

# MC 1,5/ 4-GF-3,5 P20 THR - PCB header



1789423

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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: MC 1,5/..-GF-THR, pitch: 3.5 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Designed for integration into the SMT soldering process
- Screwable flange for superior mechanical stability
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

## Commercial data

Item number	1789423
Packing unit	250 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABTAA
GTIN	4046356612234
Weight per piece (including packing)	2.076 g
Weight per piece (excluding packing)	2.216 g
Customs tariff number	85366930
Country of origin	DE

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## Technical data

### Product properties

Product type	PCB headers
Product family	MC 1,5/..-GF-THR
Product line	COMBICON Connectors S
Type	Component suitable for through hole reflow
Number of positions	4
Pitch	3.5 mm
Number of connections	4
Number of rows	1
Number of potentials	4
Mounting type	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

#### Properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Contact resistance	2.2 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

#### Flange

Tightening torque	0.3 Nm
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#### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

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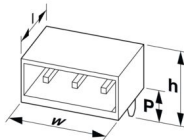
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Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 µm - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 µm - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 µm - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 µm - 3 µm Ni)

## Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	24.3 mm
Height [h]	8.9 mm
Length [l]	9.2 mm
Installed height	6.9 mm
Solder pin length [P]	2 mm
Pin dimensions	0.8 x 0.8 mm

## PCB design

Hole diameter	1.4 mm
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## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

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## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	5 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
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Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	2.2 mΩ
Contact resistance R <sub>2</sub>	2.1 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

## Climatic test

Specification	EN ISO 22479:2022-06
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	1.39 kV

## Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

## Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

## Railway application: Oscillation/broadband noise

Specification	DIN EN 50155 (VDE 0115-200):2022-06
	IEC 61373:2010-05
Spectrum	Long life test category 1, class B, body mounted
Frequency	f <sub>1</sub> = 5 Hz to f <sub>2</sub> = 150 Hz
ASD level	0.964 (m/s <sup>2</sup> ) <sup>2</sup> /Hz
Acceleration	0.572 g
Test duration per axis	5 h
Test directions	X-, Y- and Z-axis
Contact interruption	< 1 μs
Result	Test passed

## Railway application: Shocks

Specification	DIN EN 50155 (VDE 0115-200):2022-06
	IEC 61373:2010-05
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms

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Number of shocks per direction	3
Test directions	X-, Y- and Z-axis (pos. and neg.)
Contact interruption	< 1 $\mu$ s
Result	Test passed

## Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Packaging specifications

Type of packaging	packed in cardboard
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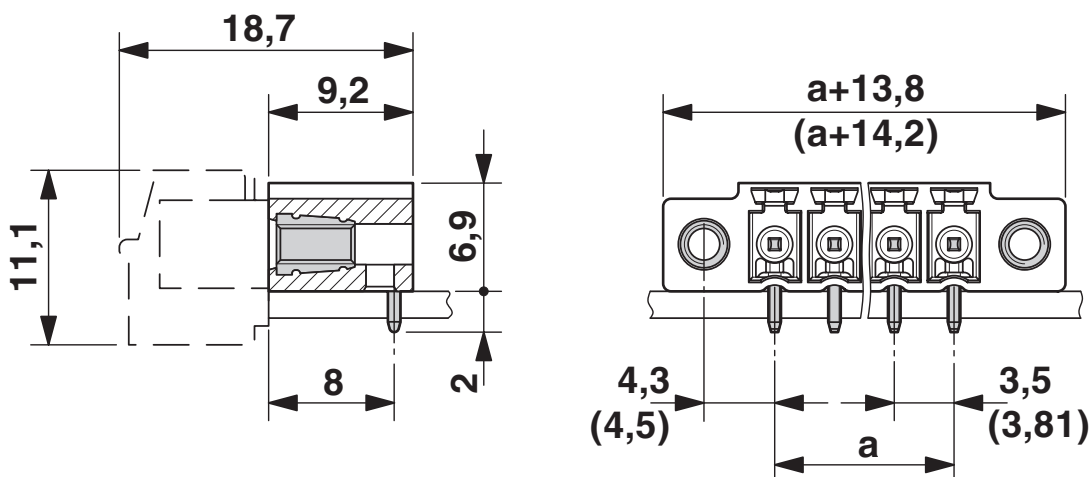


