

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



The figure shows a 10-position version of the product

PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 630 V, contact surface: Sn, contact connection type: Socket, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 8, product range: FRONT-GMSTB 2,5/...-STF, pitch: 7.62 mm, connection method: Front screw connection, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Optimized for tight installation situations: operation and conductor connection from one direction
- Screwable flange for superior mechanical stability
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Larger pitch for increased voltage requirements

Commercial data

Item number	1806067
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Sales key	AA03
Product key	AACACB
GTIN	4017918046736
Weight per piece (including packing)	28.03 g
Weight per piece (excluding packing)	27.213 g
Customs tariff number	85366990
Country of origin	DE

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Technical data

Product properties

Product type	PCB connector
Product family	FRONT-GMSTB 2,5/..-STF
Product line	COMBICON Connectors M
Type	Standard
Number of positions	8
Pitch	7.62 mm
Number of connections	8
Number of rows	1
Number of potentials	8
Mounting type	Screw flange

Electrical properties

Properties

Nominal current I_N	12 A
Nominal voltage U_N	630 V
Contact resistance	1.4 mΩ
Rated voltage (III/3)	400 V
Rated surge voltage (III/3)	6 kV
Rated voltage (III/2)	630 V
Rated surge voltage (III/2)	6 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm ²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Front screw connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm ² ... 2.5 mm ²
Conductor cross-section flexible	0.2 mm ² ... 2.5 mm ²

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Conductor cross-section AWG	24 ... 12
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm ² ... 2.5 mm ²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 2.5 mm ²
2 conductors with same cross section, rigid	0.2 mm ² ... 1.5 mm ²
2 conductors with same cross section, flexible	0.2 mm ² ... 1.5 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm ² ... 1 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 1 mm ²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.4 mm
Stripping length	10 mm
Drive form screw head	Slotted (L)
Tightening torque	0.5 Nm ... 0.6 Nm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
---------------------------	--------------------

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
---------------------------	--------------------

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

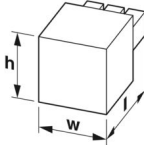
Dimensions

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Dimensional drawing	
Pitch	7.62 mm
Width [w]	71.58 mm
Height [h]	15 mm
Length [l]	27.3 mm

Mounting

Flange

Tightening torque	0.3 Nm
-------------------	--------

Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
--------------------	--

Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm ² / solid / > 10 N
	0.2 mm ² / flexible / > 10 N
	2.5 mm ² / solid / > 50 N
	2.5 mm ² / flexible / > 50 N

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Torque test

Specification	IEC 60999-1:1999-11
---------------	---------------------

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	7.3 kV
Contact resistance R ₁	1.4 mΩ
Contact resistance R ₂	1.4 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	3.31 kV

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Railway application: Shocks

Acceleration	30g
Shock duration	18 ms

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Test directions	X-, Y- and Z-axis (pos. and neg.)
Ambient conditions	
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

