

# EML-HT (15X15)RL-T - High-temperature label



0830653

<https://www.phoenixcontact.com/us/products/0830653>

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High-temperature label, large roll, for thermal transfer printers, resistant for 60 s at up to 300°C



## Your advantages

- The EML-HT label is made of an acrylate film that is highly temperature-resistant. It can be used for marking printed circuit boards and in all industrial soldering processes
- Continuous temperature range of -40 °C ... 180 °C, 300 °C for up to 60 seconds
- When combined with the ink ribbon THERMOMARK-RIBBON 110 EML-HT, the marking is highly resistant to high temperatures and chemicals
- The EML-HT ... materials are UL-listed
- Labeling service: Phoenix Contact can custom-label all EML-HT ... markers in accordance with your requirements

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 0830653       |
| Packing unit                         | 1 pc          |
| Minimum order quantity               | 1 pc          |
| Sales key                            | BG16          |
| Product key                          | BG2411        |
| GTIN                                 | 4046356719278 |
| Weight per piece (including packing) | 519.7 g       |
| Weight per piece (excluding packing) | 446.5 g       |
| Customs tariff number                | 39269097      |
| Country of origin                    | DE            |

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## Technical data

### Notes

|         |  |
|---------|--|
| General | For the THERMOMARK ROLL and THERMOMARK ROLL 2.0 roll printers, this material can only be processed with an external media hub. |
|---------|--|

### Product properties

|                  |                                 |
|------------------|---------------------------------|
| Product type     | Device marker                   |
| Product property | Highly resistant to temperature |

### Marking

|                                     |                |
|-------------------------------------|----------------|
| Number of individual labels         | 8000           |
| Number of individual labels per row | 1              |
| Identification technology           | Thermotransfer |

### Dimensions

|        |       |
|--------|-------|
| Width  | 15 mm |
| Length | 15 mm |

### Text field

|                   |       |
|-------------------|-------|
| Text field width  | 15 mm |
| Text field height | 15 mm |

### Material specifications

|                   |                                |
|-------------------|--------------------------------|
| RoHS compliant    | yes                            |
| Foil strength     | 50 µm                          |
| Adhesive strength | 20 µm                          |
| Adhesive          | Acrylic                        |
| Color             | white (RAL 9010)               |
| Material          | Acrylate                       |
| Components        | free from silicone and halogen |

### Environmental and real-life conditions

#### Ambient conditions

|   |                   |
|---|-------------------|
| Ambient temperature (operation)                     | -40 °C ... 180 °C |
| Recommended ambient temperature (storage/transport) | 23 °C             |
| Recommended humidity (storage/transport)            | 50 %              |

#### Test for substances that would hinder coating with paint or varnish

|   |                         |
|---|-------------------------|
| Testing for paint wetting impairment substances (LABS-conformity) | VDMA 24364-A1-L:2018-05 |
| Result  | Test passed             |

#### Scratch resistance

|               |                                       |
|---------------|---------------------------------------|
| Specification | DIN EN ISO 1518-1:2019-10 (following) |
|---------------|---------------------------------------|

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## Tesa film test

|               |                                  |
|---------------|----------------------------------|
| Specification | DIN EN ISO 2409:2013 (following) |
| Result        | Test passed                      |

## UV resistance

|               |                                |
|---------------|--------------------------------|
| Specification | ISO 4892-2:2013-03 (following) |
| Result        | Test passed                    |
| Test duration | 96 h                           |
| Procedure     | Artificial irradiation.        |

## Temperature resistance

|                        |                                 |
|------------------------|---------------------------------|
| Specification          | ANSI/UL 969-2018:03 (following) |
| Test duration          | 240 h                           |
| Rating 125 °C (150 °C) | Test passed                     |

## Wipe resistance of inscriptions

|   |   |
|---|---|
| Specification                                     | DIN EN 61010-1 (VDE 0411-1):2011-07<br>DIN EN 62208 (VDE 0660-511):2012-06 (in parts) |
| Isopropanol (99%) [67-63-0]                       | Test passed   |
| n-Hexane<br>[CAS No. 110-54-3]                    | Test passed   |
| Water + Petroleum ether<br>[CAS No. 64742-82-1]   | Test passed   |
| Sodium hydroxide 0.1 mol/l<br>[CAS No. 1310-73-2] | Test passed   |
| Ethanol (99 %)<br>[CAS No. 64-17-5]               | Test passed   |

## Immersion in chemicals, oil & fuel

|   |                          |
|---|--------------------------|
| Specification                                 | ISO 175:2010 (following) |
| Test duration                                 | 168 h                    |
| Saltwater (saturated 350 g/l)<br>[CAS No. - ] | Test passed              |
| IRM 901                                       | Test passed              |
| IRM 902                                       | Test passed              |
| IRM 903                                       | Test passed              |

## Testing in a condensation changing climate in the presence of sulfur dioxide

|               |                               |
|---------------|-------------------------------|
| Specification | DIN 50018:2013-05 (following) |
| Result        | Test passed                   |
| Climate level | AHT 1.0 S                     |
| Cycles        | 2                             |

## Salt spray test

|               |                           |
|---------------|---------------------------|
| Specification | DIN EN 60068-2-11:2000-02 |
| Result        | Test passed               |
| Test duration | 96 h                      |

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## Standards and regulations

Wipe resistance

DIN EN 61010-1 (VDE 0411-1)

## Mounting

Mounting type

adhesive

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## Classifications

### ECLASS

ECLASS-13.0

27281103

### ETIM

ETIM 9.0

EC001288

### UNSPSC

UNSPSC 21.0

39131500

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## Environmental product compliance

### EU RoHS

|   |                    |
|---|--------------------|
| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--------------------|

### EU REACH SVHC

|                                     |                            |
|-------------------------------------|----------------------------|
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |
|-------------------------------------|----------------------------|

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