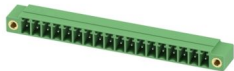


MC 1,5/18-GF-3,81 - PCB header

1848423

<https://www.phoenixcontact.com/us/products/1848423>

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PCB headers, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MC 1,5/...-GF, pitch: 3.81 mm, screw head form: L Slotted, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

Commercial data

Item number	1848423
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABSBB
GTIN	4017918121495
Weight per piece (including packing)	5.784 g
Weight per piece (excluding packing)	5.203 g
Customs tariff number	85366930
Country of origin	DE

MC 1,5/18-GF-3,81 - PCB header



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Technical data

Product properties

Product type	PCB headers
Product family	MC 1,5/..-GF
Product line	COMBICON Connectors S
Type	Standard
Number of positions	18
Pitch	3.81 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting type	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	1.4 m Ω
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

Flange

Tightening torque	0.3 Nm
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Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 μm - 5 μm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 μm - 3 μm Ni)

MC 1,5/18-GF-3,81 - PCB header

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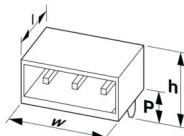
<https://www.phoenixcontact.com/us/products/1848423>

Metal surface soldering area (top layer)	Tin (3 µm - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 µm - 3 µm Ni)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PBT
Insulating material group	IIIa
CTI according to IEC 60112	225
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	3.81 mm
Width [w]	78.97 mm
Height [h]	10.3 mm
Length [l]	9.2 mm
Installed height	6.9 mm
Solder pin length [P]	3.4 mm
Pin dimensions	0.8 x 0.8 mm

PCB design

Hole diameter	1.2 mm
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Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
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MC 1,5/18-GF-3,81 - PCB header



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Contact holder in insert Requirements >20 N	Test passed
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Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	5 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 M Ω

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 225
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

Environmental and real-life conditions

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R ₁	1.4 m Ω
Contact resistance R ₂	1.5 m Ω
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M Ω

MC 1,5/18-GF-3,81 - PCB header



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Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	1.39 kV

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Railway application: Oscillation/broadband noise

Specification	DIN EN 50155 (VDE 0115-200):2022-06 IEC 61373:2010-05
Spectrum	Long life test category 1, class B, body mounted
Frequency	f ₁ = 5 Hz to f ₂ = 150 Hz
ASD level	0.964 (m/s ²)/Hz
Acceleration	0.572 g
Test duration per axis	5 h
Test directions	X-, Y- and Z-axis
Contact interruption	< 1 µs
Result	Test passed

Railway application: Shocks

Specification	DIN EN 50155 (VDE 0115-200):2022-06 IEC 61373:2010-05
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Number of shocks per direction	3
Test directions	X-, Y- and Z-axis (pos. and neg.)
Contact interruption	< 1 µs
Result	Test passed

Ambient conditions

MC 1,5/18-GF-3,81 - PCB header



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Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

Packaging specifications

Type of packaging	packed in cardboard
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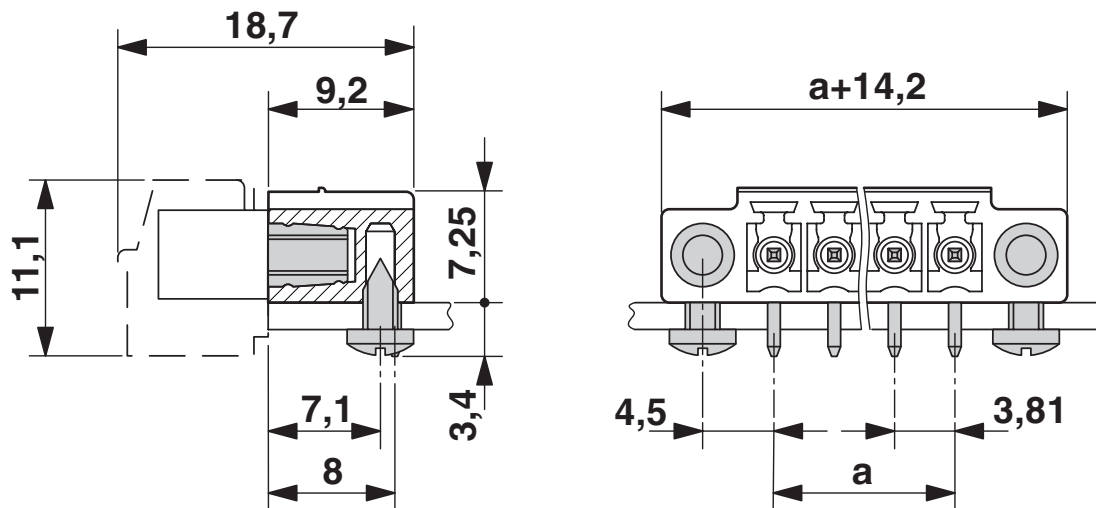
MC 1,5/18-GF-3,81 - PCB header

