IC 2,5/20-STGF-5,08 - PCB connector

1825682

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PCB connector, nominal cross section: 2.5 mm^2, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Pin, number of potentials: 20, number of rows: 1, number of positions: 20, number of connections: 20, product range: IC 2,5/..-STGF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism for cable-to-cable connection, mounting method: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Easy PCB replacement thanks to plug-in modules
- Screwable flange for superior mechanical stability
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Can be combined with the MSTB 2,5 range
- Low temperature rise, thanks to maximum contact force

Commercial data

Item number	1825682
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA03
Product key	AACADC
GTIN	4017918049843
Weight per piece (including packing)	34.1 g
Weight per piece (excluding packing)	33.263 g
Customs tariff number	85366990
Country of origin	DE

Technical data

Product properties

Product type	PCB connector
Product family	IC 2,5/..-STGF
Product line	COMBICON Connectors M
Type	Inverted
Number of positions	20
Pitch	5.08 mm
Number of connections	20
Number of rows	1
Number of potentials	20
Mounting type	Threaded flange

Fitting of components

Partial assembly	No

Electrical properties

Properties

Nominal current I_N	12 A
Nominal voltage U_N	320 V
Contact resistance	1.8 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Type	Inverted
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm²
Contact connection type	Pin

Interlock

Locking type	Screw locking mechanism for cable-to-cable connection
Mounting type	Threaded flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °

Conductor cross-section rigid	0.2 mm² ... 2.5 mm²
Conductor cross-section flexible	0.2 mm² ... 2.5 mm²
Conductor cross-section AWG	24 ... 12
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm² ... 2.5 mm²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm² ... 2.5 mm²
2 conductors with same cross section, rigid	0.2 mm² ... 1 mm²
2 conductors with same cross section, flexible	0.2 mm² ... 1.5 mm²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm² ... 1 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² ... 1.5 mm²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.4 mm
Stripping length	7 mm
Drive form screw head	Slotted (L)
Tightening torque	0.5 Nm ... 0.6 Nm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6

Material specifications

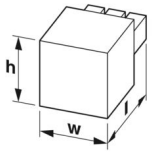
Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface terminal point (top layer)	Tin (5 µm - 7 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 µm - 3 µm Ni)
Metal surface contact area (top layer)	Tin (5 µm - 7 µm Sn)
Metal surface contact area (middle layer)	Nickel (2 µm - 3 µm Ni)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	
Pitch	5.08 mm
Width [w]	111.72 mm
Height [h]	15 mm
Length [l]	19.2 mm

Mounting

Flange

Tightening torque	0.3 Nm

Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm² / solid / > 10 N
	0.2 mm² / flexible / > 10 N
	2.5 mm² / solid / > 50 N
	2.5 mm² / flexible / > 50 N

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	5 N

Torque test

Specification	IEC 60999-1:1999-11

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R_1	1.8 mΩ
Contact resistance R_2	1.7 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	EN ISO 22479:2022-06
Corrosive stress	0.2 dm^3 SO_2 on 300 dm^3/40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	2.21 kV

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Railway application: Shocks

Acceleration	30g
Shock duration	18 ms

Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

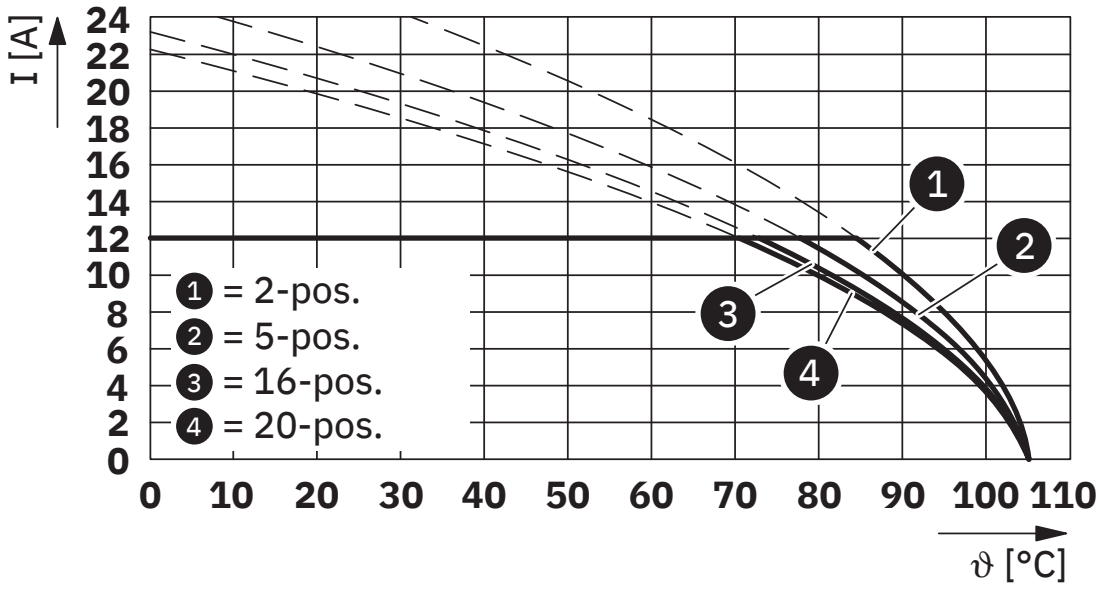
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Packaging specifications

