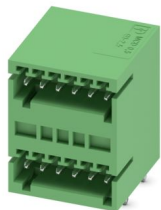


# MCD 0,5/ 6-G1-2,5 - PCB header

1894846

<https://www.phoenixcontact.com/us/products/1894846>

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PCB headers, nominal cross section: 0.5 mm<sup>2</sup>, color: green, nominal current: 4 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 12, number of rows: 2, number of positions: 6, number of connections: 12, product range: MCD 0,5/...-G1, pitch: 2.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.8 mm, number of solder pins per potential: 1, plug-in system: COMBICON FK-MC 0,5, Pin connector pattern alignment: Standard, locking: without, mounting method: without, type of packaging: packed in cardboard

## Your advantages

- Well-known mounting principle allows worldwide use
- Conductor connection on several levels enables higher contact density

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1894846       |
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Sales key                            | AA01          |
| Product key                          | AAASDA        |
| GTIN                                 | 4017918162115 |
| Weight per piece (including packing) | 5.45 g        |
| Weight per piece (excluding packing) | 5.09 g        |
| Customs tariff number                | 85366930      |
| Country of origin                    | PL            |

# MCD 0,5/ 6-G1-2,5 - PCB header



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## Technical data

### Product properties

|                           |                        |
|---------------------------|------------------------|
| Product type              | PCB headers            |
| Product family            | MCD 0,5/...-G1         |
| Product line              | COMBICON Connectors XS |
| Type                      | Standard               |
| Number of positions       | 6                      |
| Pitch                     | 2.5 mm                 |
| Number of connections     | 12                     |
| Number of rows            | 2                      |
| Number of potentials      | 12                     |
| Mounting type             | without                |
| Pin layout                | Linear pinning         |
| Solder pins per potential | 1                      |

### Electrical properties

#### Properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 4 A    |
| Nominal voltage $U_N$       | 160 V  |
| Contact resistance          | 3 mΩ   |
| Rated voltage (III/3)       | 80 V   |
| Rated surge voltage (III/3) | 1.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 320 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

### Material specifications

#### Material data - contact

|   |  |
|---|--|
| Note  | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                            | Cu alloy   |
| Surface characteristics                     | Tin-plated   |
| Metal surface contact area (top layer)      | Tin (3 μm - 5 μm Sn)   |
| Metal surface contact area (middle layer)   | Nickel (1 μm - 3 μm Ni)  |
| Metal surface soldering area (top layer)    | Tin (3 μm - 5 μm Sn)   |
| Metal surface soldering area (middle layer) | Nickel (1 μm - 3 μm Ni)  |

# MCD 0,5/ 6-G1-2,5 - PCB header

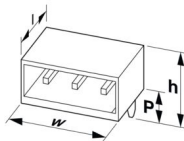
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## Material data - housing

|   |              |
|---|--------------|
| Color (Housing)   | green (6021) |
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Dimensions

|                       |   |
|-----------------------|---|
| Dimensional drawing   |  |
| Pitch                 | 2.5 mm  |
| Width [w]             | 16.9 mm   |
| Height [h]            | 25.65 mm  |
| Length [l]            | 17.5 mm   |
| Installed height      | 21.85 mm  |
| Solder pin length [P] | 3.8 mm  |
| Pin dimensions        | 0.8 x 0.8 mm  |

## PCB design

|               |        |
|---------------|--------|
| Hole diameter | 1.2 mm |
|---------------|--------|

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

### Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

# MCD 0,5/ 6-G1-2,5 - PCB header



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## Contact holder in insert

|  |                        |
|--|------------------------|
| Specification                                  | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |                        |
|-------------------------------------|------------------------|
| Specification                       | IEC 60512-13-2:2006-02 |
| Result                              | Test passed            |
| No. of cycles                       | 25                     |
| Insertion strength per pos. approx. | 7 N                    |
| Withdraw strength per pos. approx.  | 7 N                    |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 12                    |

### Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | $10^{12} \Omega$      |