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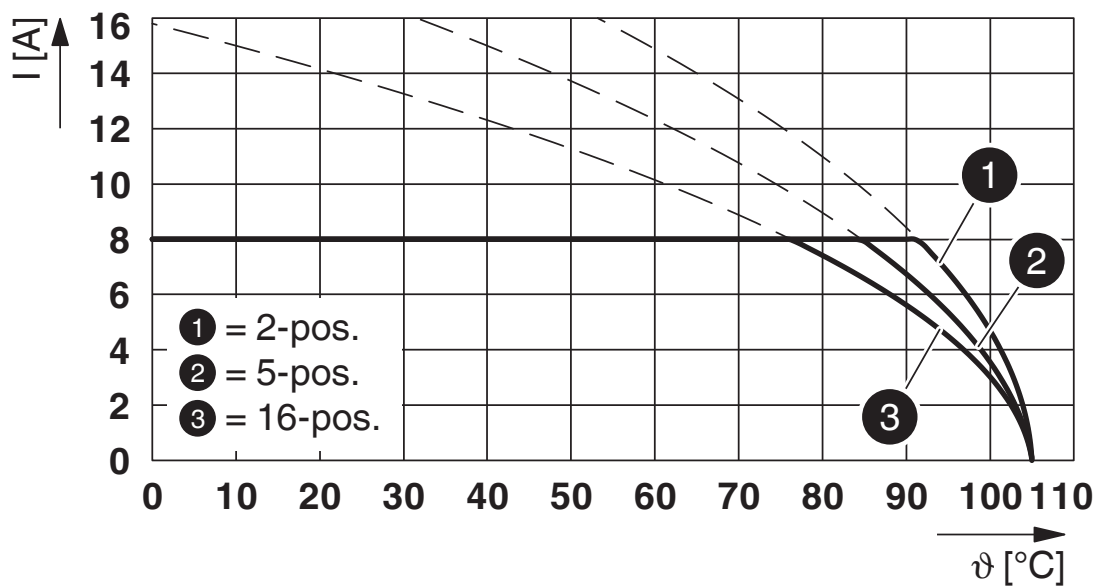
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Drawings

