

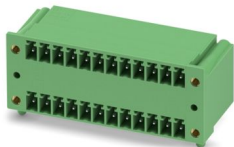
# MCD 1,5/12-G1F-3,81 - PCB header



1843017

<https://www.phoenixcontact.com/us/products/1843017>

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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 24, number of rows: 2, number of positions: 12, number of connections: 24, product range: MCD 1,5/...-G1F, pitch: 3.81 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard, In combination with MCV plug components, both an MCVW and an MCVR plug must be used.

## Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Conductor connection on several levels enables higher contact density

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1843017       |
| Packing unit                         | 20 pc         |
| Minimum order quantity               | 20 pc         |
| Sales key                            | AA02          |
| Product key                          | AABSHC        |
| GTIN                                 | 4017918112219 |
| Weight per piece (including packing) | 19.627 g      |
| Weight per piece (excluding packing) | 16.169 g      |
| Customs tariff number                | 85366930      |
| Country of origin                    | DE            |

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## Technical data

### Product properties

|                           |                       |
|---------------------------|-----------------------|
| Product type              | PCB headers           |
| Product family            | MCD 1,5/..-G1F        |
| Product line              | COMBICON Connectors S |
| Type                      | Standard              |
| Number of positions       | 12                    |
| Pitch                     | 3.81 mm               |
| Number of connections     | 24                    |
| Number of rows            | 2                     |
| Number of potentials      | 24                    |
| Mounting type             | Threaded flange       |
| Pin layout                | Linear pinning        |
| Solder pins per potential | 1                     |

### Electrical properties

#### Properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 8 A    |
| Nominal voltage $U_N$       | 160 V  |
| Contact resistance          | 1.2 mΩ |
| Rated voltage (III/3)       | 160 V  |
| Rated surge voltage (III/3) | 2.5 kV |
| Rated voltage (III/2)       | 160 V  |
| Rated surge voltage (III/2) | 2.5 kV |
| Rated voltage (II/2)        | 320 V  |
| Rated surge voltage (II/2)  | 2.5 kV |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

#### Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

### Material specifications

#### Material data - contact

|   |  |
|---|--|
| Note                                      | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                          | Cu alloy   |
| Surface characteristics                   | Tin-plated   |
| Metal surface contact area (top layer)    | Tin (3 μm - 5 μm Sn)   |
| Metal surface contact area (middle layer) | Nickel (1 μm - 3 μm Ni)  |

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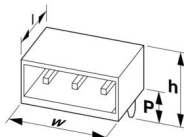
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|   |                         |
|---|-------------------------|
| Metal surface soldering area (top layer)    | Tin (3 µm - 5 µm Sn)    |
| Metal surface soldering area (middle layer) | Nickel (1 µm - 3 µm Ni) |

## Material data - housing

|   |              |
|---|--------------|
| Color (Housing)   | green (6021) |
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Dimensions

|                       |   |
|-----------------------|---|
| Dimensional drawing   |  |
| Pitch                 | 3.81 mm   |
| Width [w]             | 56.11 mm  |
| Height [h]            | 26.2 mm   |
| Length [l]            | 21.9 mm   |
| Installed height      | 22.7 mm   |
| Solder pin length [P] | 3.5 mm  |
| Pin dimensions        | 0.8 x 0.8 mm  |

## PCB design

|               |          |
|---------------|----------|
| Pin spacing   | 12.70 mm |
| Hole diameter | 1.2 mm   |

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

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## Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

## Contact holder in insert

|   |                        |
|---|------------------------|
| Specification                               | IEC 60512-15-1:2008-05 |
| Contact holder in insert Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |                        |
|-------------------------------------|------------------------|
| Specification                       | IEC 60512-13-2:2006-02 |
| Result                              | Test passed            |
| No. of cycles                       | 25                     |
| Insertion strength per pos. approx. | 8 N                    |
| Withdraw strength per pos. approx.  | 5 N                    |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16                    |

### Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|  |                     |
|--|---------------------|
| Specification  | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 160 V               |
| Rated surge voltage (III/3)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/3) | 1.5 mm              |
| minimum creepage distance (III/3)                      | 2 mm                |
| Rated insulation voltage (III/2)                       | 160 V               |
| Rated surge voltage (III/2)                            | 2.5 kV              |
| minimum clearance value - non-homogenous field (III/2) | 1.5 mm              |
| minimum creepage distance (III/2)                      | 1.5 mm              |
| Rated insulation voltage (II/2)                        | 320 V               |
| Rated surge voltage (II/2)                             | 2.5 kV              |
| minimum clearance value - non-homogenous field (II/2)  | 1.5 mm              |
| minimum creepage distance (II/2)                       | 1.6 mm              |

