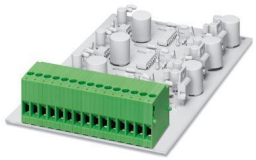
# KDS 3 - PCB terminal block

1704004

https://www.phoenixcontact.com/us/products/1704004

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The figure shows a combination as a 15-position version

PCB terminal block, nominal current: 24 A, rated voltage (III/2): 400 V, nominal cross section: 2.5 mm$^2$, number of potentials: 1, number of rows: 1, number of positions per row: 1, product range: KDS 3, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, mounting: Wave soldering, conductor/PCB connection direction: 0 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 3.5 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard. The article can be aligned to create different nos. of positions!

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Quick and convenient testing using integrated test option
- Two solder pins reduce the mechanical strain on the soldering spots
- The latching on the side enables various numbers of positions to be combined

## Commercial data

| | |
|---|---|
| Item number | 1704004 |
| Packing unit | 50 pc |
| Minimum order quantity | 50 pc |
| Sales key | AA13 |
| Product key | AAMFFA |
| GTIN | 4017918023157 |
| Weight per piece (including packing) | 4.452 g |
| Weight per piece (excluding packing) | 4.381 g |
| Customs tariff number | 85369010 |
| Country of origin | PL |

# Technical data

## Product properties

| | |
|---|---|
| Product type | PCB terminal block |
| Product family | KDS 3 |
| Product line | COMBICON Terminals M |
| Type | PC terminal block can be aligned |
| Number of positions | 1 |
| Pitch | 5.08 mm |
| Number of connections | 1 |
| Number of rows | 1 |
| Number of potentials | 1 |
| Pin layout | Linear pinning |
| Solder pins per potential | 2 |

### Fitting of components

| | |
|---|---|
| Partial assembly | No |

## Electrical properties

### Properties

| | |
|---|---|
| Nominal current $I_N$ | 24 A |
| Nominal voltage $U_N$ | 400 V |
| Rated voltage (III/3) | 320 V |
| Rated surge voltage (III/3) | 4 kV |
| Rated voltage (III/2) | 400 V |
| Rated surge voltage (III/2) | 4 kV |
| Rated voltage (II/2) | 630 V |
| Rated surge voltage (II/2) | 4 kV |

## Connection data

### Connection technology

| | |
|---|---|
| Type | PC terminal block can be aligned |
| Nominal cross section | 2.5 mm² |

### Conductor connection

| | |
|---|---|
| Connection method | Screw connection with tension sleeve |
| Conductor cross-section rigid | 0.2 mm² ... 4 mm² |
| Conductor cross-section flexible | 0.2 mm² ... 2.5 mm² |
| Conductor cross-section AWG | 24 ... 12 |
| Conductor cross-section, flexible, with ferrule, without plastic sleeve | 0.25 mm² ... 2.5 mm² |
| Conductor cross-section, flexible, with ferrule, with plastic sleeve | 0.25 mm² ... 1.5 mm² |
| 2 conductors with same cross section, rigid | 0.2 mm² ... 1 mm² |
| 2 conductors with same cross section, flexible | 0.2 mm² ... 1 mm² |

| | |
|---|---|
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve | 0.25 mm² ... 0.75 mm² |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm² ... 1 mm² |
| Stripping length | 8 mm |
| Drive form screw head | Slotted (L) |
| Tightening torque | 0.5 Nm ... 0.6 Nm |

## Mounting

| | |
|---|---|
| Mounting type | Wave soldering |
| Pin layout | Linear pinning |

## Material specifications

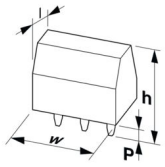
Material data - contact

| | |
|---|---|
| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
| Contact material | Cu alloy |
| Surface characteristics | hot-dip tin-plated |
| Metal surface terminal point (top layer) | Tin (5 µm - 7 µm Sn) |
| Metal surface soldering area (top layer) | Tin (5 µm - 7 µm Sn) |

Material data - housing

| | |
|---|---|
| Color (Housing) | green (6021) |
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C |

## Dimensions

| | |
|---|---|
| Dimensional drawing |  |
| Pitch | 5.08 mm |
| Width [w] | 5.08 mm |
| Height [h] | 28.5 mm |
| Length [l] | 27 mm |
| Installed height | 25 mm |
| Solder pin length [P] | 3.5 mm |

| | |
|---|---|
| Pin dimensions | 1.1 x 0.8 mm |

PCB design

| | |
|---|---|
| Hole diameter | 1.4 mm |

## Mechanical tests

Test for conductor damage and slackening

| | |
|---|---|
| Specification | IEC 60998-2-1:1990-04 |
| Result | Test passed |

Pull-out test

| | |
|---|---|
| Specification | IEC 60998-2-1:1990-04 |
| Conductor cross-section/conductor type/tractive force setpoint/actual value | 0.2 mm² / solid / > 10 N |
| | 0.2 mm² / flexible / > 10 N |
| | 4 mm² / solid / > 60 N |
| | 2.5 mm² / flexible / > 50 N |

