

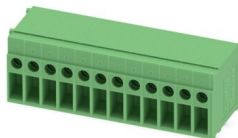
FRONT 4-H-6,35-12 - PCB terminal block



1832454

<https://www.phoenixcontact.com/us/products/1832454>

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Printed circuit board terminal, nominal current: 32 A, rated voltage (III/2): 320 V, nominal cross section: 4 mm², number of potentials: 12, number of rows: 1, number of positions per row: 12, product range: FRONT 4-H, pitch: 6.35 mm, connection method: Front screw connection, mounting: Wave soldering, conductor/PCB connection direction: 0 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 5 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Operation and conductor connection from one direction enable integration into front of device

Commercial data

Item number	1832454
Packing unit	10 pc
Minimum order quantity	10 pc
Product key	AANFAB
GTIN	4046356895798
Weight per piece (including packing)	96.31 g
Weight per piece (excluding packing)	96 g
Country of origin	BG

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Technical data

Product properties

Product type	Printed circuit board terminal
Product family	FRONT 4-H
Product line	COMBICON Terminals L
Type	PC terminal block can be aligned
Number of positions	12
Pitch	6.35 mm
Number of connections	12
Number of rows	1
Number of potentials	12
Pin layout	Linear pinning
Solder pins per potential	2

Electrical properties

Properties

Nominal current I_N	32 A
Nominal voltage U_N	320 V
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Type	PC terminal block can be aligned
Nominal cross section	4 mm ²

Conductor connection

Connection method	Front screw connection
Conductor cross-section rigid	0.5 mm ² ... 6 mm ²
Single-conductor/terminal point multi-stranded	0.5 mm ² ... 6 mm ²
Conductor cross-section flexible	0.5 mm ² ... 6 mm ²
Conductor cross-section AWG	20 ... 10
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.5 mm ² ... 4 mm ²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.5 mm ² ... 2.5 mm ²
2 conductors with same cross section, rigid	0.5 mm ² ... 1.5 mm ²
2 conductors with same cross section, flexible	0.5 mm ² ... 1.5 mm ²
2 conductors with same cross section, flexible, with ferrule	0.25 mm ² ... 1 mm ²

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without plastic sleeve	
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 1 mm ²
Stripping length	14 mm
Tightening torque	0.5 Nm ... 0.6 Nm

Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

Material specifications

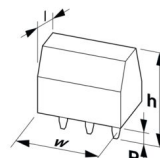
Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (5 µm - 7 µm Sn)
Metal surface soldering area (top layer)	Tin (4 µm - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	
Pitch	6.35 mm
Width [w]	77.8 mm
Height [h]	33 mm
Length [l]	26 mm
Installed height	26 mm
Solder pin length [P]	5 mm
Pin dimensions	1 x 0.8 mm

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PCB design

Hole diameter	1.3 mm
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.5 mm ² / solid / > 20 N
	0.5 mm ² / flexible / > 20 N
	6 mm ² / solid / > 80 N
	6 mm ² / flexible / > 80 N

Electrical tests

Temperature-rise test

Specification	IEC 60947-7-4:2013-08
Requirement temperature-rise test	The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting temperature.

Short-time withstand current

Specification	IEC 60947-7-4:2013-08
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Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60947-7-4:2013-08
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

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Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Glow-wire test

Specification	IEC 60695-2-10:2000-10
Temperature	850 °C
Time of exposure	5 s

Aging

Specification	IEC 60947-7-4:2013-08
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Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (Depending on the current carrying capacity/derating curve)

Packaging specifications

Type of packaging	packed in cardboard
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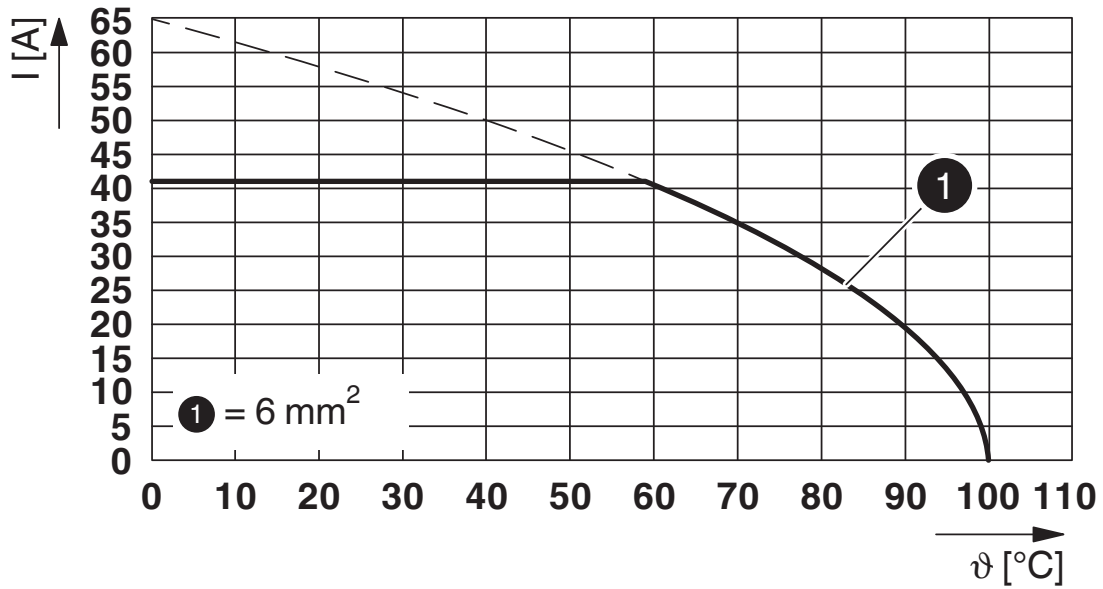


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Drawings

Diagram



Type: FRONT 4-H-6,35

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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1832454>

 CSA Approval ID: 13631				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B	300 V	30 A	22 - 10	-
D	300 V	10 A	22 - 10	-

 cULus Recognized Approval ID: E60425-19860303				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B	300 V	30 A	24 - 10	-
D	300 V	10 A	24 - 10	-

 DNV GL Approval ID: TAE00001EV				
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Classifications

ECLASS

ECLASS-13.0	27460101
ECLASS-15.0	27460101

ETIM

ETIM 10.0	EC002643
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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EF3.1 Climate Change

CO2e kg	1.182 kg CO2e
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