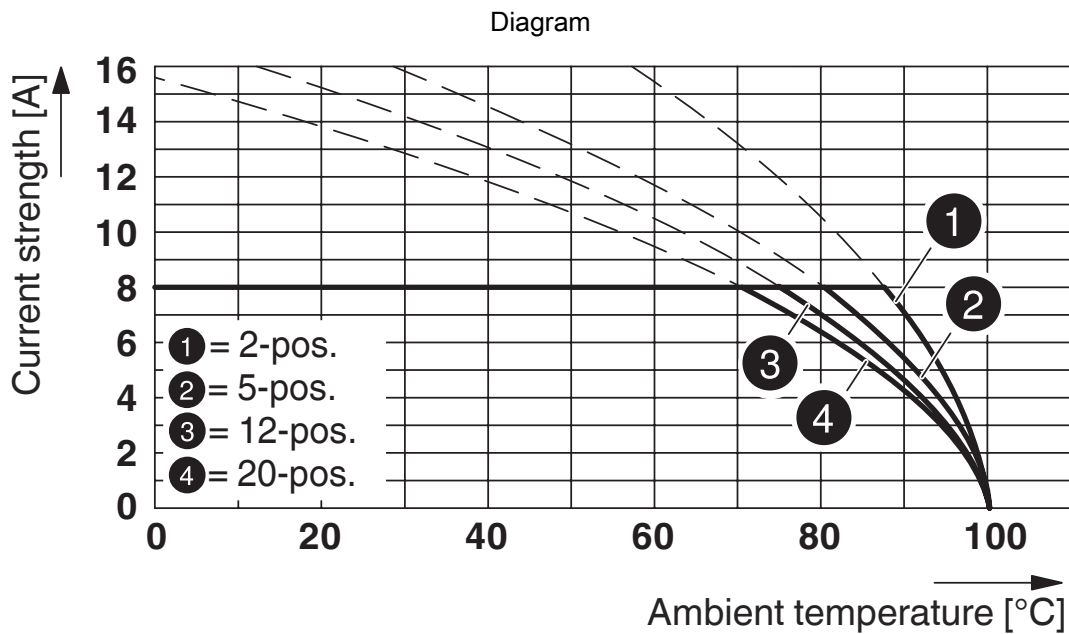
Dimensional drawing



Diagram



Type: LPC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



Type: MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



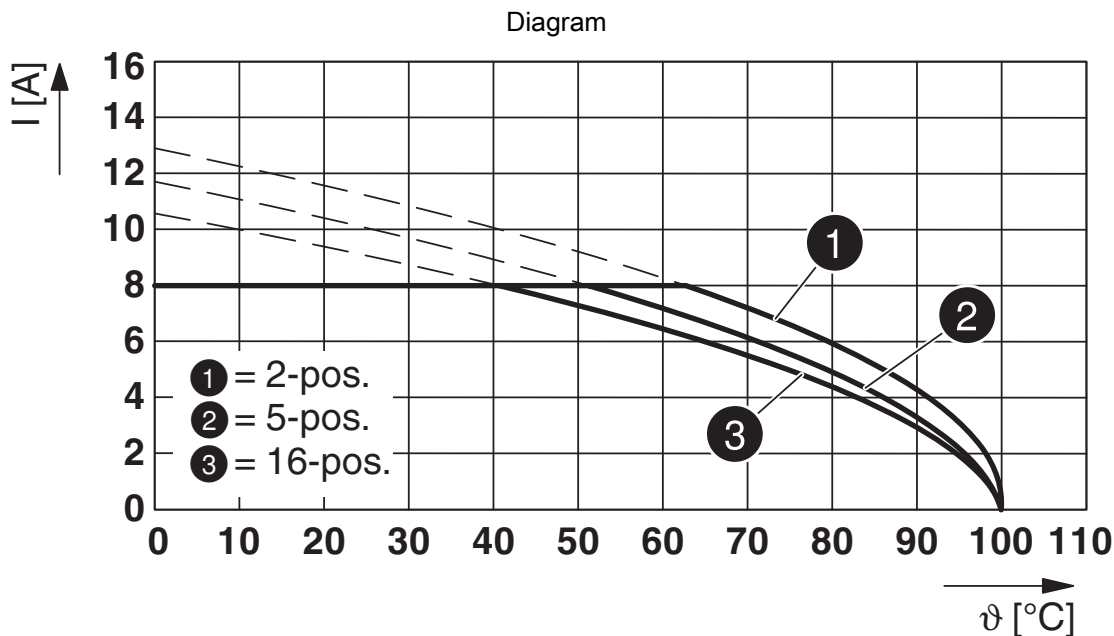
Type: FK-MCP 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

MC 1,5/18-GF-3,81 - PCB header

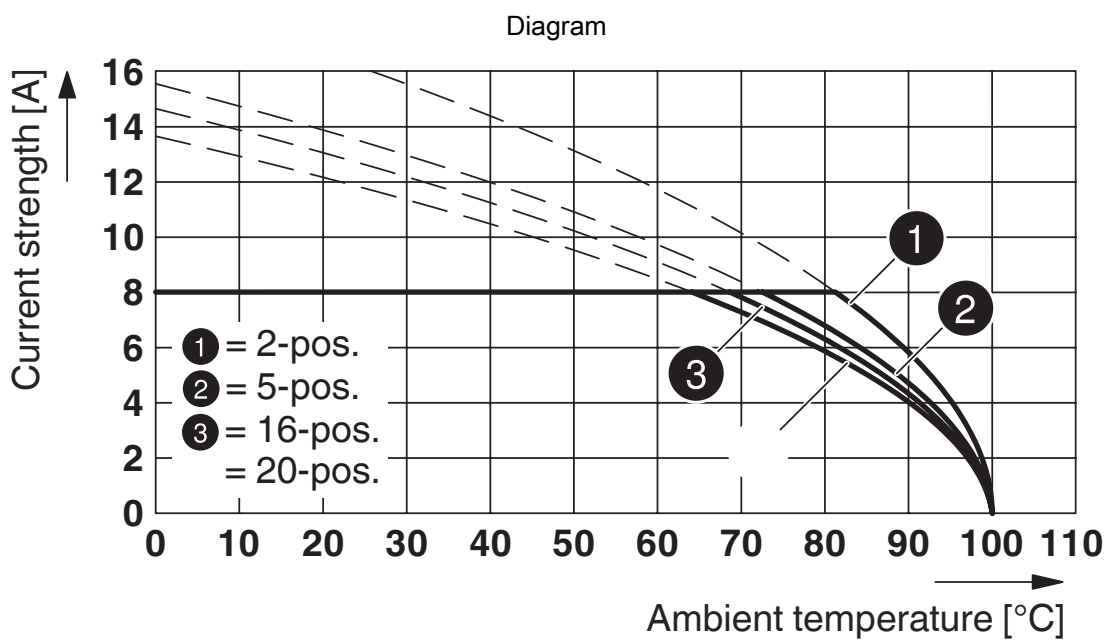


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Type: MCV(W/R) 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