Torque test

| | |
|---|---|
| Specification | IEC 60998-2-1:1990-04 |

## Electrical tests

Temperature-rise test

| | |
|---|---|
| Specification | IEC 60998-2-1:1990-04 |
| Requirement temperature-rise test | Increase in temperature ≤ 45 K |

Insulation resistance

| | |
|---|---|
| Specification | IEC 60998-2-1:1990-04 |
| Insulation resistance, neighboring positions | $10^9$ Ω |

Air clearances and creepage distances |

| | |
|---|---|
| Specification | IEC 60664-1:2007-04 |
| Insulating material group | I |
| Comparative tracking index (IEC 60112) | CTI 600 |
| Rated insulation voltage (III/3) | 320 V |
| Rated surge voltage (III/3) | 4 kV |
| minimum clearance value - non-homogenous field (III/3) | 3 mm |
| minimum creepage distance (III/3) | 4 mm |
| Rated insulation voltage (III/2) | 400 V |
| Rated surge voltage (III/2) | 4 kV |
| minimum clearance value - non-homogenous field (III/2) | 3 mm |
| minimum creepage distance (III/2) | 3 mm |
| Rated insulation voltage (II/2) | 630 V |
| Rated surge voltage (II/2) | 4 kV |
| minimum clearance value - non-homogenous field (II/2) | 3 mm |
| minimum creepage distance (II/2) | 3.2 mm |

## Environmental and real-life conditions

Vibration test

| | |
|---|---|
| Specification | IEC 60068-2-6:1995-03 |
| Frequency | 10 - 150 - 10 Hz |
| Sweep speed | 1 octave/min |
| Amplitude | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration | 5g (60.1 Hz ... 150 Hz) |
| Test duration per axis | 2.5 h |
| Test directions | X-, Y- and Z-axis |

Glow-wire test

| | |
|---|---|
| Specification | IEC 60998-2-1:1990-04 |
| Temperature | 850 °C |
| Time of exposure | 5 s |

Ambient conditions

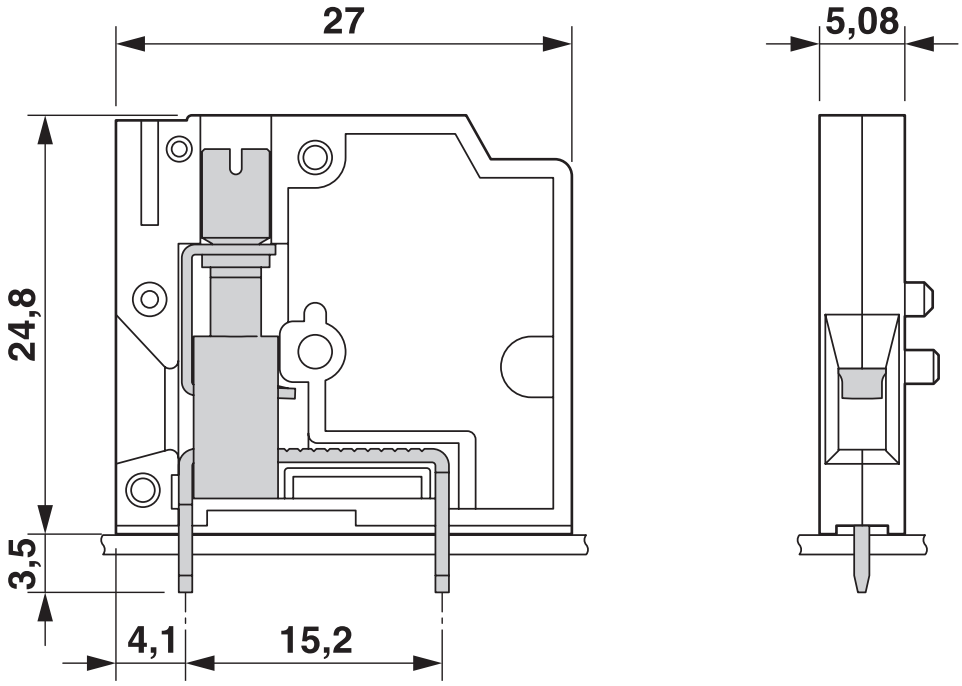
| | |
|---|---|
| Ambient temperature (storage/transport) | -40 °C ... 70 °C |
| Relative humidity (storage/transport) | 30 % ... 70 % |
| Ambient temperature (assembly) | -5 °C ... 100 °C |
| Ambient temperature (operation) | -40 °C ... 100 °C (Depending on the current carrying capacity/derating curve) |

