

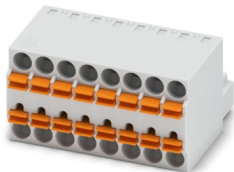
# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

Please be informed that the data shown in this PDF document is generated from our online catalog. Please find the complete data in the user documentation. Our general terms of use for downloads are valid.



PCB TWIN plug, nominal cross section: 1.5 mm<sup>2</sup>, color: light gray, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 16, product range: TFMC 1,5/..-ST, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: without, mounting method: without, type of packaging: packed in cardboard

## Your advantages

- Potentials can be easily looped through – ideal for BUS applications
- Time saving push-in connection, tools not required
- Defined contact force ensures that contact remains stable over the long term
- Intuitive operation due to color-coded actuating push button

## Commercial data

Item number	1014678
Packing unit	50 pc
Minimum order quantity	50 pc
Product key	AABFTA
GTIN	4055626494814
Weight per piece (including packing)	9.29 g
Weight per piece (excluding packing)	4.7 g
Country of origin	PL

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

## Technical data

### Product properties

Product type	PCB TWIN plug
Product family	TFMC 1,5/..-ST
Product line	COMBICON Connectors S
Number of positions	8
Pitch	3.5 mm
Number of connections	16
Number of rows	1
Number of potentials	8

### Electrical properties

#### Properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Contact resistance	3.3 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Connection data

#### Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	without
Mounting type	without

#### Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section flexible	0.2 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section AWG	24 ... 16
Conductor cross-section, flexible, with ferrule, without plastic sleeve	0.25 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 0.75 mm <sup>2</sup>

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	10 mm

## Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm <sup>2</sup> ; Length: 7 mm
	Cross section: 0.34 mm <sup>2</sup> ; Length: 7 mm
	Cross section: 0.5 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 1 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 1.5 mm <sup>2</sup> ; Length: 10 mm

## Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.14 mm <sup>2</sup> ; Length: 8 mm
	Cross section: 0.25 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.34 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.5 mm <sup>2</sup> ; Length: 8 mm ... 10 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 10 mm

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 µm - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 µm - 8 µm Sn)

### Material data - housing

Color (Housing)	light gray (7035)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

### Material data – actuating element

Color (Actuating element)	orange (2003)
Insulating material	PBT
Insulating material group	I
CTI according to IEC 60112	600

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector

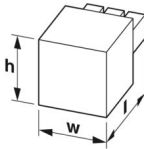


1014678

<https://www.phoenixcontact.com/us/products/1014678>

Flammability rating according to UL 94	V0
--	----

## Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	28.8 mm
Height [h]	15.7 mm
Length [l]	22.9 mm

## Mechanical tests

### Conductor connection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	1.5 mm <sup>2</sup> / solid / > 40 N
	1.5 mm <sup>2</sup> / flexible / > 40 N

### Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
---------------	------------------------

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

Result	Test passed
--------	-------------

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	3.3 mΩ
Contact resistance R <sub>2</sub>	3.4 mΩ
Insertion/withdrawal cycles	25

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Ambient conditions

Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

## Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	10

## Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

## Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

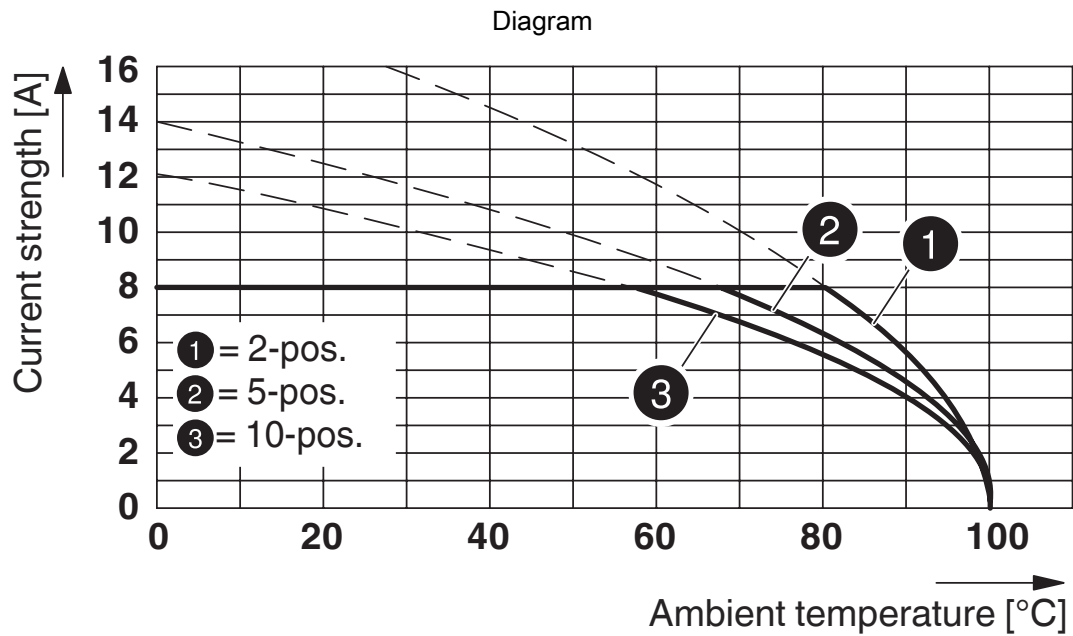
## Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