## Environmental and real-life conditions

### Durability test

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-9-1:2010-03 |
|---------------|-----------------------|

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|  |         |
|--|---------|
| Impulse withstand voltage at sea level       | 2.95 kV |
| Contact resistance R <sub>1</sub>            | 1.2 mΩ  |
| Contact resistance R <sub>2</sub>            | 1.3 mΩ  |
| Contact resistance R <sub>2</sub> 2nd level  | 2.2 mΩ  |
| Insertion/withdrawal cycles                  | 25      |
| Insulation resistance, neighboring positions | > 5 MΩ  |

## Climatic test

|                                   |   |
|-----------------------------------|---|
| Specification                     | ISO 6988:1985-02  |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 100 °C/168 h  |
| Power-frequency withstand voltage | 1.39 kV   |

## Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

## Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Specification   | IEC 60068-2-27:2008-02            |
| Pulse shape     | Half-sine                         |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

## Railway application: Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

## Ambient conditions

|   |   |
|---|---|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

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## Drawings

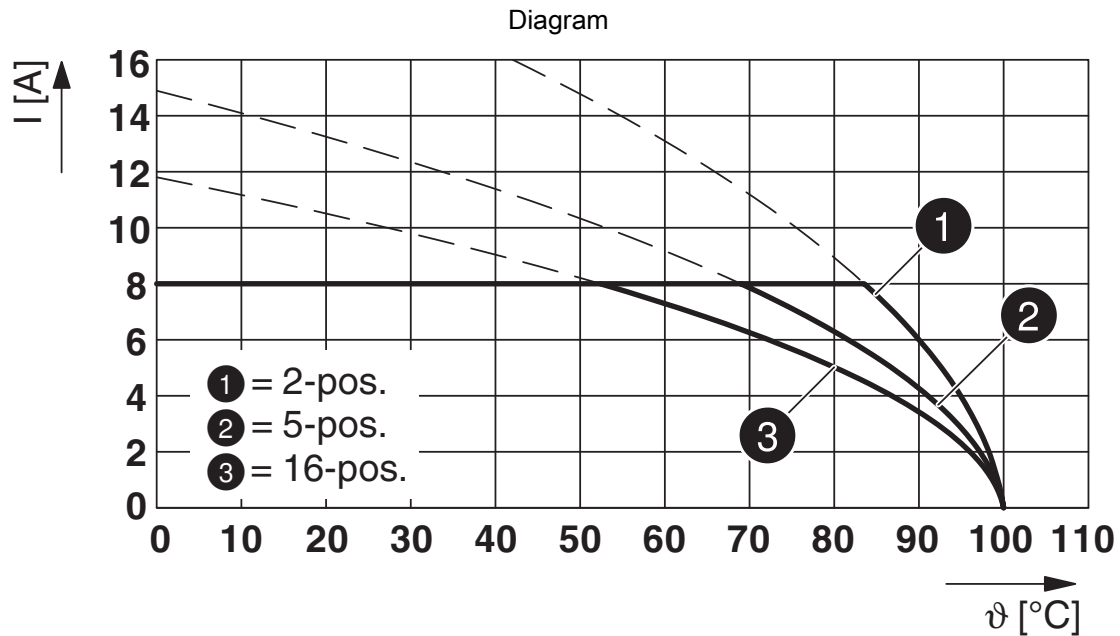
Dimensional drawing



Diagram



Type: MC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81



Type: FK-MCP 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81



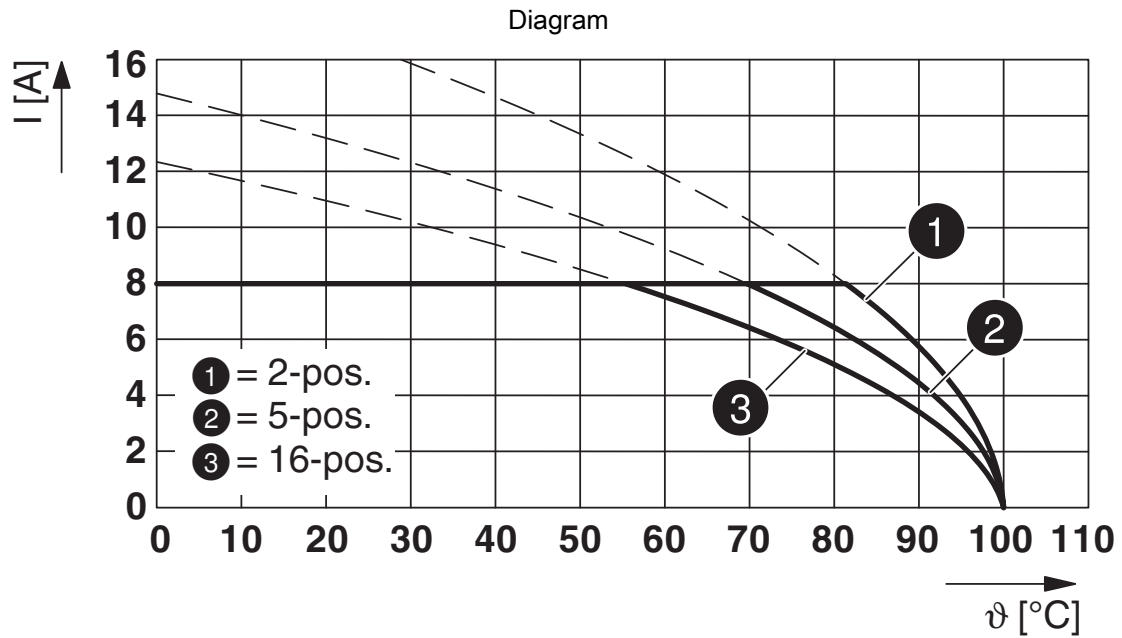
Type: FRONT-MC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81

