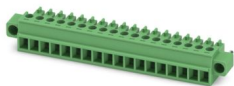


# MC 1,5/18-STF-3,81 - PCB connector

1848478

<https://www.phoenixcontact.com/us/products/1848478>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB connector, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MC 1,5/..-STF, pitch: 3.81 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1848478
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABABB
GTIN	4017918102845
Weight per piece (including packing)	13.93 g
Weight per piece (excluding packing)	13.469 g
Customs tariff number	85366990
Country of origin	US

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

## Technical data

### Product properties

Product type	PCB connector
Product family	MC 1,5/...-STF
Product line	COMBICON Connectors S
Type	Standard
Number of positions	18
Pitch	3.81 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting type	Screw flange

### Electrical properties

#### Properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Contact resistance	1.3 m $\Omega$
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.08 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section flexible	0.08 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

Conductor cross-section AWG	28 ... 16
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
2 conductors with same cross section, rigid	0.08 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.08 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 0.34 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 0.5 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	7 mm
Drive form screw head	Slotted (L)
Tightening torque	0.22 Nm ... 0.25 Nm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
---------------------------	--------------------

## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
---------------------------	--------------------

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

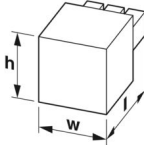
## Dimensions

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

Dimensional drawing	
Pitch	3.81 mm
Width [w]	78.97 mm
Height [h]	11.1 mm
Length [l]	16.1 mm

## Mounting

### Flange

Tightening torque	0.3 Nm
-------------------	--------

## Notes

### Note on application

Note on application	The 0.08 mm <sup>2</sup> conductors must be placed in the center of the clamping space when installing them. This must be checked after installation.
---------------------	---

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.14 mm <sup>2</sup> / solid / > 10 N
	0.14 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

### Torque test

Specification	IEC 60999-1:1999-11
---------------	---------------------

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance $R_1$	1.3 m $\Omega$
Contact resistance $R_2$	1.5 m $\Omega$
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M $\Omega$

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Railway application: Shocks

Acceleration	30g
Shock duration	18 ms

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

Test directions	X-, Y- and Z-axis (pos. and neg.)
Ambient conditions	
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Note on connection cross section	With connected conductor 1.5 mm <sup>2</sup> (solid).
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

