

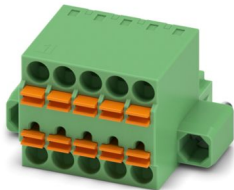
# TFMC 1,5/ 5-STF-3,5 AU - PCB connector



1707053

<https://www.phoenixcontact.com/us/products/1707053>

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The figure shows a 10-position version

PCB TWIN plug, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Au, contact connection type: Socket, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 10, product range: TFMC 1,5/..-STF, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

## Your advantages

- Gold-plated contacts ensure transfer quality remains stable over the long term
- Potentials can be easily looped through – ideal for BUS applications
- Time saving push-in connection, tools not required
- Intuitive operation due to color-coded actuating push button
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1707053
Packing unit	50 pc
Minimum order quantity	50 pc
Product key	AABFTB
GTIN	4046356896887
Weight per piece (including packing)	6.85 g
Weight per piece (excluding packing)	6.466 g
Country of origin	SK

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## Technical data

### Product properties

Product type	PCB TWIN plug
Product family	TFMC 1,5/..-STF
Product line	COMBICON Connectors S
Number of positions	5
Pitch	3.5 mm
Number of connections	10
Number of rows	1
Number of potentials	5
Mounting type	Screw flange

### Electrical properties

#### Properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Contact resistance	4 m $\Omega$
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Connection data

#### Connection technology

Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

#### Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section flexible	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section AWG	24 ... 16
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>

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Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	10 mm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm <sup>2</sup> ; Length: 7 mm
	Cross section: 0.34 mm <sup>2</sup> ; Length: 7 mm
	Cross section: 0.5 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 1 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm <sup>2</sup> ; Length: 10 mm

## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.14 mm <sup>2</sup> ; Length: 8 mm
	Cross section: 0.25 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.34 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.5 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 10 mm

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	partially gold-plated
Metal surface terminal point (top layer)	Tin (3 µm - 8 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 µm - 4 µm Ni)
Metal surface contact area (top layer)	Gold (0.8 µm - 1 µm Au)
Metal surface contact area (middle layer)	Nickel (2 µm - 4 µm Ni)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

### Material data - actuating element

Color (Actuating element)	orange (2003)
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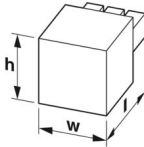


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Insulating material	PBT
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	27.52 mm
Height [h]	15.7 mm
Length [l]	22.9 mm

## Mounting

### Flange

Tightening torque	0.3 Nm
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## Mechanical tests

### Conductor connection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100

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Insertion strength per pos. approx.	2 N
Withdraw strength per pos. approx.	1.5 N

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-7:1993-08 (Polarization)
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-5:1992-08
Impulse withstand voltage at sea level	2.95 kV
Contact resistance $R_1$	4 m $\Omega$
Contact resistance $R_2$	4.5 m $\Omega$
Insertion/withdrawal cycles	100

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	1.0 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/3 cycles
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

### Vibration test

Specification	IEC 60068-2-6:1995-03
Frequency	10 - 500 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 500 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms

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Test directions	X-, Y- and Z-axis (pos. and neg.)
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## Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

## Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	8

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	$10^{12} \Omega$

### Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

## Packaging specifications

Type of packaging	packed in cardboard
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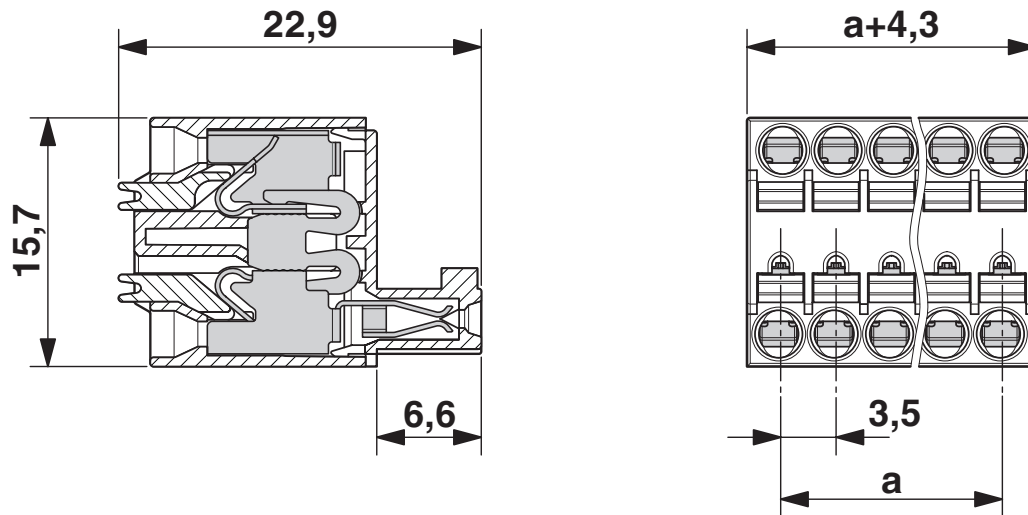
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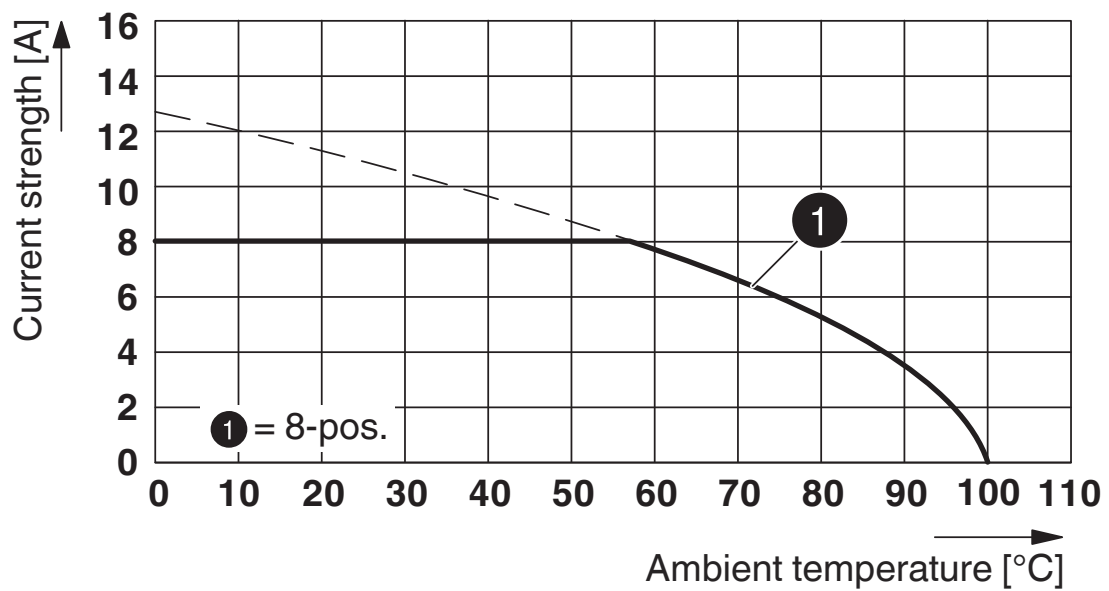
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## Drawings

Dimensional drawing



Diagram



Type: TFMC 1,5/ 8-STF-3,5 BK AU with MCV 1,5/ 8-GF-3,5 AUP26THRR56

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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1707053>

 <b>cULus Recognized</b> Approval ID: E60425-19920306		Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
<b>B</b>					
Field wiring	300 V	8 A	24 - 16	-	
<b>C</b>					
Factory wiring	50 V	8 A	24 - 16	-	

 **VDE approval of drawings**  
Approval ID: 40011723

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## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 10.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.1 Climate Change

CO2e kg	0.257 kg CO2e
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