

# HC-Q12-I-CT-F - Contact insert



1418625

<https://www.phoenixcontact.com/us/products/1418625>

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Contact insert, number of positions: 12+PE, size: D7, number of connections per position: 1, Socket, Crimp connection, 400 V, 12 A, 0.14 mm<sup>2</sup> ... 2.5 mm<sup>2</sup>

## Your advantages

- Can be keyed in seconds thanks to plastic profiles
- 16 coding options without loss of contact space
- Contact insert including IP65 sealing screw
- Shock and vibration-resistant in accordance with DIN EN 61373

## Commercial data

Item number	1418625
Packing unit	1 pc
Minimum order quantity	1 pc
Sales key	BF61
Product key	AF7ABJ
GTIN	4055626249384
Weight per piece (including packing)	15.2 g
Weight per piece (excluding packing)	14.7 g
Customs tariff number	85389099
Country of origin	CN

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## Technical data

### Notes

General	For HC-D7 housing, crimp contacts CK1,6-ED (crimp contacts not included in scope of supply)
General	Connectors may be operated only when there is no load/voltage.

### Mounting

Assembly note	To ensure correct use, installation in housing with IP54 protection or better is required
	Contact insert including IP67 sealing screw.

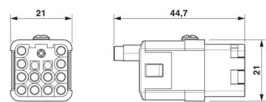
### Product properties

Product type	Contact insert with a fixed no. of positions
Series	HC-Q
Type	D7
Number of positions	12
Connection profile	12+PE
Contact numbering	1 - 12
Number of connections per position	1
Contact material type	turned
	rolled

### Insulation characteristics

Overvoltage category	III
Degree of pollution	3

### Dimensions

Dimensional drawing	
Width	21 mm
Height	43.1 mm
Length	21 mm

### Mechanical characteristics

Contact diameter	1.6 mm
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### Connection data

#### Connection technology

Connection technology	Crimp connection
	PE connection

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Number of connections per position	1
Connection in acc. with standard	IEC / EN

## Conductor connection

Conductor cross-section	0.14 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Connection cross section AWG	26 ... 14
Tightening torque	0.5 Nm ... 0.8 Nm (Mounting screws for mounting in the HEAVYCON housing)
Stripping length of the individual wire	8 mm
	6 mm (2.5 mm <sup>2</sup> )

## Electrical properties

Rated voltage (III/3)	400 V
Rated surge voltage	6 kV
Rated current	12 A

## Mechanical properties

### Mechanical data

Insertion/withdrawal cycles	≥ 500
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## Material specifications

Flammability rating according to UL 94	V0
Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC
Standards/regulations	PC

## Environmental and real-life conditions

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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## Standards and regulations

### Testing

Standards/regulations	PC: Fire protection in rail vehicles - requirement sets R22, R23, and R24 acc. to DIN EN 45545-2 (Risk level HL1 - HL3)
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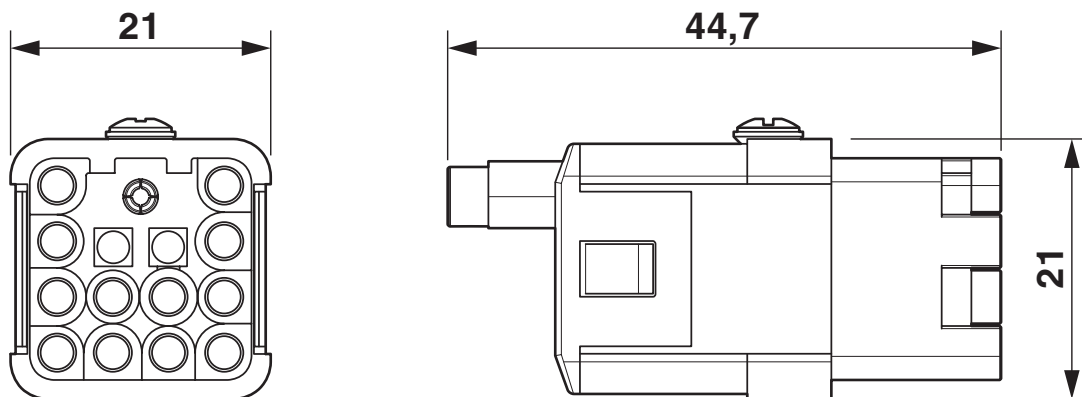
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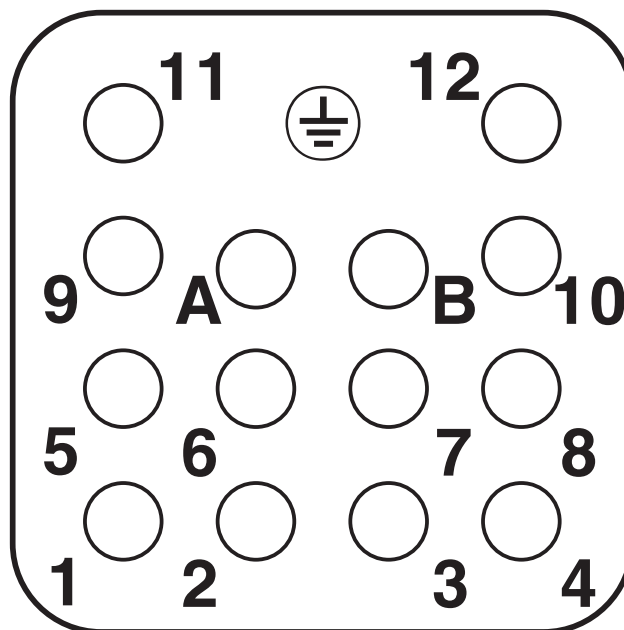
## Drawings

