

# ICV 2,5/ 2-GF-5,08 - PCB header

1825695

<https://www.phoenixcontact.com/us/products/1825695>

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PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: ICV 2,5/-GF, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.6 mm, number of solder pins per potential: 2, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Easy PCB replacement thanks to plug-in modules
- Well-known mounting principle allows worldwide use
- Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1825695       |
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Sales key                            | AA03          |
| Product key                          | AACSAH        |
| GTIN                                 | 4017918049850 |
| Weight per piece (including packing) | 4.381 g       |
| Weight per piece (excluding packing) | 2.32 g        |
| Customs tariff number                | 85366930      |
| Country of origin                    | DE            |

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## Technical data

### Product properties

|                           |                       |
|---------------------------|-----------------------|
| Product type              | PCB headers           |
| Product family            | ICV 2,5/...GF         |
| Product line              | COMBICON Connectors M |
| Type                      | Inverted              |
| Number of positions       | 2                     |
| Pitch                     | 5.08 mm               |
| Number of connections     | 2                     |
| Number of rows            | 1                     |
| Number of potentials      | 2                     |
| Mounting type             | Threaded flange       |
| Pin layout                | Linear pinning        |
| Solder pins per potential | 2                     |

### Electrical properties

#### Properties

|                             |                |
|-----------------------------|----------------|
| Nominal current $I_N$       | 12 A           |
| Nominal voltage $U_N$       | 320 V          |
| Contact resistance          | 1.3 m $\Omega$ |
| Rated voltage (III/3)       | 320 V          |
| Rated surge voltage (III/3) | 4 kV           |
| Rated voltage (III/2)       | 320 V          |
| Rated surge voltage (III/2) | 4 kV           |
| Rated voltage (II/2)        | 630 V          |
| Rated surge voltage (II/2)  | 4 kV           |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

#### Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

#### Attachment on the PCB

|                   |                                                                  |
|-------------------|------------------------------------------------------------------|
| Tightening torque | 0.3 Nm                                                           |
| Screw             | Sheet metal screw ISO 1481-ST 2,2x6,5 C or ISO 7049-ST 2,2x6,5 C |

### Material specifications

#### Material data - contact

|      |                                                                                  |
|------|----------------------------------------------------------------------------------|
| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|------|----------------------------------------------------------------------------------|

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|                                          |                      |
|------------------------------------------|----------------------|
| Contact material                         | Cu alloy             |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface contact area (top layer)   | Tin (4 µm - 8 µm Sn) |
| Metal surface soldering area (top layer) | Tin (4 µm - 8 µm Sn) |

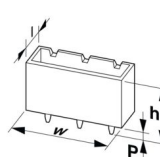
## Material data - housing

|                                                                   |              |
|-------------------------------------------------------------------|--------------|
| Color (Housing)                                                   | green (6021) |
| Insulating material                                               | PA           |
| Insulating material group                                         | I            |
| CTI according to IEC 60112                                        | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

## Notes

|                    |                                                                                                                                                                                          |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## Dimensions

|                       |                                                                                      |
|-----------------------|--------------------------------------------------------------------------------------|
| Dimensional drawing   |  |
| Pitch                 | 5.08 mm                                                                              |
| Width [w]             | 20.28 mm                                                                             |
| Height [h]            | 22.5 mm                                                                              |
| Length [l]            | 10.2 mm                                                                              |
| Installed height      | 19 mm                                                                                |
| Solder pin length [P] | 3.6 mm                                                                               |
| Pin dimensions        | 0.47 x 1.15 mm                                                                       |

## PCB design

|               |         |
|---------------|---------|
| Pin spacing   | 5.08 mm |
| Hole diameter | 1.4 mm  |

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

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|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

## Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

## Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

## Contact holder in insert

|                                             |                        |
|---------------------------------------------|------------------------|
| Specification                               | IEC 60512-15-1:2008-05 |
| Contact holder in insert Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |                        |
|-------------------------------------|------------------------|
| Specification                       | IEC 60512-13-2:2006-02 |
| Result                              | Test passed            |
| No. of cycles                       | 25                     |
| Insertion strength per pos. approx. | 12 N                   |
| Withdraw strength per pos. approx.  | 10 N                   |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 16                    |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 320 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 4 mm                |
| Rated insulation voltage (III/2)                       | 320 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3 mm                |
| Rated insulation voltage (II/2)                        | 630 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |