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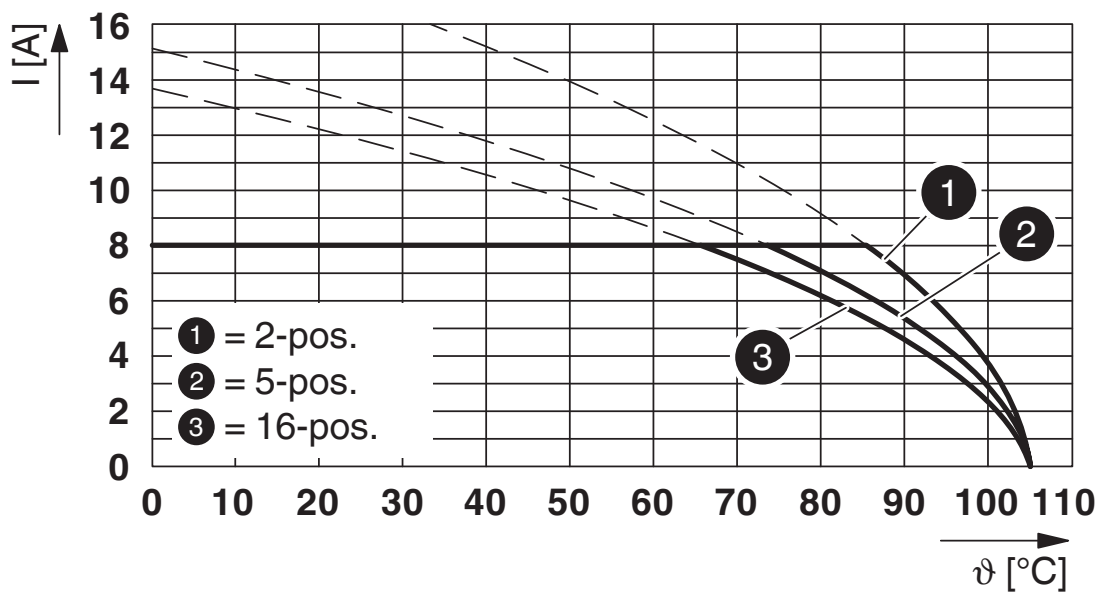
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## Drawings

Dimensional drawing



Diagram



Type: XPC 1,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P... THR



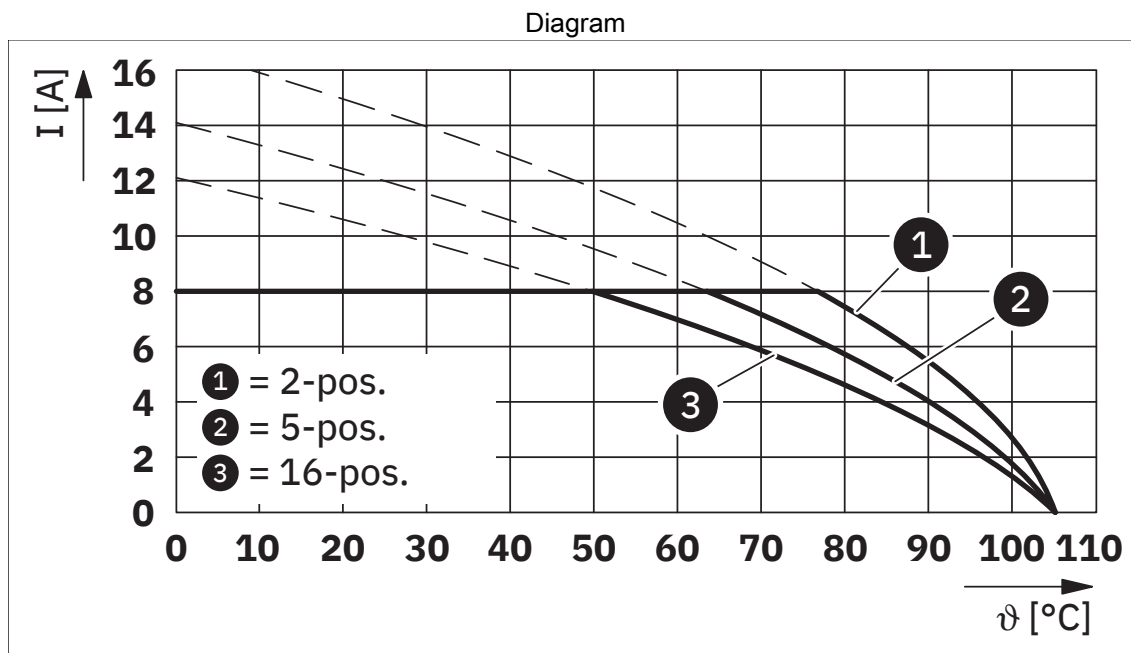
Type: MC 1,5/...-ST(F)-3,5 with MC 1,5/...-G(F)-3,5 P... THR