Dimensional drawing



Dimensional drawing: HC-Q 12-I-CT-F

Schematic diagram



Pin assignment connection side. Position A and B for coding profiles

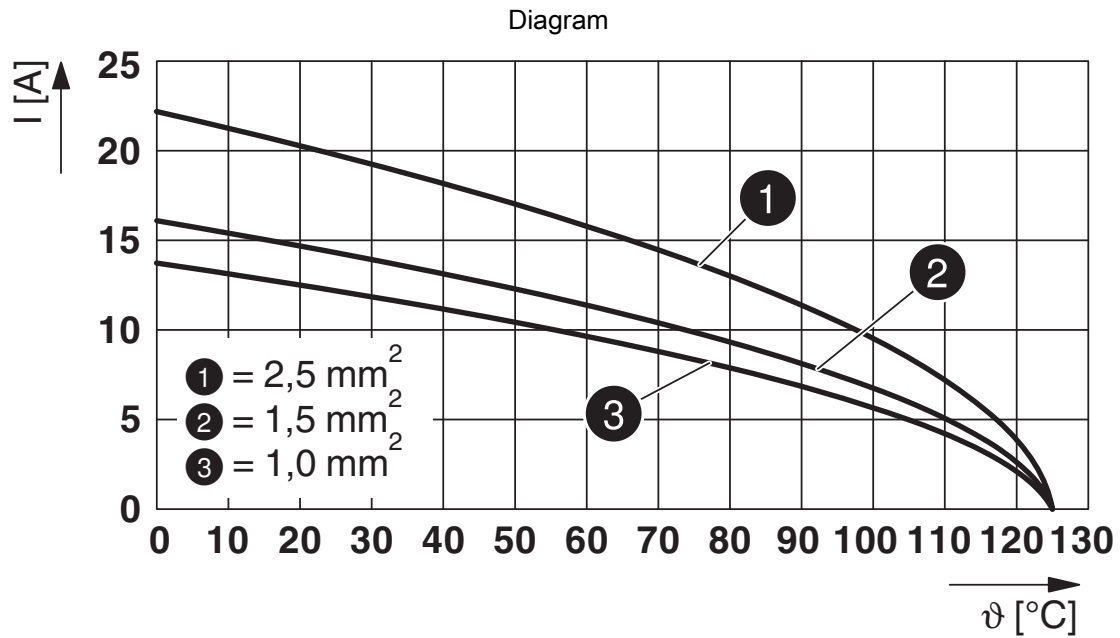


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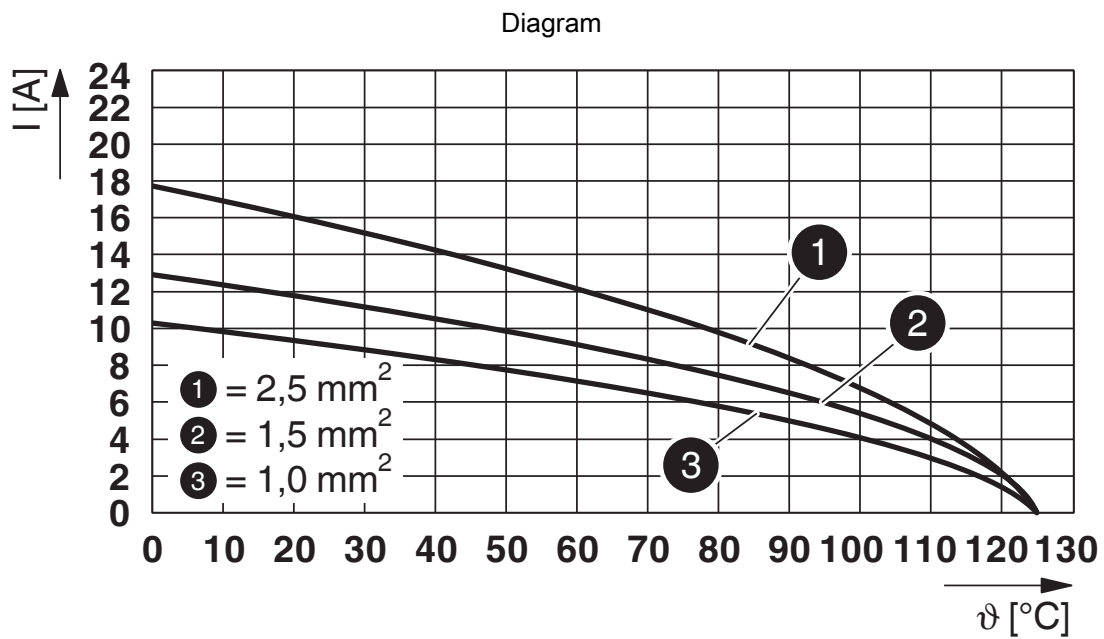


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Derating diagram turned contacts



Derating diagram rolled contacts

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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1418625>

### DNV

Approval ID: TAE000037S



### CSA

Approval ID: 158887

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine				
	600 V	12 A	- 14	-



### UL Recognized

Approval ID: E118976

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine				
	600 V	15 A	- 14	-



### UL Recognized

Approval ID: E468743

	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine				
	600 V	15 A	-	-

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## Classifications

### ECLASS

ECLASS-13.0	27440205
ECLASS-15.0	27440205

### ETIM

ETIM 10.0	EC000438
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### UNSPSC

UNSPSC 21.0	39121500
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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