

# IC 2,5/12-STGF-5,08 - PCB connector



1825608

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PCB connector, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Pin, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: IC 2,5/-STGF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism for cable-to-cable connection, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Easy PCB replacement thanks to plug-in modules
- Screwable flange for superior mechanical stability
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Can be combined with the MSTB 2,5 range
- Low temperature rise, thanks to maximum contact force

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1825608       |
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Sales key                            | AA03          |
| Product key                          | AACADC        |
| GTIN                                 | 4017918049768 |
| Weight per piece (including packing) | 20.831 g      |
| Weight per piece (excluding packing) | 20.014 g      |
| Customs tariff number                | 85366990      |
| Country of origin                    | DE            |

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## Technical data

### Product properties

|                       |                       |
|-----------------------|-----------------------|
| Product type          | PCB connector         |
| Product family        | IC 2,5/...STGF        |
| Product line          | COMBICON Connectors M |
| Type                  | Inverted              |
| Number of positions   | 12                    |
| Pitch                 | 5.08 mm               |
| Number of connections | 12                    |
| Number of rows        | 1                     |
| Number of potentials  | 12                    |
| Mounting type         | Threaded flange       |

### Electrical properties

#### Properties

|                             |                |
|-----------------------------|----------------|
| Nominal current $I_N$       | 12 A           |
| Nominal voltage $U_N$       | 320 V          |
| Contact resistance          | 1.8 m $\Omega$ |
| Rated voltage (III/3)       | 250 V          |
| Rated surge voltage (III/3) | 4 kV           |
| Rated voltage (III/2)       | 320 V          |
| Rated surge voltage (III/2) | 4 kV           |
| Rated voltage (II/2)        | 630 V          |
| Rated surge voltage (II/2)  | 4 kV           |

### Connection data

#### Connection technology

|                         |                     |
|-------------------------|---------------------|
| Type                    | Inverted            |
| Connector system        | COMBICON MSTB 2,5   |
| Nominal cross section   | 2.5 mm <sup>2</sup> |
| Contact connection type | Pin                 |

#### Interlock

|                   |   |
|-------------------|---|
| Locking type      | Screw locking mechanism for cable-to-cable connection |
| Mounting type     | Threaded flange                                       |
| Tightening torque | 0.3 Nm  |

#### Conductor connection

|                                    |   |
|------------------------------------|---|
| Connection method                  | Screw connection with tension sleeve        |
| Conductor/PCB connection direction | 0 °   |
| Conductor cross-section rigid      | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| Conductor cross-section flexible   | 0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |

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1825608

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|   |  |
|---|--|
| Conductor cross-section AWG   | 24 ... 12                                    |
| Conductor cross-section, flexible, with ferrule, without plastic sleeve                   | 0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| Conductor cross-section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup> |
| 2 conductors with same cross section, rigid   | 0.2 mm <sup>2</sup> ... 1 mm <sup>2</sup>    |
| 2 conductors with same cross section, flexible  | 0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve       | 0.25 mm <sup>2</sup> ... 1 mm <sup>2</sup>   |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>  |
| Cylindrical gauge a x b / diameter  | 2.8 mm x 2.0 mm / 2.4 mm                     |
| Stripping length  | 7 mm   |
| Drive form screw head   | Slotted (L)                                  |
| Tightening torque   | 0.5 Nm ... 0.6 Nm                            |

## Specifications for ferrules without insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Specifications for ferrules with insulating collar

|                           |                    |
|---------------------------|--------------------|
| recommended crimping tool | 1212034 CRIMPFOX 6 |
|---------------------------|--------------------|

## Material specifications

### Material data - contact

|   |  |
|---|--|
| Note  | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material                            | Cu alloy   |
| Surface characteristics                     | Tin-plated   |
| Metal surface terminal point (top layer)    | Tin (5 µm - 7 µm Sn)   |
| Metal surface terminal point (middle layer) | Nickel (2 µm - 3 µm Ni)  |
| Metal surface contact area (top layer)      | Tin (5 µm - 7 µm Sn)   |
| Metal surface contact area (middle layer)   | Nickel (2 µm - 3 µm Ni)  |

### Material data - housing

|   |              |
|---|--------------|
| Color (Housing)   | green (6021) |
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

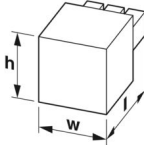
## Dimensions

# IC 2,5/12-STGF-5,08 - PCB connector



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|                     |  |
|---------------------|--|
| Dimensional drawing |  |
| Pitch               | 5.08 mm  |
| Width [w]           | 71.08 mm   |
| Height [h]          | 15 mm  |
| Length [l]          | 19.2 mm  |

