

# IPC 35 HC/ 6-STGF-15,00 - PCB connector



1784897

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PCB connector, nominal cross section: 35 mm<sup>2</sup>, color: green, nominal current: 125 A, rated voltage (III/2): 1000 V, contact surface: Ag, contact connection type: Pin, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: IPC 35 HC/.-STGF, pitch: 15 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 35, locking: Screw locking mechanism for cable-to-cable connection, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1784897
Packing unit	10 pc
Minimum order quantity	10 pc
Sales key	AA05
Product key	AAEADC
GTIN	4046356561204
Weight per piece (including packing)	194 g
Weight per piece (excluding packing)	187.036 g
Customs tariff number	85366990
Country of origin	PL

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## Technical data

### Product properties

Product type	PCB connector
Product family	IPC 35 HC/..-STGF
Product line	COMBICON Connectors XL
Type	Standard
Number of positions	6
Pitch	15 mm
Number of connections	6
Number of rows	1
Number of potentials	6
Mounting type	Threaded flange

### Electrical properties

#### Properties

Nominal current $I_N$	125 A
Nominal voltage $U_N$	1000 V
Contact resistance	0.17 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON PC 35
Nominal cross section	35 mm <sup>2</sup>
Contact connection type	Pin

#### Interlock

Locking type	Screw locking mechanism for cable-to-cable connection
Mounting type	Threaded flange
Tightening torque	0.8 Nm

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.5 mm <sup>2</sup> ... 35 mm <sup>2</sup> (rigid conductors larger than 16 mm <sup>2</sup> are tested as rigid/multi-stranded)
Conductor cross-section flexible	0.5 mm <sup>2</sup> ... 35 mm <sup>2</sup>

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Conductor cross-section AWG	20 ... 2 (rigid conductors larger than AWG 10 are tested as rigid/multi-stranded in accordance with UL 1059)
Conductor cross-section, flexible, with ferrule, without plastic sleeve	1 mm <sup>2</sup> ... 35 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	1.5 mm <sup>2</sup> ... 35 mm <sup>2</sup>
2 conductors with same cross section, rigid	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	- / 8.0 mm
Stripping length	20 mm
Drive form screw head	Slotted (L)
Tightening torque	2.5 Nm ... 4.5 Nm ( $\leq 25 \text{ mm}^2 = 2.5 \text{ Nm}$ ; $> 25 \text{ mm}^2 = 4.5 \text{ Nm}$ )

## Material specifications

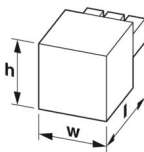
### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Electroplated silver
Metal surface terminal point (top layer)	Silver (4 $\mu\text{m}$ - 8 $\mu\text{m}$ Ag)
Metal surface contact area (top layer)	Silver (4 $\mu\text{m}$ - 8 $\mu\text{m}$ Ag)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Dimensions

Dimensional drawing	
Pitch	15 mm
Width [w]	91.3 mm

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Height [h]	40 mm
Length [l]	58 mm

## Mounting

### Flange

Tightening torque	0.8 Nm
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### Attachment to feed-through panel

Tightening torque	1 Nm
Screw	1700368 DFK-PC 35 SS

### Attachment on the PCB

Tightening torque	1 Nm
Screw	1700368 DFK-PC 35 SS

## Notes

General	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.5 mm <sup>2</sup> / solid / > 20 N
	0.5 mm <sup>2</sup> / flexible / > 20 N
	35 mm <sup>2</sup> / stranded / > 190 N
	35 mm <sup>2</sup> / flexible / > 190 N

### Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	14 N
Withdraw strength per pos. approx.	9 N

### Torque test

Specification	IEC 60999-1:1999-11
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### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

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Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance $R_1$	0.17 m $\Omega$
Contact resistance $R_2$	0.15 m $\Omega$
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 M $\Omega$

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	4.26 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

### Railway application: Shocks

Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

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## Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	6