Type: FRONT-MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

MC 1,5/18-GF-3,81 - PCB header

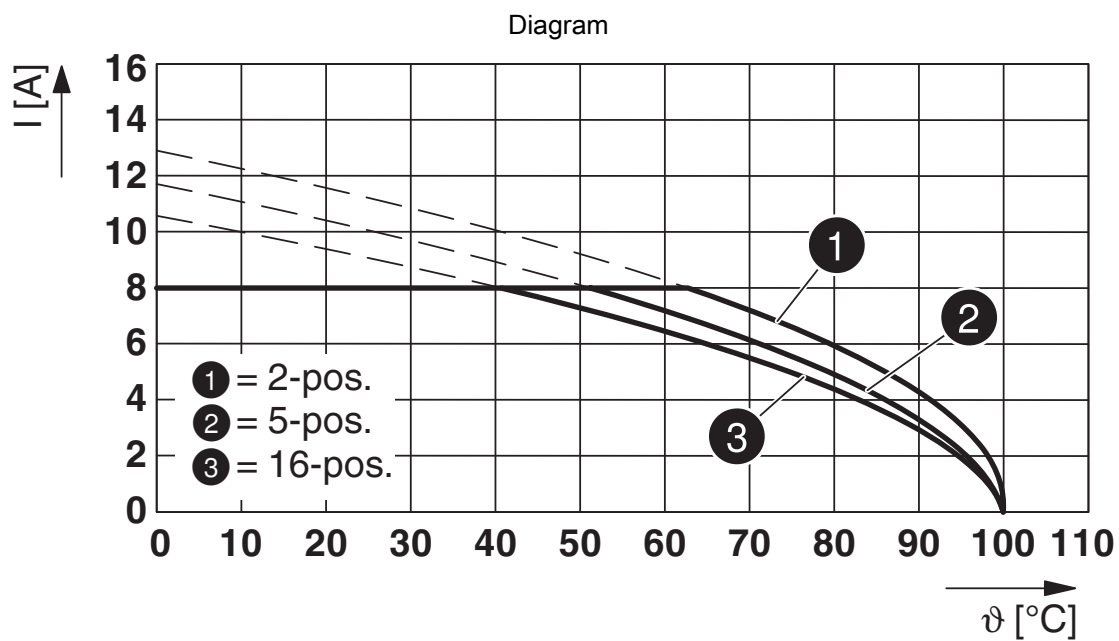


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Type: FMC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



Type: MCV(W/R) 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

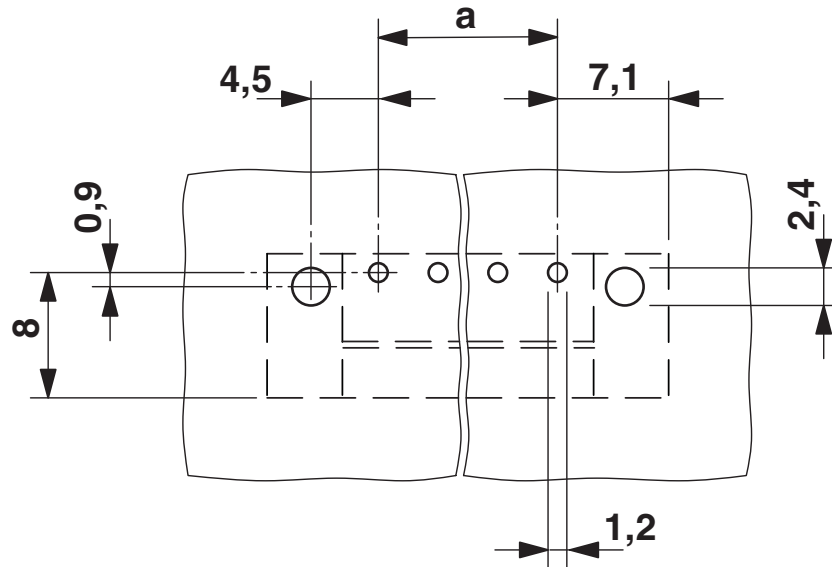
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Drilling plan/solder pad geometry



MC 1,5/18-GF-3,81 - PCB header



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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1848423>

 CSA Approval ID: 13631				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B	300 V	8 A	-	-
D	300 V	8 A	-	-

 cULus Recognized Approval ID: E60425-20110128				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B	300 V	8 A	-	-
D	300 V	8 A	-	-

 VDE Zeichengenehmigung Approval ID: 40011723				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
keine	160 V	8 A	-	-

MC 1,5/18-GF-3,81 - PCB header



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Classifications

ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

ETIM

ETIM 10.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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MC 1,5/18-GF-3,81 - PCB header



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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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EF3.1 Climate Change

CO2e kg	0.035 kg CO2e
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