## Packaging specifications

Type of packaging	packed in cardboard
-------------------	---------------------

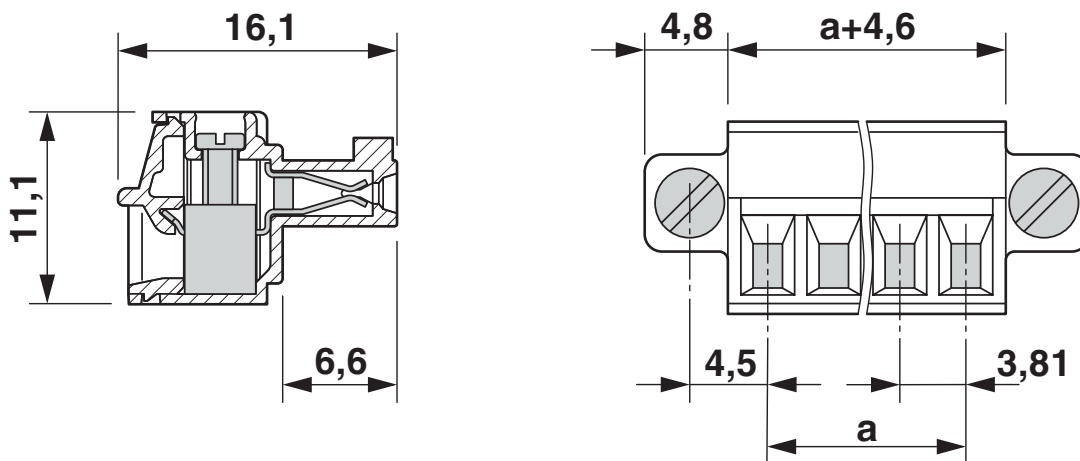
# MC 1,5/18-STF-3,81 - PCB connector

1848478

<https://www.phoenixcontact.com/us/products/1848478>

## Drawings

Dimensional drawing



Diagram



Type: MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>



Type: MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81



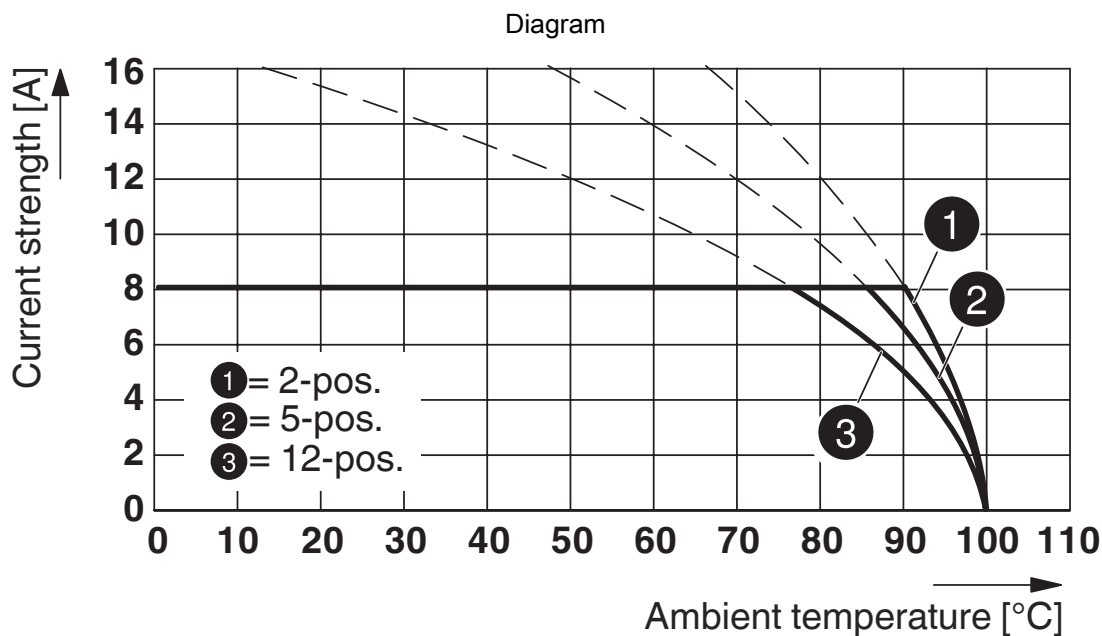
Type: MC 1,5/...-STF-3,81 with MCD 1,5/...-GF-3,81

