

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 36, number of rows: 2, number of positions: 18, number of connections: 36, product range: DMC 1,5/...-G1F-THR, pitch: 3.5 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON DFMC 1,5, Pin connector pattern alignment: Standard, locking: Lock-and-release locking system, mounting method: Lock & Release, type of packaging: packed in cardboard

## Your advantages

- Designed for integration into the SMT soldering process
- Screwable flange for superior mechanical stability
- Automatic locking and intuitive release through Lock and Release operating lever in contrasting color
- Conductor connection on several levels enables higher contact density
- Small component size for applications where space is at a premium

## Commercial data

Item number	1787179
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABTJA
GTIN	4046356596787
Weight per piece (including packing)	9.168 g
Weight per piece (excluding packing)	9.148 g
Customs tariff number	85366930
Country of origin	DE

1787179

<https://www.phoenixcontact.com/us/products/1787179>

## Technical data

### Product properties

Product type	PCB headers
Product family	DMC 1,5/..-G1F-THR
Product line	COMBICON Connectors S
Type	Headers
Number of positions	18
Pitch	3.5 mm
Number of connections	36
Number of rows	2
Number of potentials	36
Mounting type	Lock & release threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

#### Properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Contact resistance	2.1 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

#### Flange

Tightening torque	0.2 Nm
-------------------	--------

#### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature $T_c$	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 $\mu\text{m}$ - 5 $\mu\text{m}$ Sn)
Metal surface contact area (middle layer)	Nickel (1.3 $\mu\text{m}$ - 3 $\mu\text{m}$ Ni)
Metal surface soldering area (top layer)	Tin (3 $\mu\text{m}$ - 5 $\mu\text{m}$ Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 $\mu\text{m}$ - 3 $\mu\text{m}$ Ni)

## Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	70 mm
Height [h]	12.8 mm
Length [l]	11.6 mm
Installed height	10.8 mm
Solder pin length [P]	2 mm
Pin dimensions	0.8 x 0.8 mm

## PCB design

Pin spacing	2.50 mm
Hole diameter	1.4 mm

## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
---------------	------------------------

1787179

<https://www.phoenixcontact.com/us/products/1787179>

Result	Test passed
Polarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
Contact holder in insert	
Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed
Insertion and withdrawal forces	
Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	3 N
Withdraw strength per pos. approx.	2 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

## Environmental and real-life conditions

### Durability test

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	2.1 mΩ
Contact resistance R <sub>2</sub>	2.4 mΩ
Insertion/withdrawal cycles	25

## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

## Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

## Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

## Railway application: Oscillation/broadband noise

Specification	DIN EN 50155 (VDE 0115-200):2022-06 IEC 61373:2010-05
Spectrum	Long life test category 1, class B, body mounted
Frequency	f <sub>1</sub> = 5 Hz to f <sub>2</sub> = 150 Hz
ASD level	0.964 (m/s <sup>2</sup> )/Hz
Acceleration	0.572 g
Test duration per axis	5 h
Test directions	X-, Y- and Z-axis
Contact interruption	< 1 μs
Result	Test passed

## Railway application: Shocks

Specification	DIN EN 50155 (VDE 0115-200):2022-06 IEC 61373:2010-05
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

Number of shocks per direction	3
Test directions	X-, Y- and Z-axis (pos. and neg.)
Contact interruption	< 1 $\mu$ s
Result	Test passed

## Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Packaging specifications

Type of packaging	packed in cardboard
-------------------	---------------------

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

## Drawings

Dimensional drawing



Schematic diagram



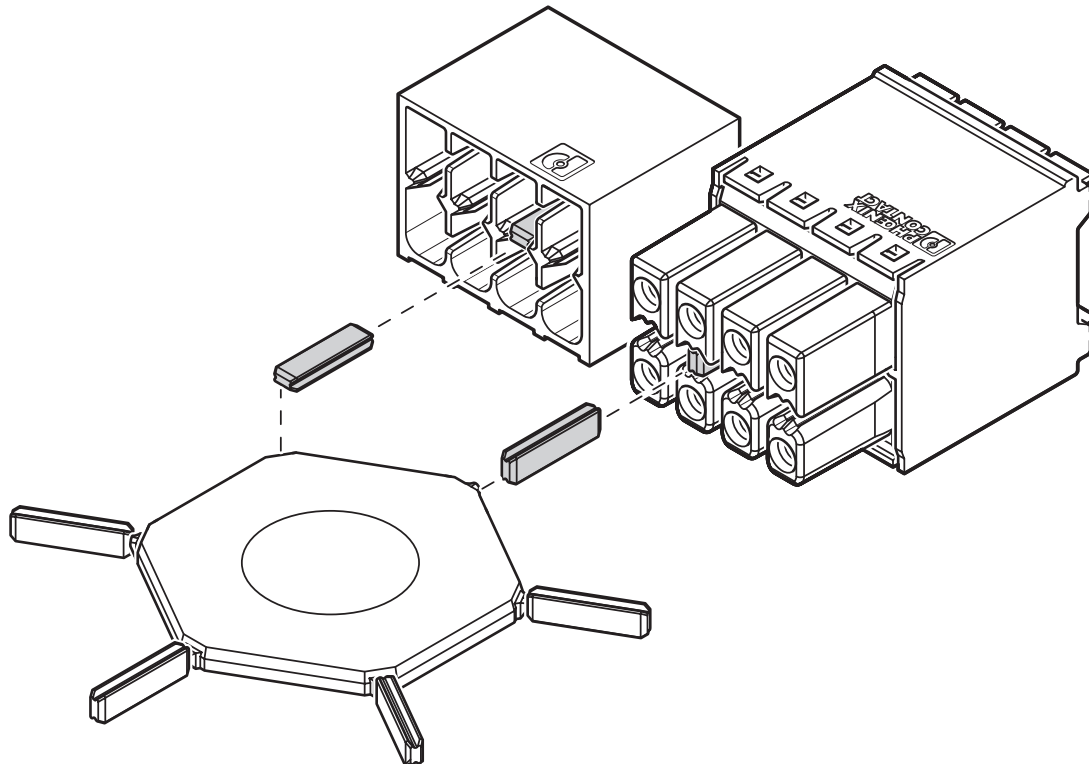
Panel cutout

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header

1787179

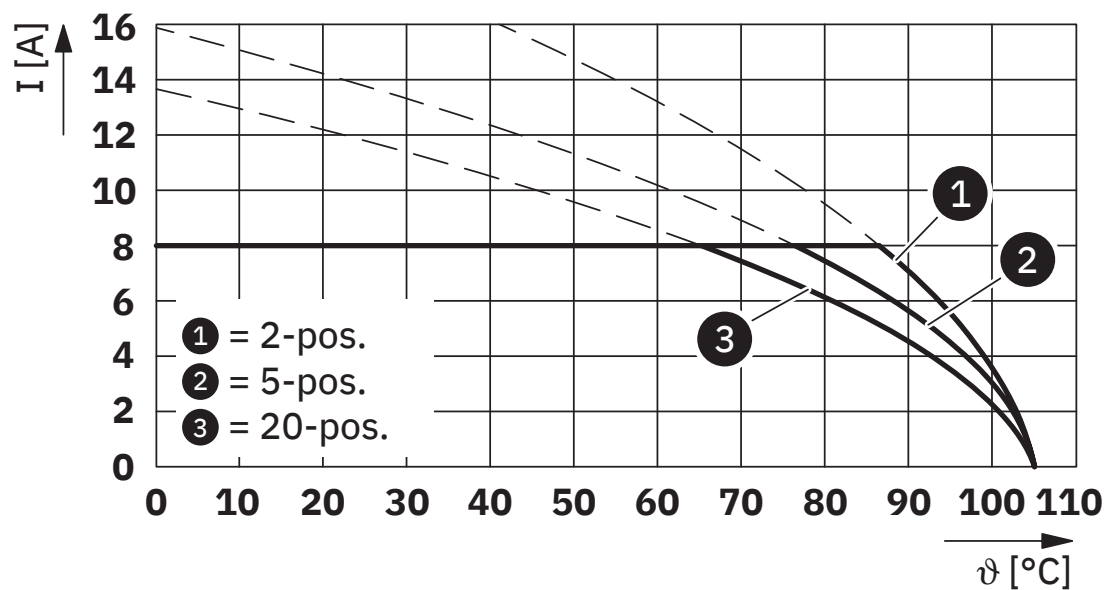
<https://www.phoenixcontact.com/us/products/1787179>

Schematic diagram



Use of the CP-DMC... coding profile

Diagram



Type: DFMC 1,5/...-STF-3,5 with DMC 1,5/...-G1F-3,5-LR P...THR

1787179

<https://www.phoenixcontact.com/us/products/1787179>



Type: DFMC 1,5/...-ST-3,5-LR with DMC 1,5/...-G1F-3,5-LR P...THR

Drilling plan/solder pad geometry



# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1787179>

 <b>cULus Recognized</b> Approval ID: E60425-20110128				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	8 A	-	-
C	50 V	8 A	-	-
D	300 V	8 A	-	-

 <b>VDE Gutachten mit Fertigungsüberwachung</b> Approval ID: 40038423				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	160 V	8 A	-	-

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
-----------	----------

### UNSPSC

UNSPSC 21.0	39121400
-------------	----------

# DMC 1,5/18-G1F-3,5-LR P20THR - PCB header



1787179

<https://www.phoenixcontact.com/us/products/1787179>

## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
---	--------------------

### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

### EF3.1 Climate Change

CO2e kg	0.145 kg CO2e
---------	---------------

Phoenix Contact 2026 © - all rights reserved  
<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)