

# TSPC 5/12-STF-7,62 - PCB connector

1728303

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The figure shows a 5-pos. version of the product

PCB TWIN plug, nominal cross section: 6 mm<sup>2</sup>, color: green, nominal current: 32 A, rated voltage (III/2): 1000 V, contact surface: Sn, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 24, product range: TSPC 5/...-STF, pitch: 7.62 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

## Your advantages

- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Clamping space opened by means of fixed screwdriver enables convenient conductor connection
- Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- Potentials can be easily looped through – ideal for BUS applications
- Screwable flange for superior mechanical stability
- 600 V UL approval in the smallest of dimensions

## Commercial data

Item number	1728303
Packing unit	25 pc
Minimum order quantity	25 pc
Note	Made to order (non-returnable)
Sales key	AA04
Product key	AADFBE
GTIN	4046356144674
Weight per piece (including packing)	103.96 g
Weight per piece (excluding packing)	98.71 g
Customs tariff number	85366990
Country of origin	IN

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1728303

<https://www.phoenixcontact.com/us/products/1728303>

## Technical data

### Product properties

Product type	PCB TWIN plug
Product family	TSPC 5/...-STF
Product line	COMBICON Connectors L
Type	Standard
Number of positions	12
Pitch	7.62 mm
Number of connections	24
Number of rows	1
Number of potentials	12
Mounting type	Screw flange

### Electrical properties

#### Properties

Nominal current $I_N$	32 A
Nominal voltage $U_N$	1000 V
Contact resistance	0.6 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON PC 5
Nominal cross section	6 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm ... 0.7 Nm

#### Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm <sup>2</sup> ... 10 mm <sup>2</sup>
Conductor cross-section flexible	0.2 mm <sup>2</sup> ... 6 mm <sup>2</sup>

# TSPC 5/12-STF-7,62 - PCB connector



1728303

<https://www.phoenixcontact.com/us/products/1728303>

Conductor cross-section AWG	24 ... 8
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm <sup>2</sup> ... 6 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 4 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	4.3 mm x 4.0 mm / 4.0 mm
Stripping length	15 mm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.5 mm <sup>2</sup> ; Length: 10 mm ... 15 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 10 mm ... 15 mm
	Cross section: 1 mm <sup>2</sup> ; Length: 10 mm ... 15 mm
	Cross section: 1.5 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
	Cross section: 2.5 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
	Cross section: 4 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
Cross section: 6 mm <sup>2</sup> ; Length: 12 mm ... 15 mm	

## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.5 mm <sup>2</sup> ; Length: 10 mm ... 15 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
	Cross section: 1 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
	Cross section: 1.5 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
	Cross section: 2.5 mm <sup>2</sup> ; Length: 12 mm ... 15 mm
	Cross section: 4 mm <sup>2</sup> ; Length: 12 mm ... 15 mm

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600

# TSPC 5/12-STF-7,62 - PCB connector

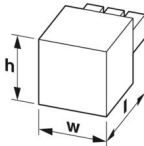


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Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Dimensions

Dimensional drawing	
Pitch	7.62 mm
Width [w]	106.66 mm
Height [h]	35.05 mm
Length [l]	41.45 mm

## Mounting

### Flange

Tightening torque	0.3 Nm ... 0.7 Nm
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## Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Mechanical tests

### Conductor connection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	10 mm <sup>2</sup> / solid / > 90 N

# TSPC 5/12-STF-7,62 - PCB connector



1728303

<https://www.phoenixcontact.com/us/products/1728303>

	6 mm <sup>2</sup> / flexible / > 80 N
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## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	5 N

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	7.3 kV
Contact resistance R <sub>1</sub>	0.6 mΩ
Contact resistance R <sub>2</sub>	0.7 mΩ
Insertion/withdrawal cycles	50
Insulation resistance, neighboring positions	> 5 MΩ

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	3.31 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

# TSPC 5/12-STF-7,62 - PCB connector



1728303

<https://www.phoenixcontact.com/us/products/1728303>

Test directions	X-, Y- and Z-axis
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## Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

## Packaging specifications

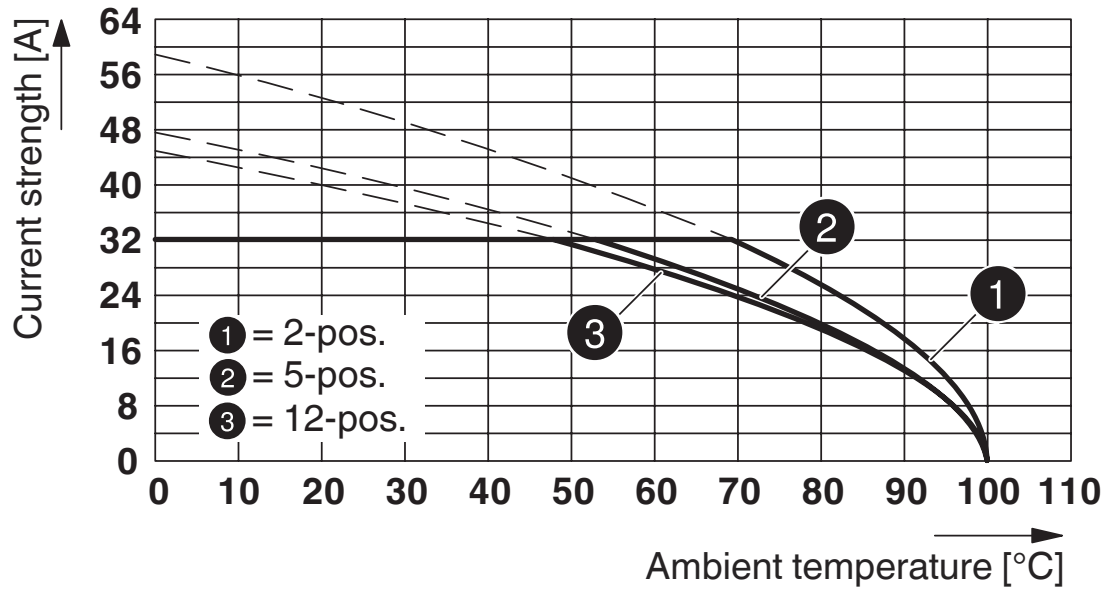
Type of packaging	packed in cardboard
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## Drawings

Diagram



Type: TSPC 5/...-STF-7,62 with PC 5/...-GF-7,62

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1728303

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## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 9.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.1 Climate Change

CO2e kg	0.514 kg CO2e
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