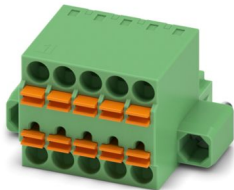


TFMC 1,5/ 5-STF-3,5 AU - PCB connector

1707053

<https://www.phoenixcontact.com/us/products/1707053>

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The figure shows a 10-position version

PCB TWIN plug, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Au, contact connection type: Socket, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 10, product range: TFMC 1,5/..-STF, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- Gold-plated contacts ensure transfer quality remains stable over the long term
- Potentials can be easily looped through – ideal for BUS applications
- Time saving push-in connection, tools not required
- Intuitive operation due to color-coded actuating push button
- Screwable flange for superior mechanical stability

Commercial data

Item number	1707053
Packing unit	50 pc
Minimum order quantity	50 pc
Product key	AABFTB
GTIN	4046356896887
Weight per piece (including packing)	6.85 g
Weight per piece (excluding packing)	6.466 g
Country of origin	SK

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1707053

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Technical data

Product properties

Product type	PCB TWIN plug
Product family	TFMC 1,5/..-STF
Product line	COMBICON Connectors S
Number of positions	5
Pitch	3.5 mm
Number of connections	10
Number of rows	1
Number of potentials	5
Mounting type	Screw flange

Electrical properties

Properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	4 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm ² ... 1.5 mm ²
Conductor cross-section flexible	0.2 mm ² ... 1.5 mm ²
Conductor cross-section AWG	24 ... 16
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm ² ... 1.5 mm ²

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1707053

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Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 0.75 mm ²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	10 mm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm ² ; Length: 7 mm
	Cross section: 0.34 mm ² ; Length: 7 mm
	Cross section: 0.5 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 1 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm ² ; Length: 10 mm

Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.14 mm ² ; Length: 8 mm
	Cross section: 0.25 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.34 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.5 mm ² ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm ² ; Length: 10 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	partially gold-plated
Metal surface terminal point (top layer)	Tin (3 µm - 8 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 µm - 4 µm Ni)
Metal surface contact area (top layer)	Gold (0.8 µm - 1 µm Au)
Metal surface contact area (middle layer)	Nickel (2 µm - 4 µm Ni)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data – actuating element

Color (Actuating element)	orange (2003)
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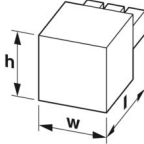


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Insulating material	PBT
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	27.52 mm
Height [h]	15.7 mm
Length [l]	22.9 mm

Mounting

Flange	
Tightening torque	0.3 Nm

Mechanical tests

Conductor connection	
Specification	IEC 60999-1:1999-11
Result	Test passed

Test for conductor damage and slackening	
Specification	IEC 60999-1:1999-11
Result	Test passed

Repeated connection and disconnection	
Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test	
Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm ² / solid / > 10 N
	0.2 mm ² / flexible / > 10 N
	1.5 mm ² / solid / > 40 N
	1.5 mm ² / flexible / > 40 N

Insertion and withdrawal forces	
Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100

TFMC 1,5/ 5-STF-3,5 AU - PCB connector



1707053

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Insertion strength per pos. approx.	2 N
Withdraw strength per pos. approx.	1.5 N

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-7:1993-08 (Polarization)
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Durability test

Specification	IEC 60512-5:1992-08
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	4 m Ω
Contact resistance R_2	4.5 m Ω
Insertion/withdrawal cycles	100

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	1.0 dm ³ SO ₂ on 300 dm ³ /40 °C/3 cycles
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Vibration test

Specification	IEC 60068-2-6:1995-03
Frequency	10 - 500 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 500 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms

TFMC 1,5/ 5-STF-3,5 AU - PCB connector



1707053

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Test directions	X-, Y- and Z-axis (pos. and neg.)
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Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	8

