

# IC 2,5/18-GF-5,08 - PCB header

1825284

<https://www.phoenixcontact.com/us/products/1825284>

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PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Sn, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: IC 2,5/-GF, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 2, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Screwable flange for superior mechanical stability
- Well-known mounting principle allows worldwide use
- Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections
- Easy PCB replacement thanks to plug-in modules

## Commercial data

Item number	1825284
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Sales key	AA03
Product key	AACSAD
GTIN	4017918103576
Weight per piece (including packing)	16.65 g
Weight per piece (excluding packing)	10.279 g
Customs tariff number	85366930
Country of origin	DE

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## Technical data

### Product properties

Product type	PCB headers
Product family	IC 2,5/...-GF
Product line	COMBICON Connectors M
Type	Inverted
Number of positions	18
Pitch	5.08 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting type	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	2

### Electrical properties

#### Properties

Nominal current $I_N$	12 A
Nominal voltage $U_N$	320 V
Contact resistance	1.4 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

### Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

#### Flange

Tightening torque	0.3 Nm
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#### Attachment on the PCB

Tightening torque	0.3 Nm
Screw	Sheet metal screw ISO 1481-ST 2,2x6,5 C or ISO 7049-ST 2,2x6,5 C

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
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Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface soldering area (top layer)	Tin (4 µm - 8 µm Sn)

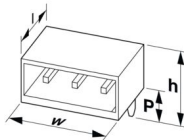
## Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Dimensions

Dimensional drawing	
Pitch	5.08 mm
Width [w]	101.56 mm
Height [h]	13.7 mm
Length [l]	18.9 mm
Installed height	10.2 mm
Solder pin length [P]	3.5 mm
Pin dimensions	0.47 x 1.15 mm

## PCB design

Pin spacing	5.08 mm
Hole diameter	1.4 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

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Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	12 N
Withdraw strength per pos. approx.	9 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm

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minimum creepage distance (II/2)	3.2 mm
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## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance $R_1$	1.4 m $\Omega$
Contact resistance $R_2$	1.4 m $\Omega$
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M $\Omega$

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	2.21 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Railway application: Shocks

Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

## Packaging specifications

Type of packaging	packed in cardboard
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Drawings

Diagram



Type: FKIC 2,5/...-STF-5,08 with IC 2,5/...-GF-5,08

Diagram



Type: IC 2,5/...-STF-5,08 with IC 2,5/...-GF-5,08

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Drilling plan/solder pad geometry



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## Approvals

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 <b>CSA</b> Approval ID: 13631				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	10 A	-	-
D	300 V	10 A	-	-

 <b>cULus Recognized</b> Approval ID: E60425-19931014				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	250 V	12 A	-	-
D	300 V	10 A	-	-

 <b>VDE approval of drawings</b> Approval ID: 40050648				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	250 V	12 A	-	-

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## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.1 Climate Change

CO2e kg	0.127 kg CO2e
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