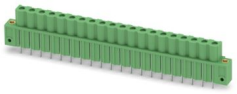
ICV 2,5/20-GF-5,08 - PCB header

1825873

https://www.phoenixcontact.com/us/products/1825873

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PCB headers, nominal cross section: 2.5 mm^2, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 20, number of rows: 1, number of positions: 20, number of connections: 20, product range: ICV 2,5/.. -GF, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.6 mm, number of solder pins per potential: 2, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Easy PCB replacement thanks to plug-in modules
- Well-known mounting principle allows worldwide use
- Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections

Commercial data

Item number	1825873
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Sales key	AA03
Product key	AACSAH
GTIN	4017918050030
Weight per piece (including packing)	18.093 g
Weight per piece (excluding packing)	16.6 g
Customs tariff number	85366930
Country of origin	DE

Technical data

Product properties

Product type	PCB headers
Product family	ICV 2,5/..-GF
Product line	COMBICON Connectors M
Type	Inverted
Number of positions	20
Pitch	5.08 mm
Number of connections	20
Number of rows	1
Number of potentials	20
Mounting type	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	2

Fitting of components

Partial assembly	No

Electrical properties

Properties

Nominal current I_N	12 A
Nominal voltage U_N	320 V
Contact resistance	1.3 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

Flange

Tightening torque	0.3 Nm

Attachment on the PCB

Tightening torque	0.3 Nm
Screw	Sheet metal screw ISO 1481-ST 2,2x6,5 C or ISO 7049-ST 2,2x6,5 C

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface soldering area (top layer)	Tin (4 µm - 8 µm Sn)

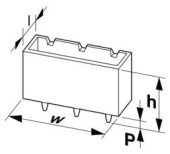
Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

Dimensions

Dimensional drawing	
Pitch	5.08 mm
Width [w]	111.72 mm
Height [h]	22.5 mm
Length [l]	10.2 mm
Installed height	19 mm
Solder pin length [P]	3.6 mm
Pin dimensions	0.47 x 1.15 mm

PCB design

Pin spacing	5.08 mm
Hole diameter	1.4 mm

Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	12 N
Withdraw strength per pos. approx.	10 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm

minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Environmental and real-life conditions

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R_1	1.3 mΩ
Contact resistance R_2	1.4 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm^3 SO_2 on 300 dm^3/40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	2.21 kV

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Railway application: Oscillation/broadband noise

Specification	DIN EN 50155 (VDE 0115-200):2008-03
	IEC 61373:2010-05
Spectrum	Long life test category 1, class B, body mounted
Frequency	f_1 = 5 Hz to f_2 = 150 Hz
ASD level	0.964 $(m/s^2)^2$/Hz
Acceleration	0.572 g
Test duration per axis	5 h

Test directions	X-, Y- and Z-axis
Contact interruption	< 1 µs
Result	Test passed

Railway application: Shocks

Specification	DIN EN 50155 (VDE 0115-200):2008-03
	IEC 61373:2010-05
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Number of shocks per direction	3
Test directions	X-, Y- and Z-axis (pos. and neg.)
Contact interruption	< 1 µs
Result	Test passed

Ambient conditions

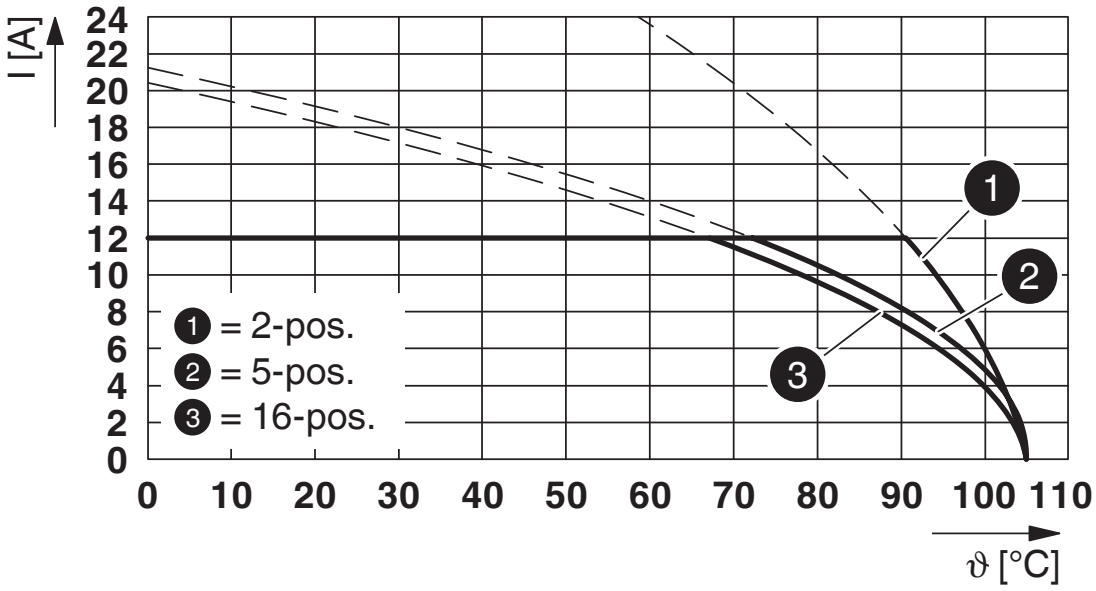
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