# MCD 1,5/12-G1F-3,81 - PCB header

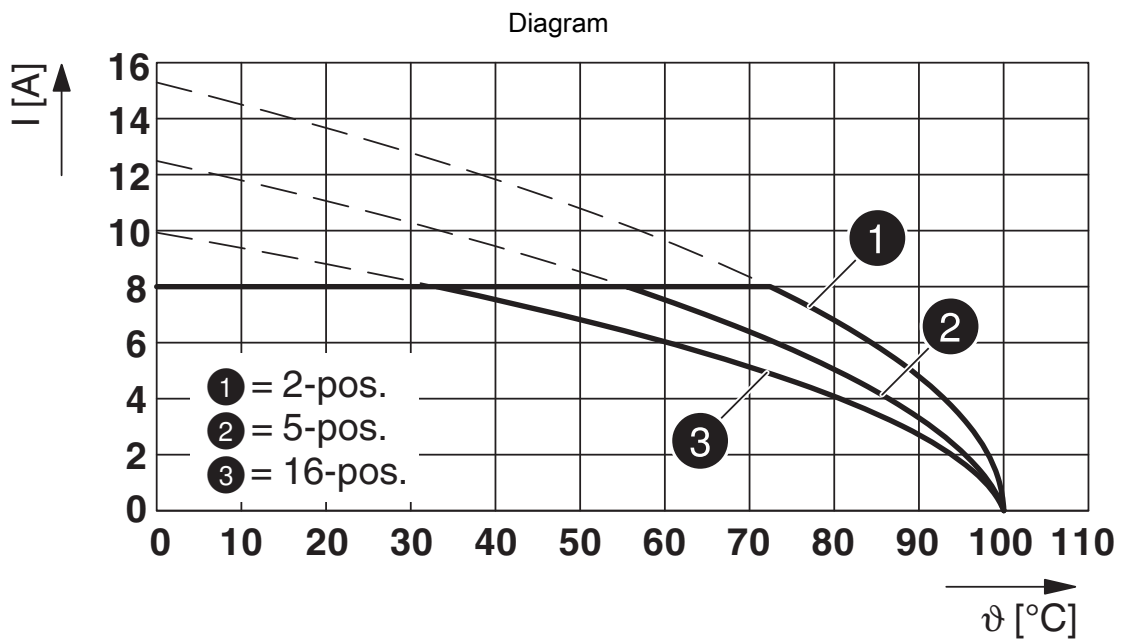


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Type: FMC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81



Type: MCV(W/R) 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81

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Type: MCV(W/R) 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81

Drilling plan/solder pad geometry



# MCD 1,5/12-G1F-3,81 - PCB header



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1843017>

|  <b>CSA</b><br>Approval ID: 13631 |                       |                       |                   |                             |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B  | 300 V                 | 8 A                   | -                 | -                           |
| D  | 300 V                 | 8 A                   | -                 | -                           |

|  <b>cULus Recognized</b><br>Approval ID: E60425-20110128 |                       |                       |                   |                             |
|---|-----------------------|-----------------------|-------------------|-----------------------------|
|   | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B   | 300 V                 | 8 A                   | -                 | -                           |
| D   | 300 V                 | 8 A                   | -                 | -                           |

|  <b>VDE Zeichengenehmigung</b><br>Approval ID: 40011723 |                       |                       |                   |                             |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| keine  | 160 V                 | 8 A                   | -                 | -                           |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

### ETIM

|           |          |
|-----------|----------|
| ETIM 10.0 | EC002637 |
|-----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|   |                    |
|---|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--------------------|

### China RoHS

|  |  |
|--|--|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|  | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

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