

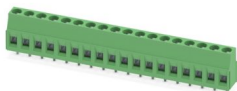
# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



Printed circuit board terminal, nominal current: 24 A, rated voltage (III/2): 400 V, nominal cross section: 2.5 mm<sup>2</sup>, number of potentials: 18, number of rows: 1, number of positions per row: 18, product range: MKDSN 2,5, pitch: 5 mm, connection method: Screw connection with tension sleeve, screw head form: H1L Slotted Phillips recess, mounting: Wave soldering, conductor/PCB connection direction: 0 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 3.5 mm, number of solder pins per potential: 1, type of packaging: packed in cardboard. The article can be aligned to create different nos. of positions!

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Extremely small design for the respective conductor cross-section
- Integrated protective guide prevents incorrect insertion of the conductor underneath the tension sleeve
- The latching on the side enables various numbers of positions to be combined

## Commercial data

Item number	1708006
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Product key	AAMFHD
GTIN	4046356071475
Weight per piece (including packing)	27.06 g
Weight per piece (excluding packing)	26.193 g
Country of origin	CN

# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

## Technical data

### Product properties

Product type	Printed circuit board terminal
Product family	MKDSN 2,5
Product line	COMBICON Terminals M
Type	PC terminal block can be aligned
Number of positions	18
Pitch	5 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

#### Properties

Nominal current $I_N$	24 A
Nominal voltage $U_N$	400 V
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	400 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

### Connection data

#### Connection technology

Type	PC terminal block can be aligned
Nominal cross section	2.5 mm <sup>2</sup>

#### Conductor connection

Connection method	Screw connection with tension sleeve
Conductor cross-section rigid	0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section flexible	0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section AWG	24 ... 14
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
2 conductors with same cross section, rigid	0.2 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.2 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>

# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Stripping length	6.5 mm
Drive form screw head	Slotted Phillips recess (H1L)
Tightening torque	0.57 Nm ... 0.79 Nm

## Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface terminal point (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface soldering area (top layer)	Tin (4 µm - 8 µm Sn)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Notes

Note on application	For safe conductor connection, always adhere to a defined tightening torque. Particularly in the case of PCB terminal blocks with two or three positions, the individual solder pin for each contact point cannot compensate for this. That is why the terminal blocks must be supported during conductor connection (held with one hand, support on the housing).
---------------------	--

## Dimensions

Dimensional drawing	
Pitch	5 mm

# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

Width [w]	90 mm
Height [h]	18.5 mm
Length [l]	9.5 mm
Installed height	15 mm
Solder pin length [P]	3.5 mm
Pin dimensions	0.8 x 0.9 mm

## PCB design

Pin spacing	5 mm
Hole diameter	1.3 mm

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	2.5 mm <sup>2</sup> / solid / > 50 N
	2.5 mm <sup>2</sup> / flexible / > 50 N

## Electrical tests

### Temperature-rise test

Specification	IEC 60947-7-4:2013-08
Requirement temperature-rise test	The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting temperature.

### Short-time withstand current

Specification	IEC 60947-7-4:2013-08
---------------	-----------------------

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60947-1:2007-06 + A1:2010-12 + A2:2014-09
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	400 V

# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Glow-wire test

Specification	IEC 60695-2-10:2013-04
Temperature	850 °C
Time of exposure	5 s

### Aging

Specification	IEC 60947-7-4:2013-08
---------------	-----------------------

### Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (Depending on the current carrying capacity/derating curve)

## Packaging specifications

Type of packaging	packed in cardboard
-------------------	---------------------

# MKDSN 2,5/18 - PCB terminal block

1708006

<https://www.phoenixcontact.com/us/products/1708006>

## Drawings

Dimensional drawing



Diagram



Type: MKDSN 2,5/...

# MKDSN 2,5/18 - PCB terminal block

1708006

<https://www.phoenixcontact.com/us/products/1708006>



Drilling plan/solder pad geometry



# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1708006>

 <b>cULus Recognized</b> Approval ID: E60425-19770427				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	20 A	30 - 12	-
D	150 V	15 A	30 - 12	-

 <b>VDE report with production monitoring</b> Approval ID: 40018557				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	250 V	24 A	-	0.2 - 2.5

 <b>VDE approval of drawings</b> Approval ID: 40055535				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	400 V	24 A	-	0.2 - 2.5

# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

## Classifications

### ECLASS

ECLASS-13.0	27460101
ECLASS-15.0	27460101

### ETIM

ETIM 10.0	EC002643
-----------	----------

### UNSPSC

UNSPSC 21.0	39121400
-------------	----------

# MKDSN 2,5/18 - PCB terminal block



1708006

<https://www.phoenixcontact.com/us/products/1708006>

## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
---	--------------------

### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

### EF3.1 Climate Change

CO2e kg	0.213 kg CO2e
---------	---------------

Phoenix Contact 2026 © - all rights reserved  
<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)