Type: MCV(W/R) 2,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P...THR



Type: FMC 1,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P.. THR



Type: FMCOR 1,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P... THR

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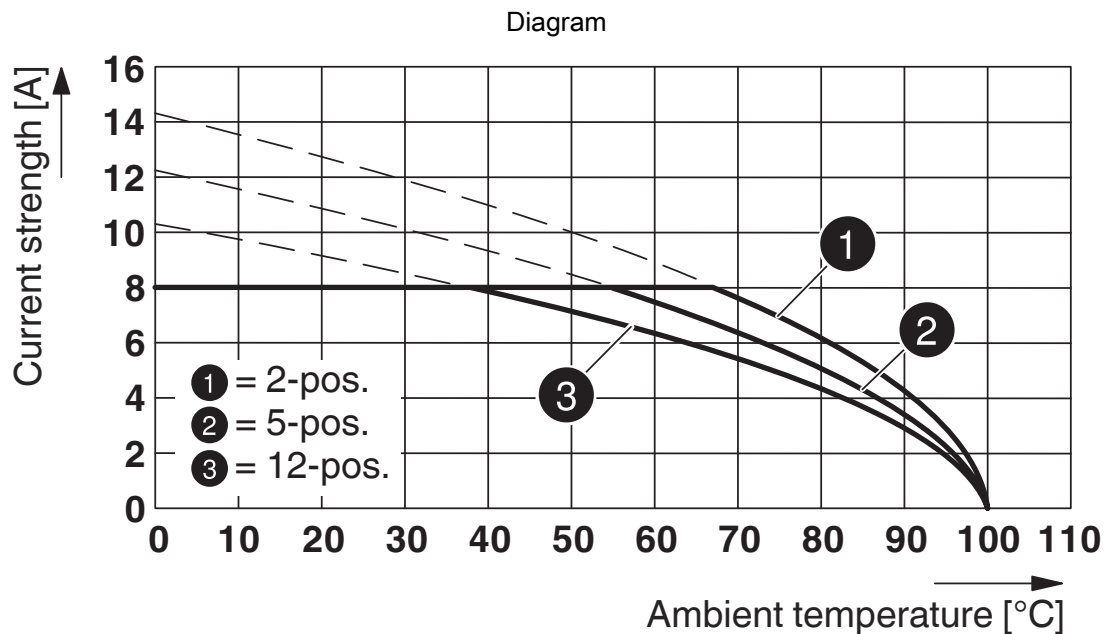
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Type: FMCOW 1,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P... THR



Type: FK-MCP 1,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P... THR



Type: MCV(W/R) 2,5/...-STF-3,5 with MC 1,5/...-GF-3,5 P...THR

Drilling plan/solder pad geometry



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1789423>

 <b>cULus Recognized</b> Approval ID: E60425-20110128				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	8 A	-	-
D	300 V	8 A	-	-

 <b>VDE Zeichengenehmigung</b> Approval ID: 40011723				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	160 V	8 A	-	-

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## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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