

# MC 0,5/12-G-2,54 P20 THR R56 - PCB header

1821342

<https://www.phoenixcontact.com/us/products/1821342>

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PCB headers, nominal cross section: 0.5 mm<sup>2</sup>, color: black, nominal current: 6 A, rated voltage (III/2): 160 V, contact surface: Au, contact connection type: Pin, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: MC 0,5/..-G-THR, pitch: 2.54 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON FMC 0,5, Pin connector pattern alignment: Standard, locking: without, mounting method: without, type of packaging: 56 mm wide tape

## Your advantages

- Designed for integration into the SMT soldering process
- Additional solder anchors reduce the mechanical strain on the soldering spots
- Gold-plated contacts ensure transfer quality remains stable over the long term
- Supplied in tape-on-reel packing according to IEC 60286-3 for automated mounting

## Commercial data

Item number	1821342
Packing unit	465 pc
Minimum order quantity	465 pc
Note	Made to order (non-returnable)
Sales key	AA01
Product key	AAATAA
GTIN	4046356789509
Weight per piece (including packing)	2.807 g
Weight per piece (excluding packing)	2.807 g
Customs tariff number	85366930
Country of origin	PL

## Technical data

### Product properties

Product type	PCB headers
Product family	MC 0,5/..-G-THR
Product line	COMBICON Connectors XS
Type	Component suitable for through hole reflow
Number of positions	12
Pitch	2.54 mm
Number of connections	12
Number of rows	1
Number of potentials	12
Mounting type	without
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

#### Properties

Nominal current $I_N$	6 A
Nominal voltage $U_N$	160 V
Contact resistance	2.1 mΩ
Rated voltage (III/3)	32 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	160 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

#### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy

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Surface characteristics	Completely gold-plated
Metal surface contact area (top layer)	Gold (min. 0.25 µm Au)
Metal surface contact area (middle layer)	Nickel (2 µm - 4 µm Ni)
Metal surface soldering area (top layer)	Gold (0.25 µm Au)
Metal surface soldering area (middle layer)	Nickel (2 µm - 4 µm Ni)

## Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	2.54 mm
Width [w]	35.06 mm
Height [h]	6.85 mm
Length [l]	7.1 mm
Installed height	4.85 mm
Solder pin length [P]	2 mm
Pin dimensions	0.64 x 0.64 mm

## PCB design

Pin spacing	2.54 mm
Hole diameter	1.2 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

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Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100
Insertion strength per pos. approx.	2 N
Withdraw strength per pos. approx.	3 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	32 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	1.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	160 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV

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Contact resistance $R_1$	2.1 m $\Omega$
Contact resistance $R_2$	2.1 m $\Omega$
Insertion/withdrawal cycles	100
Insulation resistance, neighboring positions	> 5 M $\Omega$

## Climatic test

Specification	DIN 50018:2013-05
Corrosive stress	1.0 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	1.39 kV

## Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 500 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 500 Hz)
Test duration per axis	2 h
Test directions	X-, Y- and Z-axis

## Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

## Railway application: Oscillation/broadband noise

Specification	DIN EN 50155 (VDE 0115-200):2018-05
	IEC 61373:2010-05
Spectrum	Long life test category 1, class B, body mounted
Frequency	$f_1 = 5$ Hz to $f_2 = 150$ Hz
ASD level	0.964 (m/s <sup>2</sup> )/Hz
Acceleration	0.572 g
Test duration per axis	5 h
Test directions	X-, Y- and Z-axis
Contact interruption	< 1 $\mu$ s
Result	Test passed

## Railway application: Shocks

Specification	DIN EN 50155 (VDE 0115-200):2018-05
	IEC 61373:2010-05
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Number of shocks per direction	3

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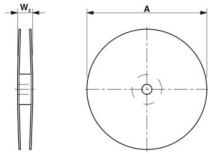
<https://www.phoenixcontact.com/us/products/1821342>

Test directions	X-, Y- and Z-axis (pos. and neg.)
Contact interruption	< 1 $\mu$ s
Result	Test passed

## Ambient conditions

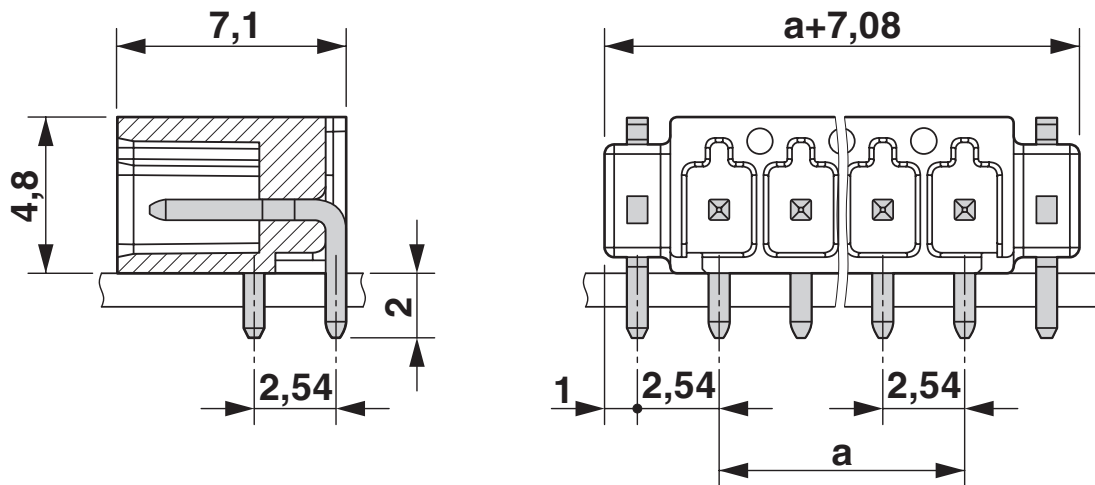
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Packaging specifications

