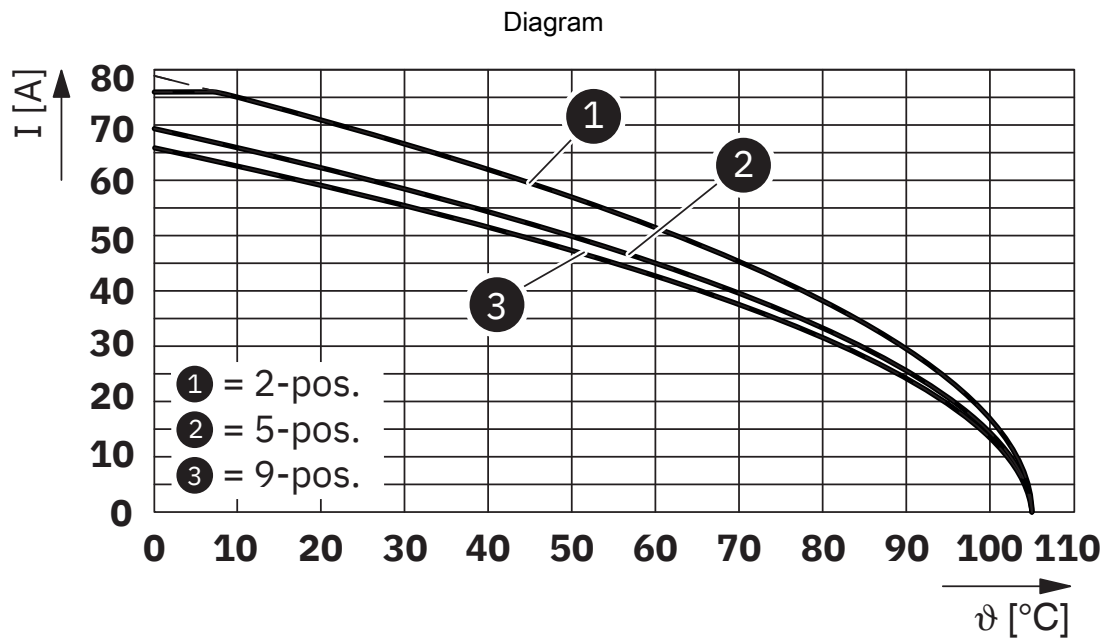
Type: ISPC 16/...-STF-10,16 with IPC 16/...-GFU-10,16

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Type: IPC 16/...-STF-10,16 with IPC 16/...-GFU-10,16

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Classifications

ECLASS

| | |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

ETIM

| | |
|----------|----------|
| ETIM 9.0 | EC002637 |
|----------|----------|

UNSPSC

| | |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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Environmental product compliance

EU RoHS

| | |
|---|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--------------------|

China RoHS

| | |
|--|--|
| Environment friendly use period (EFUP) | EFUP-E |
| | No hazardous substances above the limits |

EU REACH SVHC

| | |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

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