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	$10^{12} \Omega$

Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard
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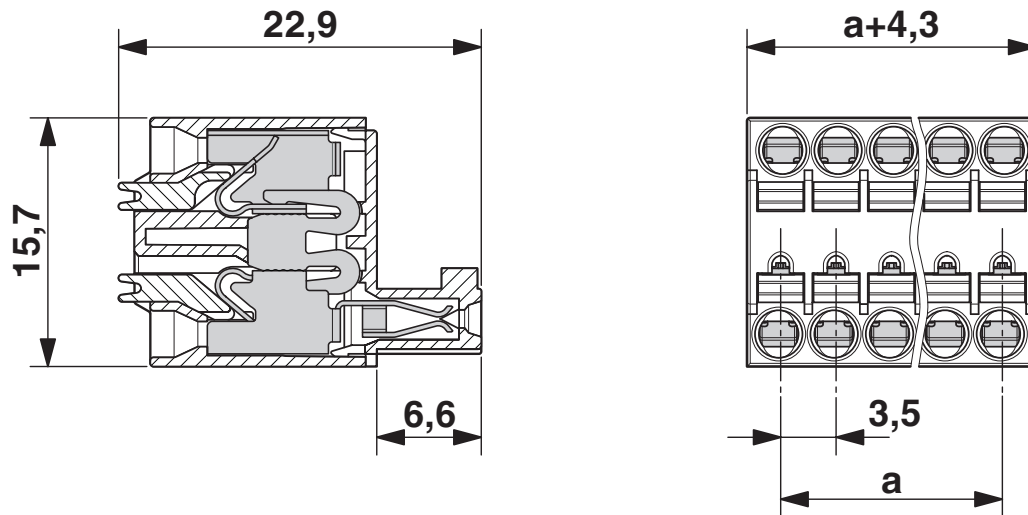
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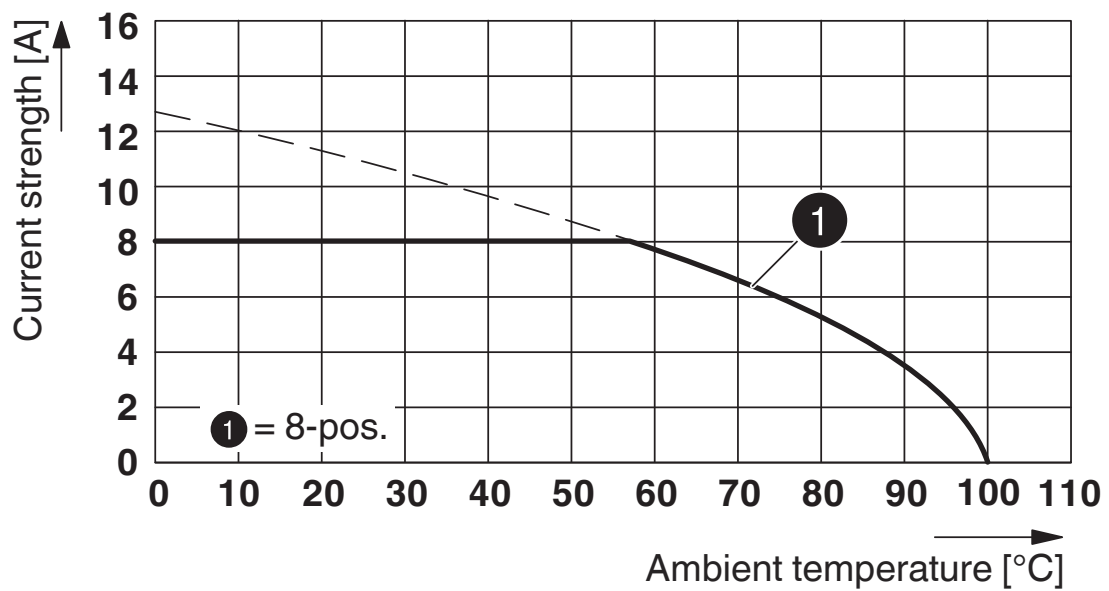
<https://www.phoenixcontact.com/us/products/1707053>

Drawings

Dimensional drawing



Diagram



Type: TFMC 1,5/ 8-STF-3,5 BK AU with MCV 1,5/ 8-GF-3,5 AUP26THRR56

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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1707053>

 cULus Recognized Approval ID: E60425-19920306		Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B					
Field wiring		300 V	8 A	24 - 16	-
C					
Factory wiring		50 V	8 A	24 - 16	-

 VDE approval of drawings Approval ID: 40011723
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 VDE approval of drawings Approval ID: 40011723
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Classifications

ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

ETIM

ETIM 10.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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EF3.1 Climate Change

CO2e kg	0.257 kg CO2e
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