### Air clearances and creepage distances |

|  |                     |
|--|---------------------|
| Specification  | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 80 V                |
| Rated surge voltage (III/3)                            | 1.5 kV              |
| minimum clearance value - non-homogenous field (III/3) | 0.8 mm              |
| minimum creepage distance (III/3)                      | 1.7 mm              |
| Rated insulation voltage (III/2)                       | 160 V               |
| Rated surge voltage (III/2)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm              |
| minimum creepage distance (III/2)                      | 1.5 mm              |
| Rated insulation voltage (II/2)                        | 320 V               |
| Rated surge voltage (II/2)                             | 2.5 kV              |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm              |
| minimum creepage distance (II/2)                       | 1.6 mm              |

## Environmental and real-life conditions

### Durability test

|  |                       |
|--|-----------------------|
| Specification                          | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level | 1.75 kV               |
| Contact resistance $R_1$               | 3 m $\Omega$          |
| Contact resistance $R_2$               | 4 m $\Omega$          |

# MCD 0,5/ 6-G1-2,5 - PCB header



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|                             |    |
|-----------------------------|----|
| Insertion/withdrawal cycles | 25 |
|-----------------------------|----|

## Climatic test

|                                   |   |
|-----------------------------------|---|
| Specification                     | ISO 6988:1985-02  |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 100 °C/168 h  |
| Power-frequency withstand voltage | 0.84 kV   |

## Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

## Ambient conditions

|   |   |
|---|---|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

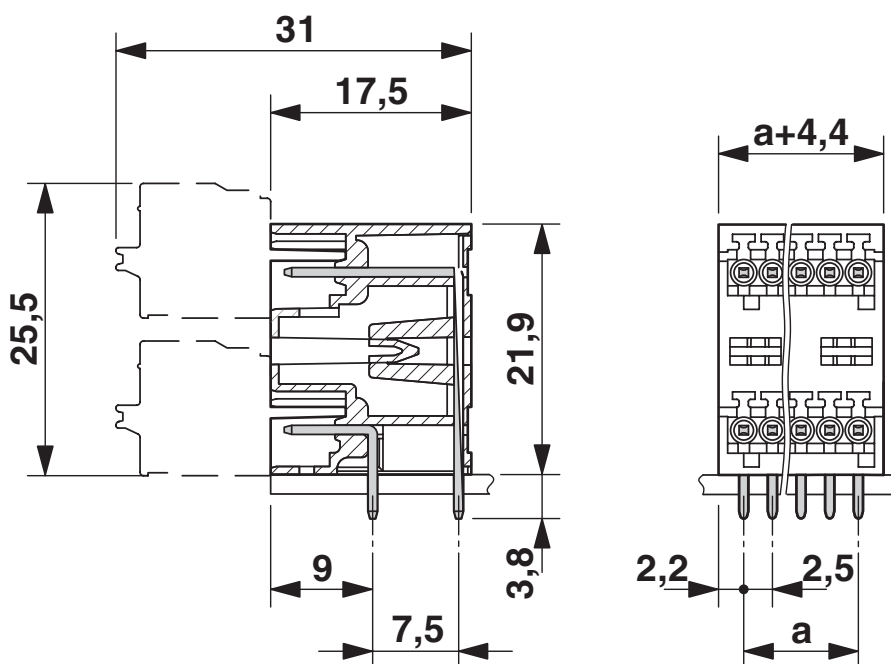
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## Drawings

Dimensional drawing



Diagram



Type: FK-MC 0,5/...-ST-2,5 with MCD 0,5/...-G1-2,5

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Drilling plan/solder pad geometry



# MCD 0,5/ 6-G1-2,5 - PCB header



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1894846>

|  <b>cULus Recognized</b><br>Approval ID: E60425-19990913 |                       |                       |                   |                             |
|---|-----------------------|-----------------------|-------------------|-----------------------------|
|   | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B   | 125 V                 | 4 A                   | -                 | -                           |

|  <b>VDE report with production monitoring</b><br>Approval ID: 40013394 |                       |                       |                   |                             |
|---|-----------------------|-----------------------|-------------------|-----------------------------|
|   | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| keine   | 80 V                  | 4 A                   | -                 | -                           |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

### ETIM

|           |          |
|-----------|----------|
| ETIM 10.0 | EC002637 |
|-----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|   |                    |
|---|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--------------------|

### China RoHS

|  |  |
|--|--|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|  | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

### EF3.1 Climate Change

|         |               |
|---------|---------------|
| CO2e kg | 0.082 kg CO2e |
|---------|---------------|

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