Packaging specifications

Type of packaging	packed in cardboard

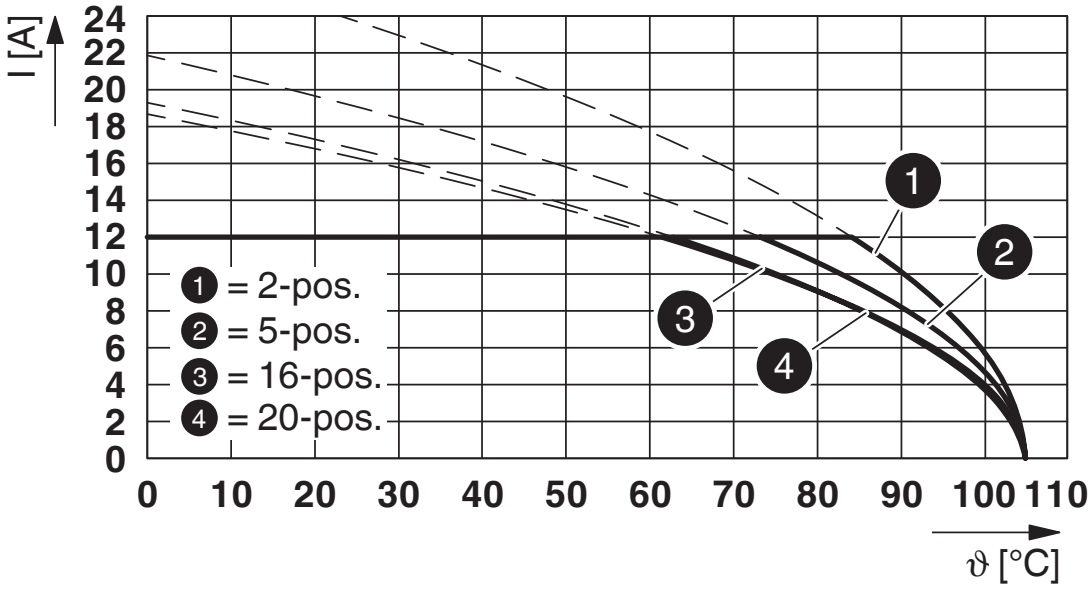
Drawings

Diagram



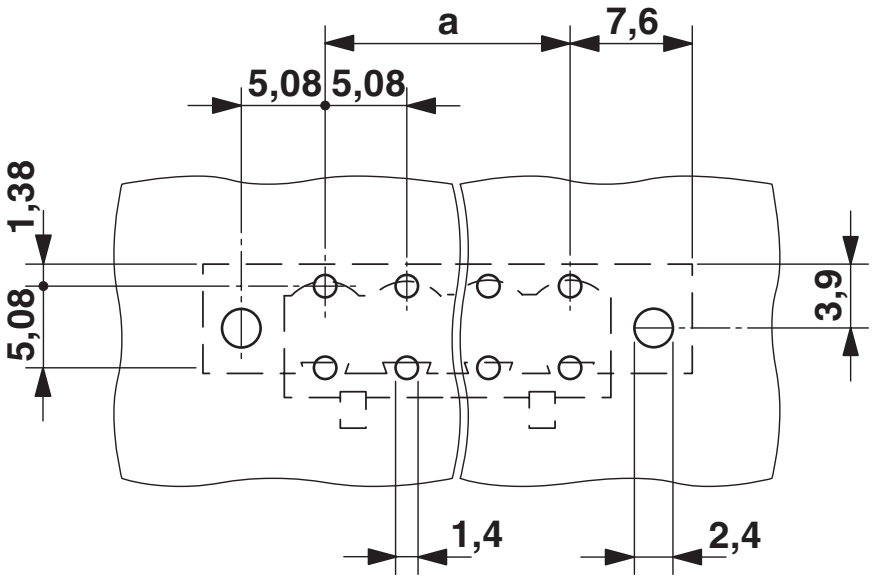
Type: FKIC 2,5/...-STF-5,08 with ICV 2,5/...-GF-5,08

Diagram



Type: IC 2,5/...-STF-5,08 with ICV 2,5/...-GF-5,08

Drilling plan/solder pad geometry



Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1825873

CSA
Approval ID: 13631

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	10 A	-	-
D				
	300 V	10 A	-	-

cULus Recognized
Approval ID: E60425-19931014

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	250 V	12 A	-	-
D				
	300 V	10 A	-	-

VDE approval of drawings
Approval ID: 40050648

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
keine				
	250 V	12 A	-	-

Classifications

ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

ETIM

ETIM 10.0	EC002637

UNSPSC

UNSPSC 21.0	39121400

Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions

China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%

EF3.1 Climate Change

CO2e kg	0.129 kg CO2e

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