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|                                  |        |
|----------------------------------|--------|
| minimum creepage distance (II/2) | 3.2 mm |
|----------------------------------|--------|

## Environmental and real-life conditions

### Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 4.8 kV                |
| Contact resistance $R_1$                     | 1.3 m $\Omega$        |
| Contact resistance $R_2$                     | 1.4 m $\Omega$        |
| Insertion/withdrawal cycles                  | 25                    |
| Insulation resistance, neighboring positions | > 5 M $\Omega$        |

### Climatic test

|                                   |                                                                           |
|-----------------------------------|---------------------------------------------------------------------------|
| Specification                     | ISO 6988:1985-02                                                          |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 105 °C/168 h                                                              |
| Power-frequency withstand voltage | 2.21 kV                                                                   |

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

### Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Specification   | IEC 60068-2-27:2008-02            |
| Pulse shape     | Semi-sinusoidal                   |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

### Railway application: Oscillation/broadband noise

|                        |                                                          |
|------------------------|----------------------------------------------------------|
| Specification          | DIN EN 50155 (VDE 0115-200):2008-03<br>IEC 61373:2010-05 |
| Spectrum               | Long life test category 1, class B, body mounted         |
| Frequency              | $f_1 = 5$ Hz to $f_2 = 150$ Hz                           |
| ASD level              | 0.964 (m/s <sup>2</sup> )/Hz                             |
| Acceleration           | 0.572 g                                                  |
| Test duration per axis | 5 h                                                      |
| Test directions        | X-, Y- and Z-axis                                        |
| Contact interruption   | < 1 $\mu$ s                                              |
| Result                 | Test passed                                              |

### Railway application: Shocks

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|                                |                                                          |
|--------------------------------|----------------------------------------------------------|
| Specification                  | DIN EN 50155 (VDE 0115-200):2008-03<br>IEC 61373:2010-05 |
| Pulse shape                    | Semi-sinusoidal                                          |
| Acceleration                   | 30g                                                      |
| Shock duration                 | 18 ms                                                    |
| Number of shocks per direction | 3                                                        |
| Test directions                | X-, Y- and Z-axis (pos. and neg.)                        |
| Contact interruption           | < 1 $\mu$ s                                              |
| Result                         | Test passed                                              |

## Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |
| Ambient temperature (operation)         | -40 °C ... 105 °C (dependent on the derating curve) |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

## Drawings

Diagram



Type: FKIC 2,5/...-STF-5,08 with ICV 2,5/...-GF-5,08

Diagram



Type: IC 2,5/...-STF-5,08 with ICV 2,5/...-GF-5,08

# ICV 2,5/ 2-GF-5,08 - PCB header

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Drilling plan/solder pad geometry



# ICV 2,5/ 2-GF-5,08 - PCB header



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1825695>

|  <b>CSA</b><br>Approval ID: 13631 |                       |                       |                   |                             |
|--------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                    | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B                                                                                                                  | 300 V                 | 10 A                  | -                 | -                           |
| D                                                                                                                  | 300 V                 | 10 A                  | -                 | -                           |

|  <b>cULus Recognized</b><br>Approval ID: E60425-19931014 |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                           | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B                                                                                                                                         | 250 V                 | 12 A                  | -                 | -                           |
| D                                                                                                                                         | 300 V                 | 10 A                  | -                 | -                           |

|  <b>VDE approval of drawings</b><br>Approval ID: 40050648 |                       |                       |                   |                             |
|----------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                              | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| keine                                                                                                                                        | 250 V                 | 12 A                  | -                 | -                           |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
| ECLASS-15.0 | 27460201 |

### ETIM

|           |          |
|-----------|----------|
| ETIM 10.0 | EC002637 |
|-----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|                                         |                    |
|-----------------------------------------|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|-----------------------------------------|--------------------|

### China RoHS

|                                        |                                          |
|----------------------------------------|------------------------------------------|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|                                        | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

### EF3.1 Climate Change

|         |               |
|---------|---------------|
| CO2e kg | 0.023 kg CO2e |
|---------|---------------|

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