# MC 1,5/18-STF-3,81 - PCB connector

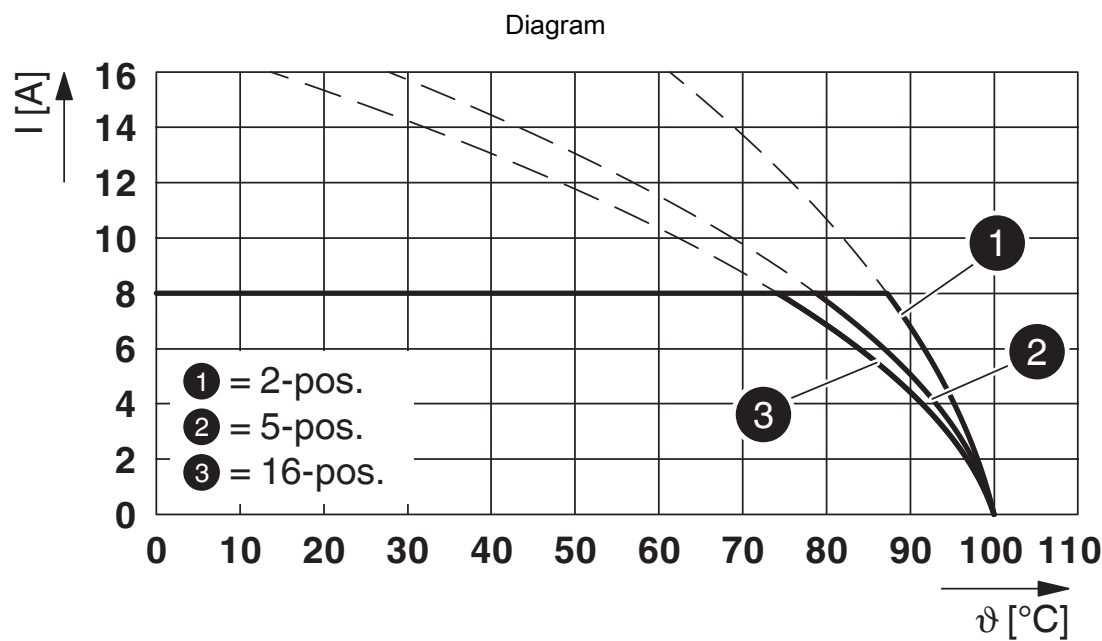


1848478

<https://www.phoenixcontact.com/us/products/1848478>



Type: MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P26 THR



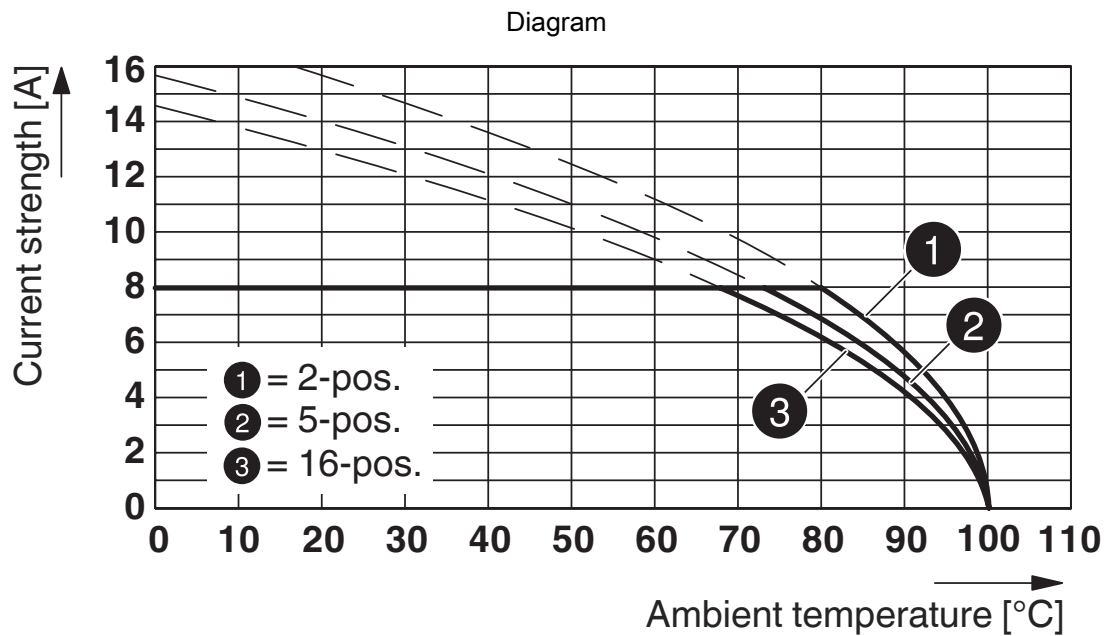
Type: MC 1,5/...-STF-3,81 with SMC 1,5/...-GF-3,81

