

# CC 2,5/18-GF-LR P20 THR - PCB header



1836845

<https://www.phoenixcontact.com/us/products/1836845>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



The figure shows a 16-position version

PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Pin, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: CC 2,5/...-GF-LR, pitch: 5 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: Lock-and-release locking system, mounting method: Lock & release threaded flange, type of packaging: packed in cardboard

## Your advantages

- Designed for integration into the SMT soldering process
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Automatic locking and intuitive release through Lock and Release operating lever in contrasting color
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1836845
Packing unit	52 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Sales key	AA03
Product key	AACTAB
GTIN	4055626021133
Weight per piece (including packing)	2.22 g
Weight per piece (excluding packing)	2.22 g
Customs tariff number	85366930
Country of origin	DE

## Technical data

### Product properties

Product type	PCB headers
Product family	CC 2,5/..-GF-LR
Product line	COMBICON Connectors M
Type	Component suitable for through hole reflow
Number of positions	18
Pitch	5 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting type	Lock & release threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

#### Properties

Nominal current $I_N$	12 A
Nominal voltage $U_N$	320 V
Contact resistance	1.1 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV

### Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

#### Flange

Tightening torque	0.3 Nm
-------------------	--------

#### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

# CC 2,5/18-GF-LR P20 THR - PCB header



1836845

<https://www.phoenixcontact.com/us/products/1836845>

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 µm - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 µm - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 µm - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 µm - 3 µm Ni)

## Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

## Notes

Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version) Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

## Dimensions

Dimensional drawing	
Pitch	5 mm
Width [w]	100 mm
Height [h]	10.57 mm
Length [l]	12 mm
Installed height	8.57 mm
Solder pin length [P]	2 mm
Pin dimensions	1 x 1 mm

## PCB design

Hole diameter	1.6 mm
---------------	--------

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

1836845

<https://www.phoenixcontact.com/us/products/1836845>

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3.2 mm
Rated insulation voltage (II/2)	400 V

1836845

<https://www.phoenixcontact.com/us/products/1836845>

Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	4 mm

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R <sub>1</sub>	1.1 mΩ
Contact resistance R <sub>2</sub>	1.2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Railway application: Shocks

Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

# CC 2,5/18-GF-LR P20 THR - PCB header



1836845

<https://www.phoenixcontact.com/us/products/1836845>

## Packaging specifications

Type of packaging
packed in cardboard

1836845

<https://www.phoenixcontact.com/us/products/1836845>

## Drawings

Diagram



Type: MSTB 2,5/...-STF with CC 2,5/...-GF-LR P20 THR

1836845

<https://www.phoenixcontact.com/us/products/1836845>

## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1836845>

 <b>cULus Recognized</b> Approval ID: E60425-19931011				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $mm^2$
<b>B</b>				
Standard	300 V	16 A	-	-
<b>D</b>				
Standard	300 V	10 A	-	-
Alternative 1	150 V	15 A	-	-

1836845

<https://www.phoenixcontact.com/us/products/1836845>

## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
-----------	----------

### UNSPSC

UNSPSC 21.0	39121400
-------------	----------

# CC 2,5/18-GF-LR P20 THR - PCB header



1836845

<https://www.phoenixcontact.com/us/products/1836845>

## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
---	--------------------

### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

Phoenix Contact 2026 © - all rights reserved  
<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)