Type of packaging	packed in cardboard

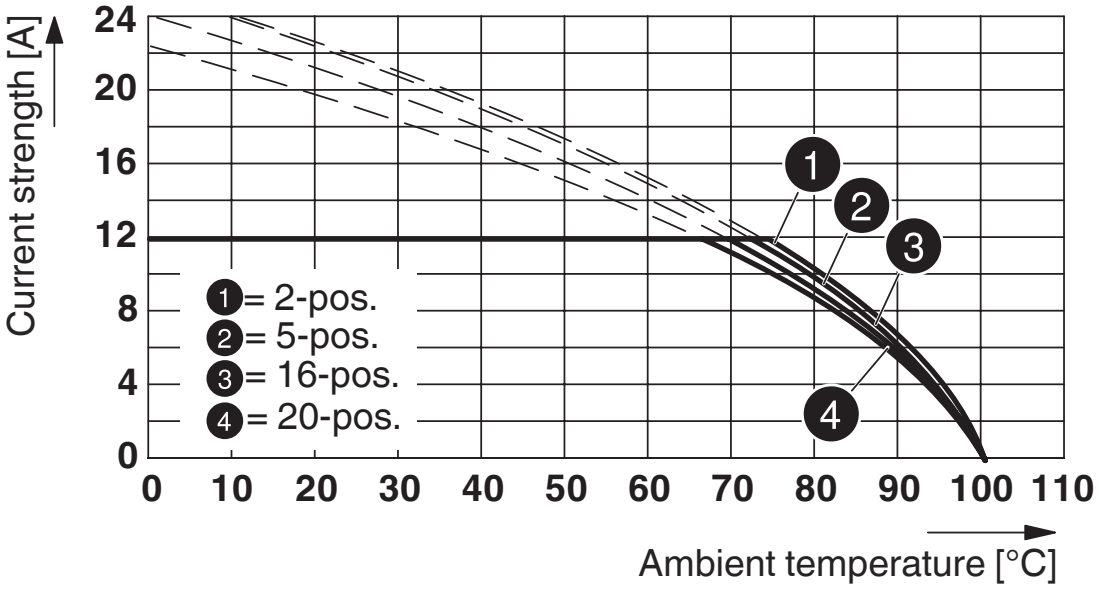
Drawings

Diagram



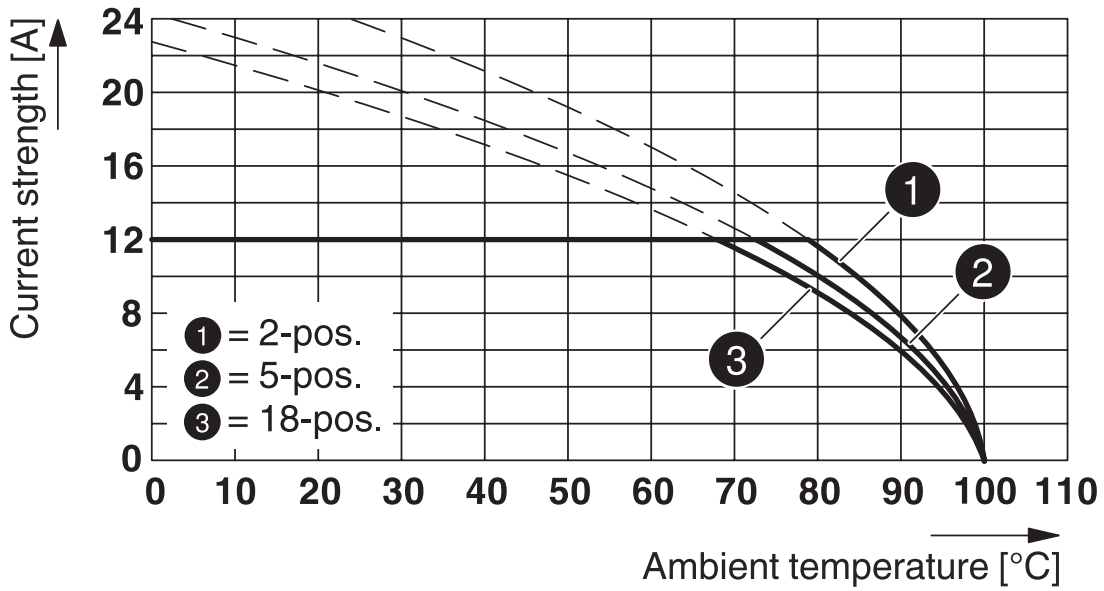
Type: MSTB 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

Diagram



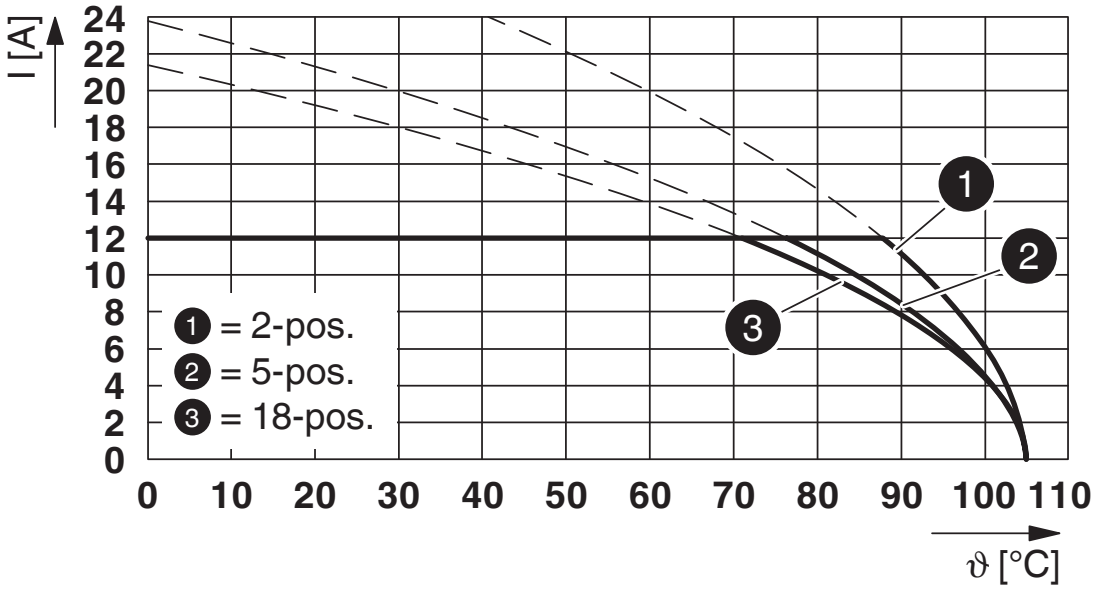
Type: FKC 2,5/..-STF-5,08 with IC 2,5/..-STGF-5,08

Diagram



Type: MSTBT 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

Diagram



Type: FKCN 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1825682

CSA
Approval ID: 13631

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	10 A	28 - 12	-
D				
	300 V	10 A	28 - 12	-

cULus Recognized
Approval ID: E60425-19931014

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	250 V	12 A	30 - 12	-
D				
	300 V	10 A	30 - 12	-

VDE Zeichengenehmigung
Approval ID: 40050694

	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
keine				
	250 V	12 A	-	0.2 - 2.5

Classifications

ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

ETIM

ETIM 10.0	EC002638

UNSPSC

UNSPSC 21.0	39121400

Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions

China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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