## Packaging specifications

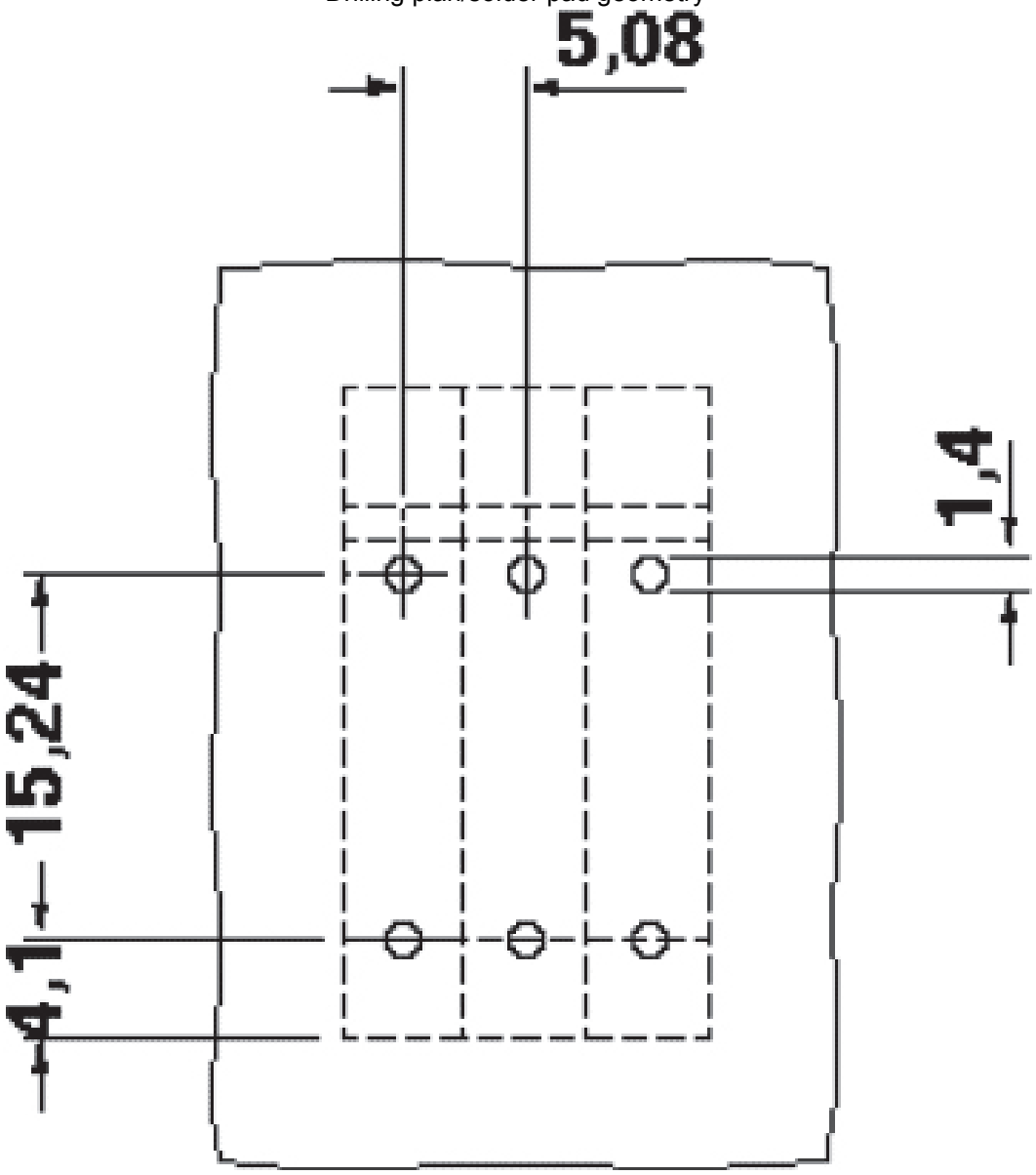
| | |
|---|---|
| Type of packaging | packed in cardboard |

## Drawings

Dimensional drawing



Drilling plan/solder pad geometry



## Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1704004

**CSA**
Approval ID: 13631

| | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $mm^2$ |
|---|---|---|---|---|
| keine | | | | |
| | 300 V | 10 A | 24 - 12 | - |

**UL Recognized**
Approval ID: FILE E 60425

| | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $mm^2$ |
|---|---|---|---|---|
| B | | | | |
| | 250 V | 15 A | 28 - 12 | - |
| D | | | | |
| | 300 V | 10 A | 28 - 12 | - |

## Classifications

### ECLASS

| | |
|---|---|
| ECLASS-13.0 | 27460101 |
| ECLASS-15.0 | 27460101 |

### ETIM

| | |
|---|---|
| ETIM 10.0 | EC002643 |

### UNSPSC

| | |
|---|---|
| UNSPSC 21.0 | 39121400 |

## Environmental product compliance

EU RoHS

| | |
|---|---|
| Fulfills EU RoHS substance requirements | Yes |
| Exemption | 6(c) |

China RoHS

| | |
|---|---|
| Environment friendly use period (EFUP) | EFUP-50 |
| | An article-related China RoHS declaration table can be found in the download area for the respective article under "Manufacturer declaration". For all articles with EFUP-E, no China RoHS declaration table issued and required. |

EU REACH SVHC

| | |
|---|---|
| REACH candidate substance (CAS No.) | Lead(CAS: 7439-92-1) |
| SCIP | 221af48b-30c3-470c-9fc5-0f8d17612af3 |

EF3.1 Climate Change

| | |
|---|---|
| CO2e kg | 0.016 kg CO2e |


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Phoenix Contact USA
586 Fulling Mill Road
Middletown, PA 17057, United States
(+717) 944-1300
info@phoenixcon.com