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

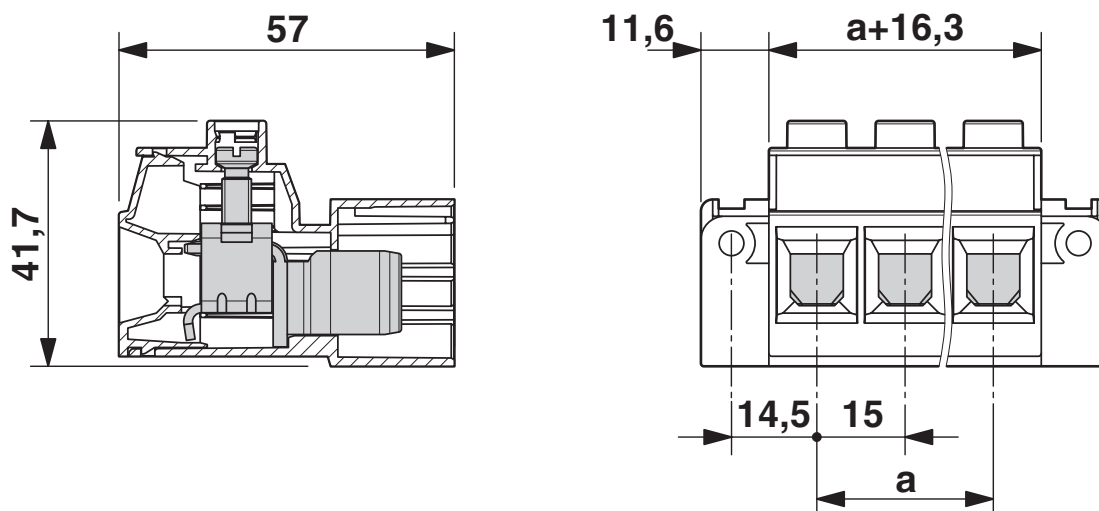
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

## Packaging specifications

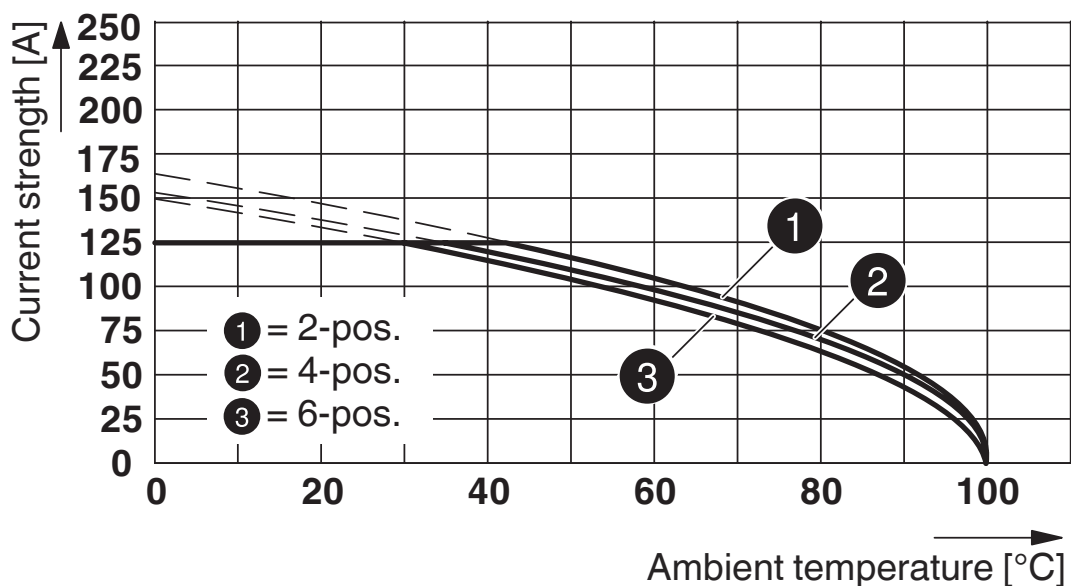
Type of packaging	packed in cardboard
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## Drawings

Dimensional drawing



Diagram



## PC 35 HC/...STF-15,0 with IPC 35 HC/...STGF-15,0

Derating curve, representation based on DIN EN 60512-5-2:2003-01

Connected conductor cross-section = 35 mm<sup>2</sup>

Reduction factor = 0.8

Number of positions: see diagram

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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1784897>

 <b>UL Recognized</b> Approval ID: E60425-20101007				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	600 V	115 A	16 - 2	-
C	600 V	115 A	16 - 2	-

 <b>VDE report with production monitoring</b> Approval ID: 40039053				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	1000 V	125 A	-	0.5 - 35

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## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 10.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.1 Climate Change

CO2e kg	0.755 kg CO2e
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