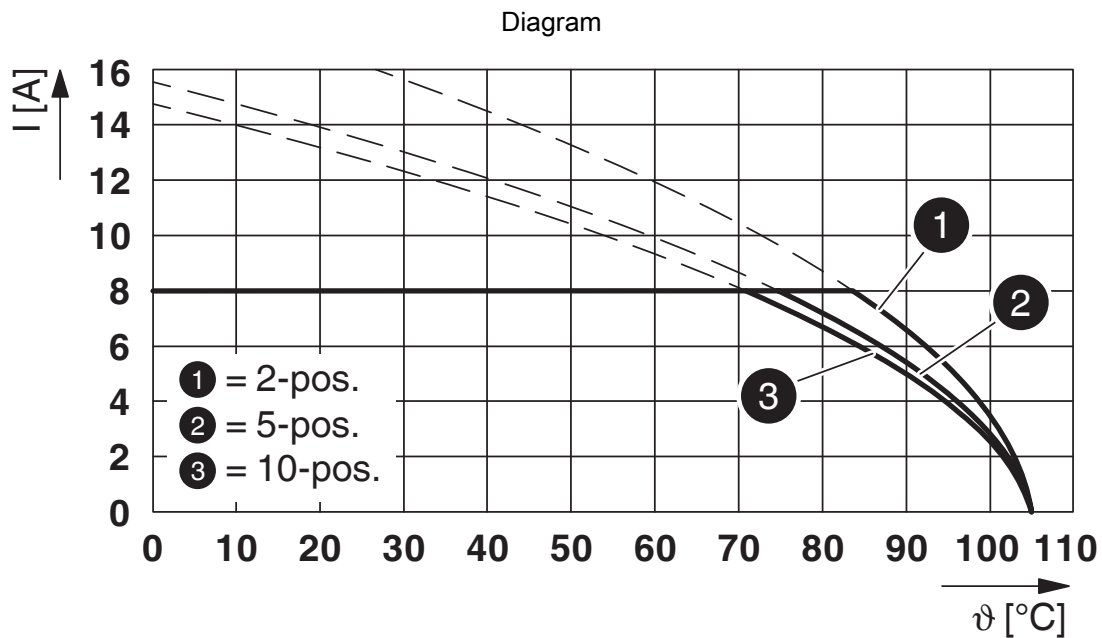
## Packaging specifications

Type of packaging	packed in cardboard
-------------------	---------------------

Drawings



Type: TFMC 1,5/...-ST-3,5 with MC 1,5/...-G-3,5



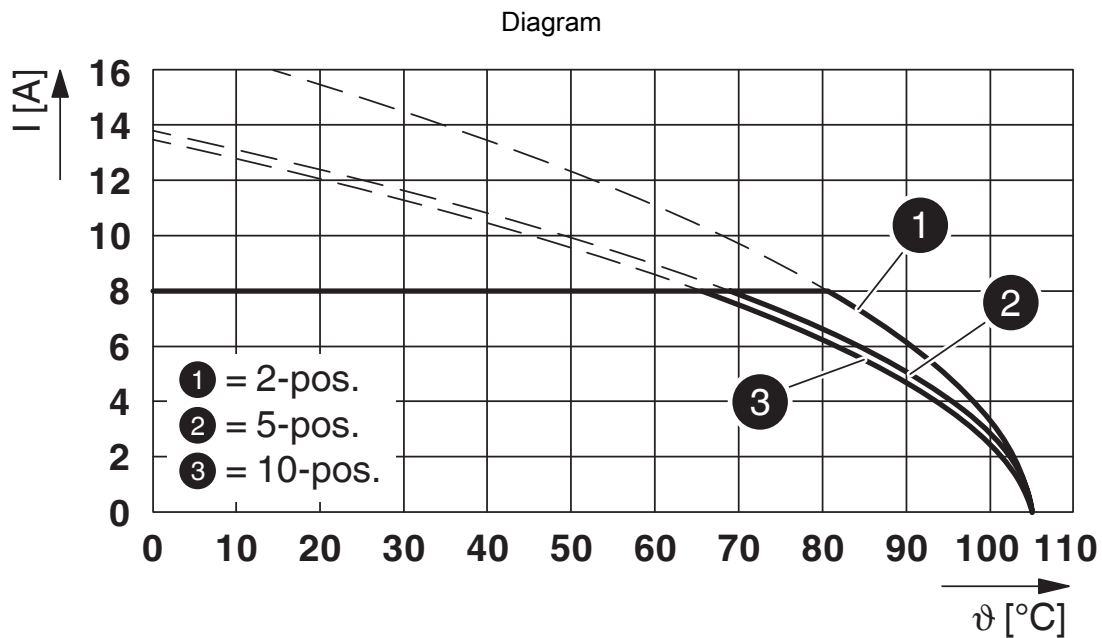
Type: TFMC 1,5/...-ST-3,5 with MCV 1,5/...-G-3,5 P... THR