# MC 1,5/18-STF-3,81 - PCB connector

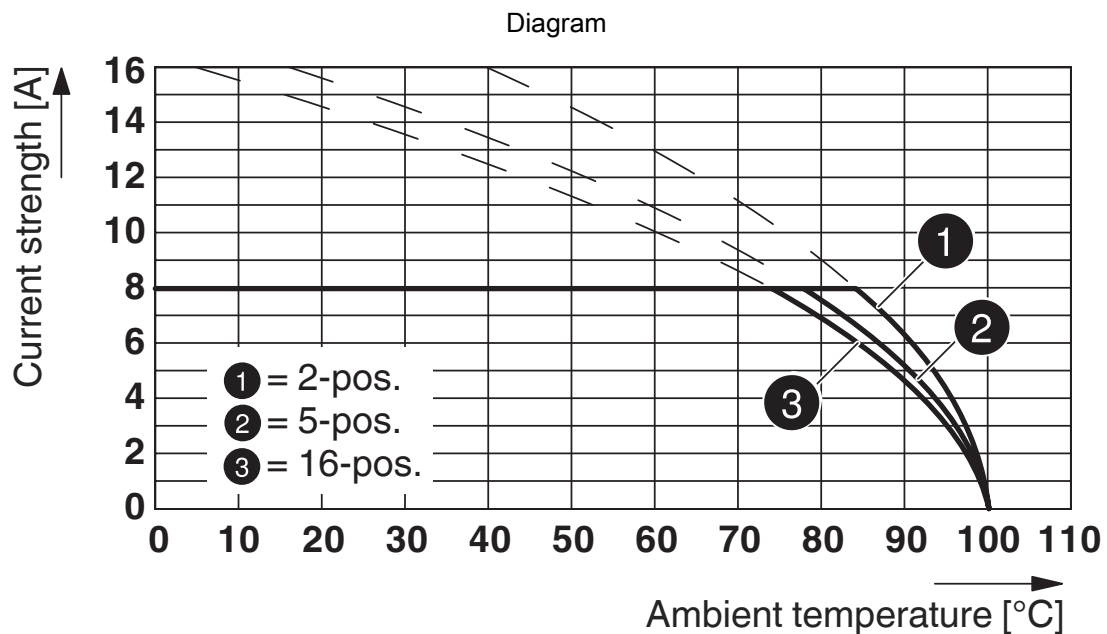


1848478

<https://www.phoenixcontact.com/us/products/1848478>



Type: MC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81 (with flat plug)



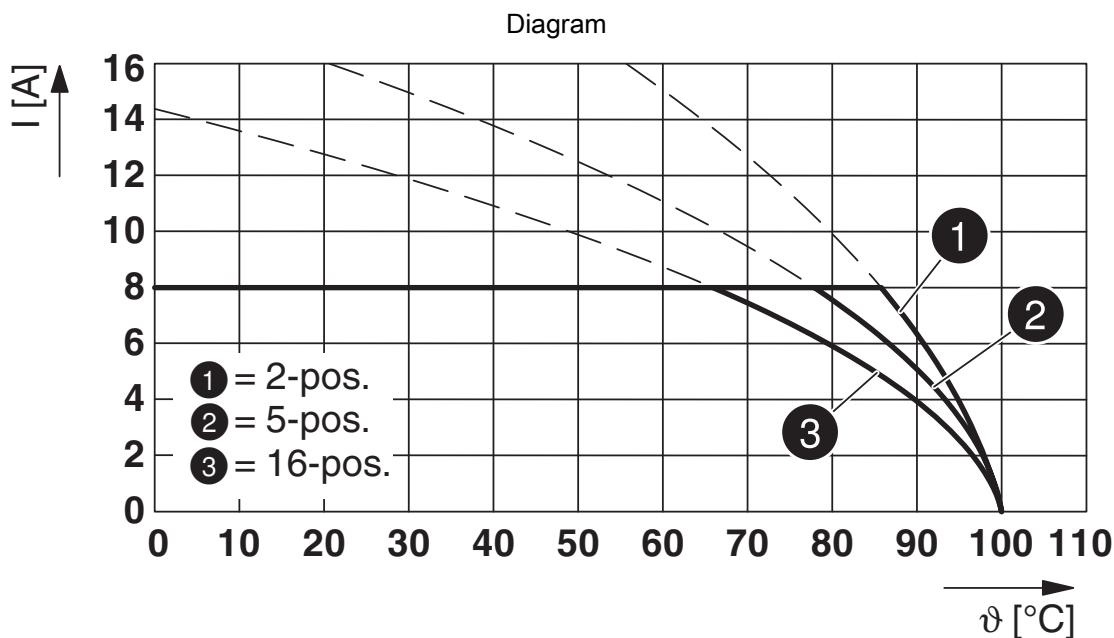
Type: MC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81 (with solder connection)