## Mounting

### Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

## Notes

|                    |  |
|--------------------|--|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|--|

## Mechanical tests

### Test for conductor damage and slackening

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
| Result        | Test passed         |

### Pull-out test

|   |   |
|---|---|
| Specification   | IEC 60999-1:1999-11                     |
| Conductor cross-section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N    |
|   | 0.2 mm <sup>2</sup> / flexible / > 10 N |
|   | 2.5 mm <sup>2</sup> / solid / > 50 N    |
|   | 2.5 mm <sup>2</sup> / flexible / > 50 N |

### Insertion and withdrawal forces

|                                     |                        |
|-------------------------------------|------------------------|
| Specification                       | IEC 60512-13-2:2006-02 |
| Result                              | Test passed            |
| No. of cycles                       | 25                     |
| Insertion strength per pos. approx. | 8 N                    |
| Withdraw strength per pos. approx.  | 5 N                    |

### Torque test

|               |                     |
|---------------|---------------------|
| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|

### Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

# IC 2,5/12-STGF-5,08 - PCB connector



1825608

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## Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

## Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

## Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

## Environmental and real-life conditions

### Durability test

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 4.8 kV                |
| Contact resistance $R_1$                     | 1.8 m $\Omega$        |
| Contact resistance $R_2$                     | 1.7 m $\Omega$        |
| Insertion/withdrawal cycles                  | 25                    |
| Insulation resistance, neighboring positions | > 5 M $\Omega$        |

### Climatic test

|                                   |   |
|-----------------------------------|---|
| Specification                     | EN ISO 22479:2022-06  |
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 105 °C/168 h  |
| Power-frequency withstand voltage | 2.21 kV   |

### Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 150 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 150 Hz)     |
| Test duration per axis | 2.5 h                       |
| Test directions        | X-, Y- and Z-axis           |

### Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Specification   | IEC 60068-2-27:2008-02            |
| Pulse shape     | Semi-sinusoidal                   |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

### Railway application: Shocks

|                |       |
|----------------|-------|
| Acceleration   | 30g   |
| Shock duration | 18 ms |

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1825608

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|   |   |
|---|---|
| Test directions                         | X-, Y- and Z-axis (pos. and neg.)                   |
| Ambient conditions                      |   |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |
| Ambient temperature (operation)         | -40 °C ... 105 °C (dependent on the derating curve) |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 20                    |

### Insulation resistance

|  |                       |
|--|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|  |                     |
|--|---------------------|
| Specification  | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 250 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 3.2 mm              |
| Rated insulation voltage (III/2)                       | 320 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3 mm                |
| Rated insulation voltage (II/2)                        | 630 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |
| minimum creepage distance (II/2)                       | 3.2 mm              |

## Packaging specifications

|                   |                     |
|-------------------|---------------------|
| Type of packaging | packed in cardboard |
|-------------------|---------------------|

## Drawings

Diagram



Type: MSTB 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

Diagram



Type: FKC 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08



Type: MSTBT 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08



Type: FKCN 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

# IC 2,5/12-STGF-5,08 - PCB connector



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1825608>

|  <b>CSA</b><br>Approval ID: 13631 |                       |                       |                   |                             |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B  | 300 V                 | 10 A                  | 28 - 12           | -                           |
| D  | 300 V                 | 10 A                  | 28 - 12           | -                           |

|  <b>cULus Recognized</b><br>Approval ID: E60425-19931014 |                       |                       |                   |                             |
|---|-----------------------|-----------------------|-------------------|-----------------------------|
|   | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| B   | 250 V                 | 12 A                  | 30 - 12           | -                           |
| D   | 300 V                 | 10 A                  | 30 - 12           | -                           |

|  <b>VDE Zeichengenehmigung</b><br>Approval ID: 40050694 |                       |                       |                   |                             |
|--|-----------------------|-----------------------|-------------------|-----------------------------|
|  | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| keine  | 250 V                 | 12 A                  | -                 | 0.2 - 2.5                   |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460202 |
| ECLASS-15.0 | 27460202 |

### ETIM

|           |          |
|-----------|----------|
| ETIM 10.0 | EC002638 |
|-----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

### EU RoHS

|   |                    |
|---|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--------------------|

### China RoHS

|  |  |
|--|--|
| Environment friendly use period (EFUP) | EFUP-E                                   |
|  | No hazardous substances above the limits |

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

### EF3.1 Climate Change

|         |               |
|---------|---------------|
| CO2e kg | 0.189 kg CO2e |
|---------|---------------|

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