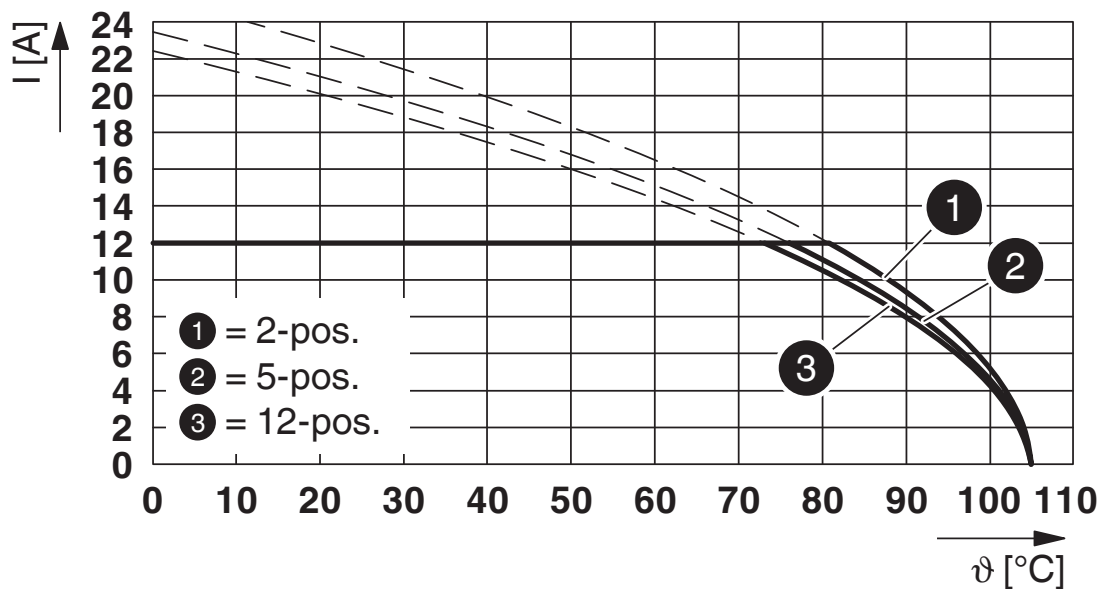
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	400 V
Rated surge voltage (III/3)	6 kV
minimum clearance value - non-homogenous field (III/3)	5.5 mm
minimum creepage distance (III/3)	5.5 mm
Rated insulation voltage (III/2)	630 V
Rated surge voltage (III/2)	6 kV
minimum clearance value - non-homogenous field (III/2)	5.5 mm
minimum creepage distance (III/2)	5.5 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