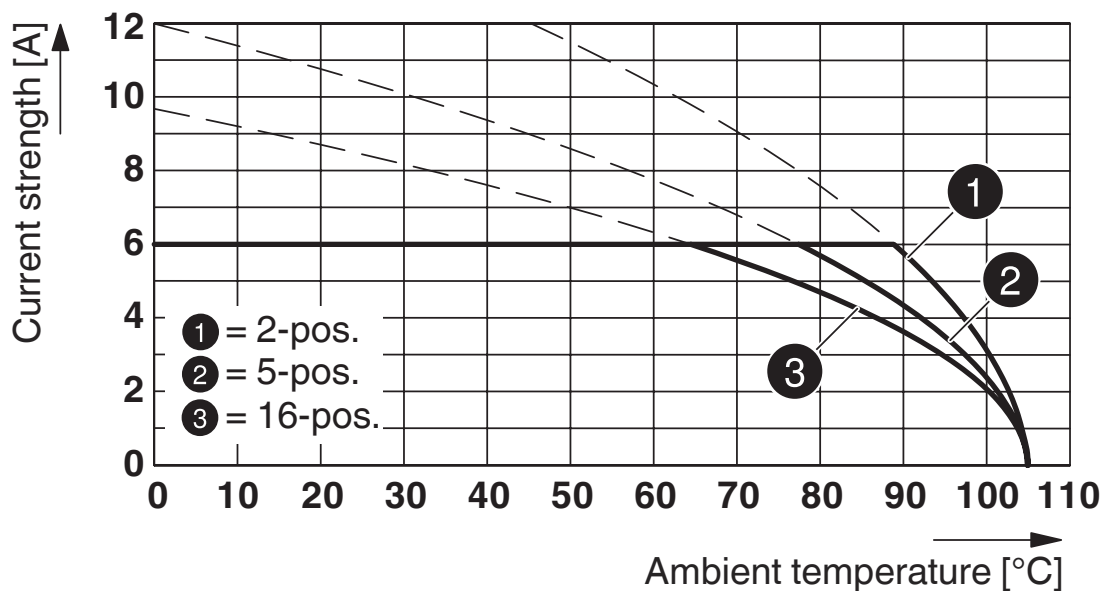
Dimensional drawing	
Type of packaging	56 mm wide tape
[W] tape width	56 mm
[W2] coil overall dimension	$\leq$ 62.4 mm
[A] coil diameter	$\leq$ 330 mm
Outer packaging type	Transparent-Bag

Drawings

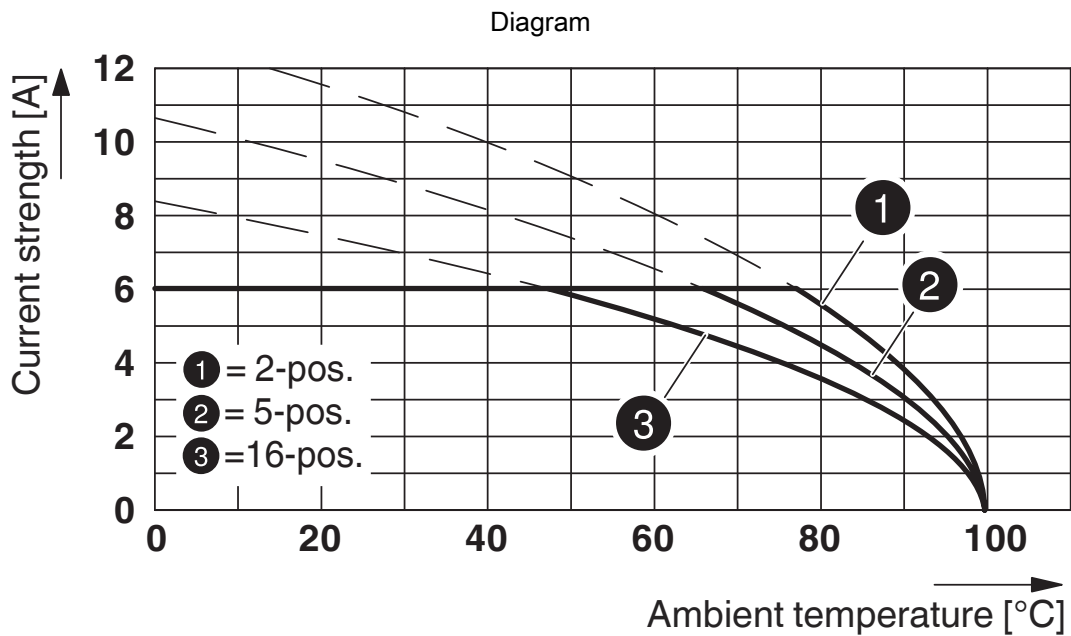
Dimensional drawing



Diagram



Type: MCC 0,5/...-ST-2,54 with MC 0,5/...-G-2,54 P20 THR R...



Type: FMC 0,5/...-ST-2,54 with MC 0,5/...-G-2,54 P20 THR R..

Drilling plan/solder pad geometry



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## Approvals

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 <b>cULus Recognized</b> Approval ID: E60425-19920306				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
<b>B</b>				
Field wiring	150 V	6 A	-	-
<b>C</b>				
Factory wiring	50 V	6 A	-	-

 <b>VDE report with production monitoring</b> Approval ID: 40042258				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine				
	160 V	6 A	-	-

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## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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