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector

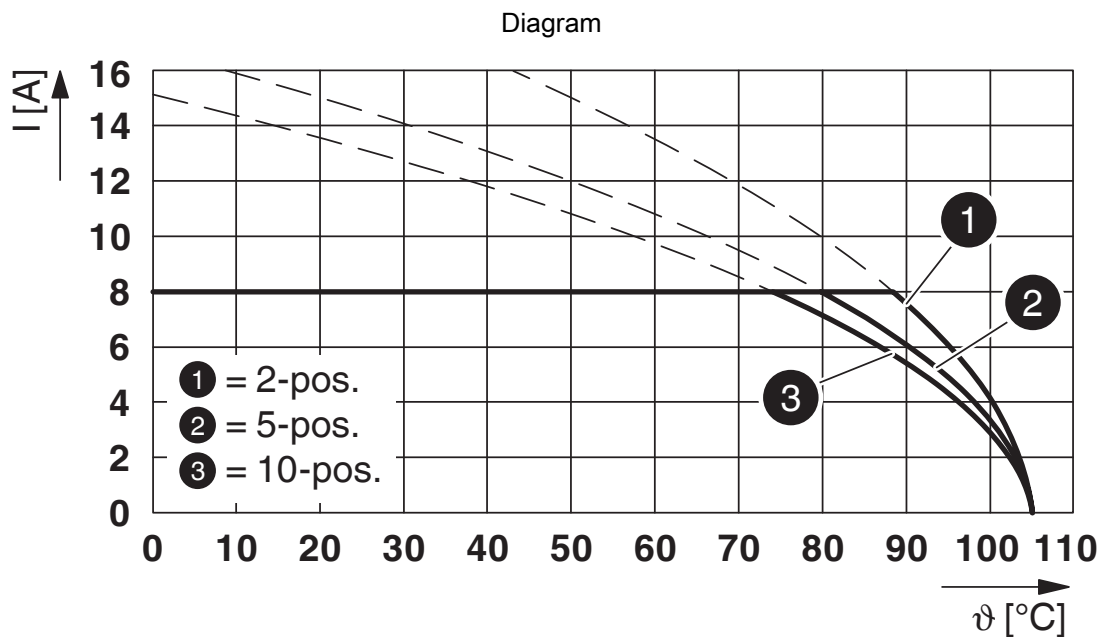


1014678

<https://www.phoenixcontact.com/us/products/1014678>



Type: TFMC 1,5/...-ST-3,5 with MCV 1,5/....-G-3,5



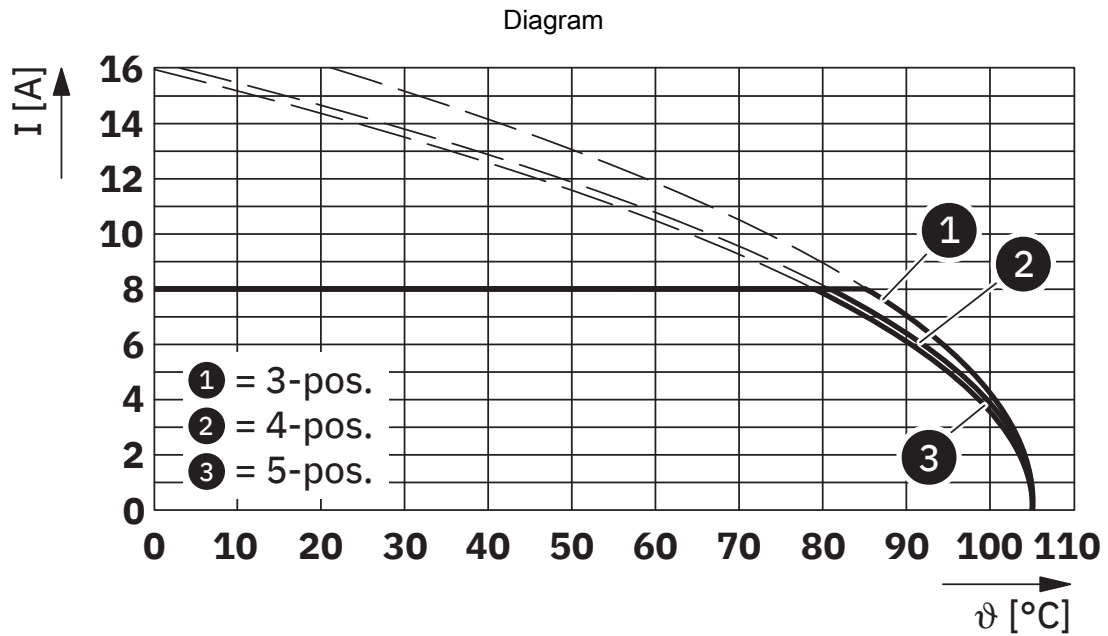
Type: TFMC 1,5/...-ST-3,5 with MC 1,5/...-G-3,5 P... THR