Packaging specifications

Type of packaging	packed in cardboard
-------------------	---------------------

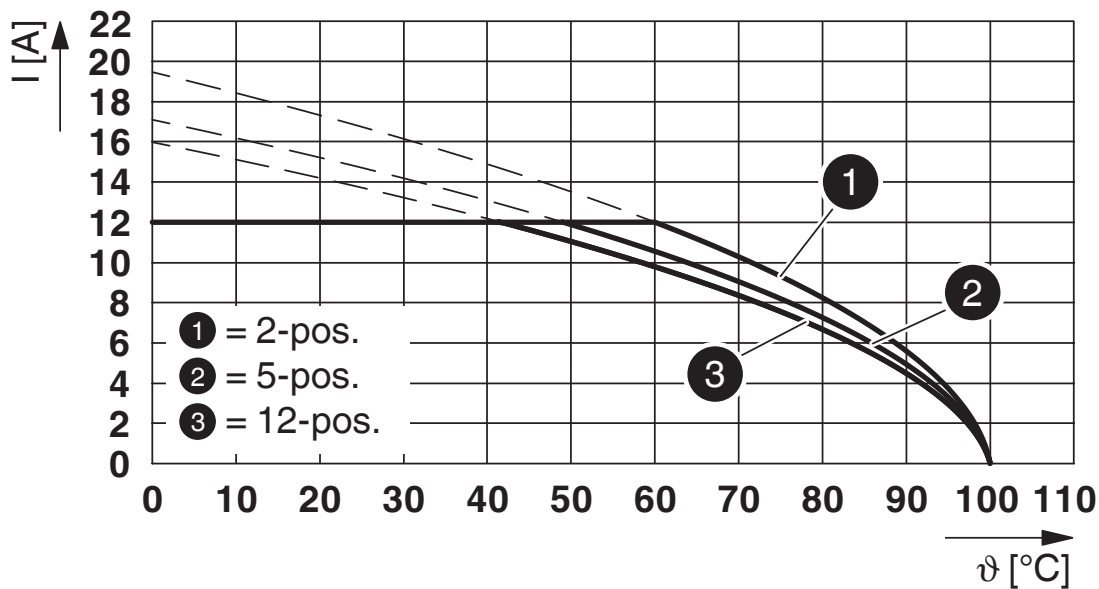
Drawings

Diagram



Type: FRONT-GMSTB 2,5/...-STF-7,62 with GMSTB 2,5/...-GF-7,62

Diagram



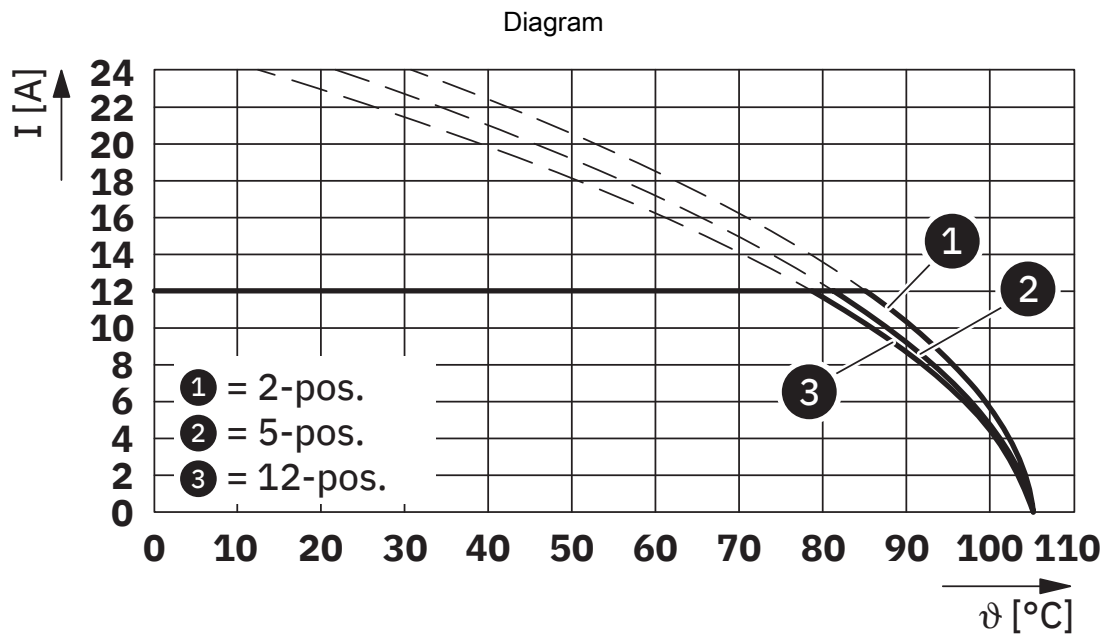
Type: FRONT-GMSTB 2,5/...-STF-7,62 with GMSTBV 2,5/...-GF-7,62

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>



Type: FRONT-GMSTB 2,5/...-STF-7,62 with GIC 2,5/...-STGF-7,62

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector





1806067


<https://www.phoenixcontact.com/us/products/1806067>

Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1806067>

 CSA Approval ID: 13631				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	10 A	22 - 12	-
D				
	300 V	10 A	22 - 12	-

 cULus Recognized Approval ID: E60425-19931013				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	15 A	30 - 12	-
D				
	300 V	10 A	30 - 12	-

 VDE approval of drawings Approval ID: 40050646				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
keine				
	400 V	12 A	-	0.34 - 2.5

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Classifications

ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

ETIM

ETIM 10.0	EC002638
-----------	----------

UNSPSC

UNSPSC 21.0	39121400
-------------	----------

FRONT-GMSTB 2,5/ 8-STF-7,62 - PCB connector



1806067

<https://www.phoenixcontact.com/us/products/1806067>

Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
---	--------------------

China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

EF3.1 Climate Change

CO2e kg	0.158 kg CO2e
---------	---------------

Phoenix Contact 2026 © - all rights reserved
<https://www.phoenixcontact.com>

Phoenix Contact USA
586 Fulling Mill Road
Middletown, PA 17057, United States
(+717) 944-1300
info@phoenixcon.com