# MC 1,5/18-STF-3,81 - PCB connector

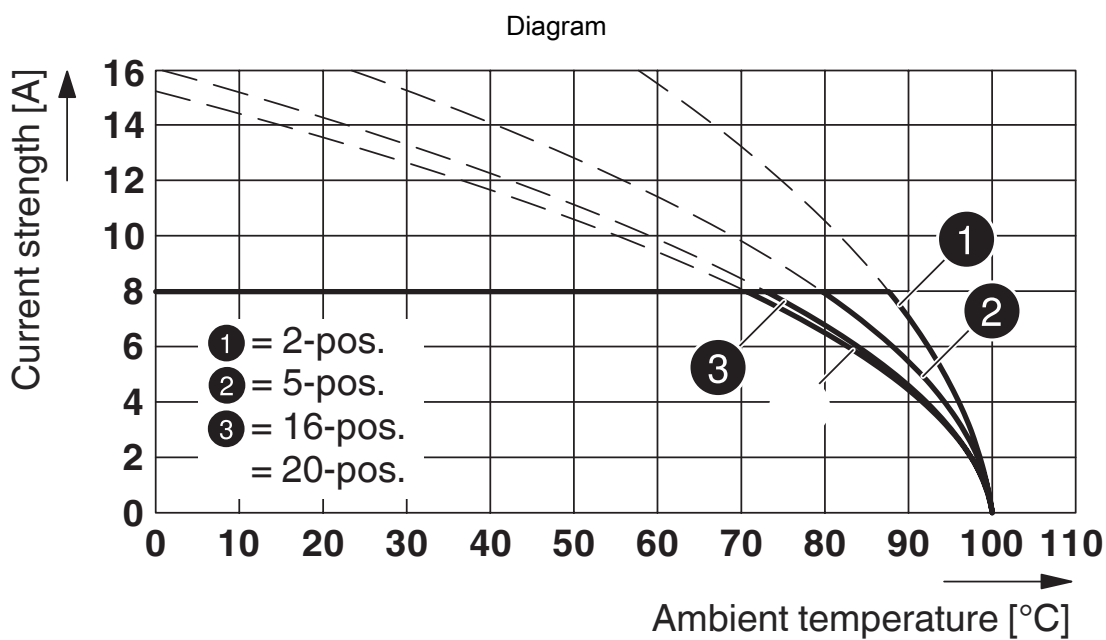


1848478

<https://www.phoenixcontact.com/us/products/1848478>



Type: MC 1,5/...-STF-3,81 with MCDV 1,5/...-G1F-3,81



Type: MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81 P26THR

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>



Type: MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81



Type: MC 1,5/...-STF-3,81 with MCDV 1,5/...-GF-3,81

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>



Type: MC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81



Type: MC 1,5/...-STF-3,81 with MCVK 1,5/...-GF-3,81

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1848478>

 <b>CSA</b> Approval ID: 13631				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	8 A	28 - 16	-
D	300 V	8 A	28 - 16	-

 <b>cULus Recognized</b> Approval ID: E60425-20110128				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	8 A	30 - 14	-
D	300 V	8 A	30 - 14	-

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 10.0	EC002638
-----------	----------

### UNSPSC

UNSPSC 21.0	39121400
-------------	----------

# MC 1,5/18-STF-3,81 - PCB connector



1848478

<https://www.phoenixcontact.com/us/products/1848478>

## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
---	--------------------

### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

### EF3.1 Climate Change

CO2e kg	0.114 kg CO2e
---------	---------------

Phoenix Contact 2026 © - all rights reserved  
<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)