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector

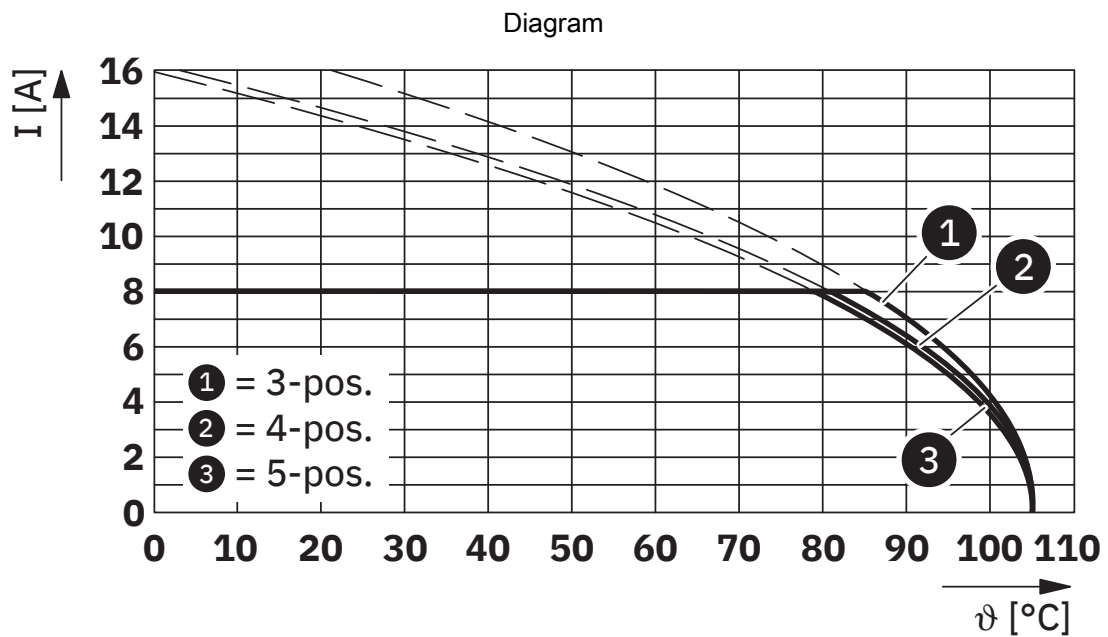


1014678

<https://www.phoenixcontact.com/us/products/1014678>



Type: TFMC 1,5/...-ST-3,5 with MCO 1,5/...-G1L-3,5 KMGY



Type: TFMC 1,5/...-ST-3,5 with MCO 1,5/...-G1R-3,5 KMGY

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1014678>

 <b>cULus Recognized</b> Approval ID: E60425-19920306		Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
<b>B</b>					
Field wiring		300 V	8 A	24 - 16	-
<b>C</b>					
Factory wiring		50 V	8 A	24 - 16	-

 <b>VDE approval of drawings</b> Approval ID: 40011723
--

 <b>VDE approval of drawings</b> Approval ID: 40011723
--

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 10.0	EC002638
-----------	----------

### UNSPSC

UNSPSC 21.0	39121400
-------------	----------

# TFMC 1,5/ 8-ST-3,5 GY7035 - PCB connector



1014678

<https://www.phoenixcontact.com/us/products/1014678>

## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
---	--------------------

### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
-------------------------------------	----------------------------

### EF3.1 Climate Change

CO2e kg	0.22 kg CO2e
---------	--------------

Phoenix Contact 2026 © - all rights reserved  
<https://www.phoenixcontact.com>

Phoenix Contact USA  
586 Fulling Mill Road  
Middletown, PA 17057, United States  
(+717) 944-1300  
[info@phoenixcon.com](mailto:info@phoenixcon.com)