

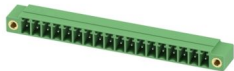
# MC 1,5/18-GF-3,81 - PCB header



1848423

<https://www.phoenixcontact.com/us/products/1848423>

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PCB headers, nominal cross section: 1.5 mm<sup>2</sup>, color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: MC 1,5/...-GF, pitch: 3.81 mm, screw head form: L Slotted, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.4 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Well-known mounting principle allows worldwide use
- Screwable flange for superior mechanical stability
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

## Commercial data

Item number	1848423
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABSBB
GTIN	4017918121495
Weight per piece (including packing)	5.784 g
Weight per piece (excluding packing)	5.203 g
Customs tariff number	85366930
Country of origin	DE

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## Technical data

### Product properties

Product type	PCB headers
Product family	MC 1,5/...-GF
Product line	COMBICON Connectors S
Type	Standard
Number of positions	18
Pitch	3.81 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting type	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

#### Properties

Nominal current $I_N$	8 A
Nominal voltage $U_N$	160 V
Contact resistance	1.4 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

#### Flange

Tightening torque	0.3 Nm
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### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 μm - 5 μm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 μm - 3 μm Ni)

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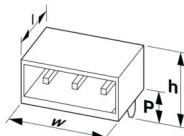
<https://www.phoenixcontact.com/us/products/1848423>

Metal surface soldering area (top layer)	Tin (3 µm - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 µm - 3 µm Ni)

## Material data - housing

Color (Housing)	green (6021)
Insulating material	PBT
Insulating material group	IIIa
CTI according to IEC 60112	225
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	3.81 mm
Width [w]	78.97 mm
Height [h]	10.3 mm
Length [l]	9.2 mm
Installed height	6.9 mm
Solder pin length [P]	3.4 mm
Pin dimensions	0.8 x 0.8 mm

## PCB design

Hole diameter	1.2 mm
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## Mechanical tests

### Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

### Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

### Contact holder in insert

Specification	IEC 60512-15-1:2008-05
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Contact holder in insert Requirements >20 N	Test passed
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## Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	5 N

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	16

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 225
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

## Environmental and real-life conditions

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R <sub>1</sub>	1.4 mΩ
Contact resistance R <sub>2</sub>	1.5 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

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## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	1.39 kV

## Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

## Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

## Railway application: Oscillation/broadband noise

Specification	DIN EN 50155 (VDE 0115-200):2022-06
	IEC 61373:2010-05
Spectrum	Long life test category 1, class B, body mounted
Frequency	f <sub>1</sub> = 5 Hz to f <sub>2</sub> = 150 Hz
ASD level	0.964 (m/s <sup>2</sup> )/Hz
Acceleration	0.572 g
Test duration per axis	5 h
Test directions	X-, Y- and Z-axis
Contact interruption	< 1 µs
Result	Test passed

## Railway application: Shocks

Specification	DIN EN 50155 (VDE 0115-200):2022-06
	IEC 61373:2010-05
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Number of shocks per direction	3
Test directions	X-, Y- and Z-axis (pos. and neg.)
Contact interruption	< 1 µs
Result	Test passed

## Ambient conditions

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Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C
Ambient temperature (operation)	-40 °C ... 105 °C (dependent on the derating curve)

## Packaging specifications

Type of packaging	packed in cardboard
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## Drawings

Dimensional drawing



Diagram



Type: LPC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



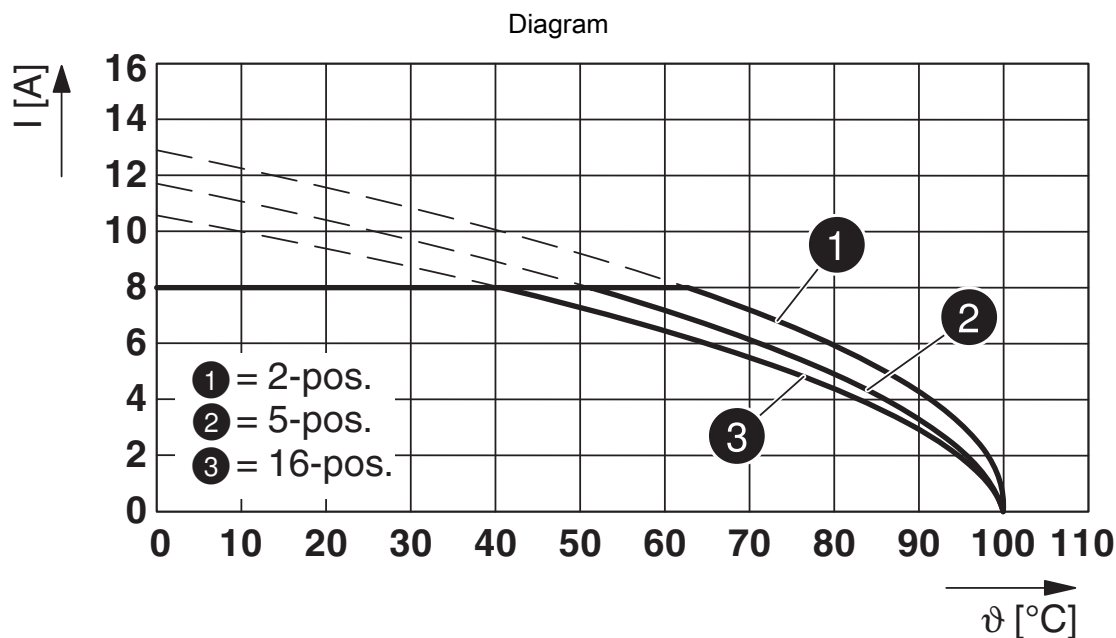
Type: MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



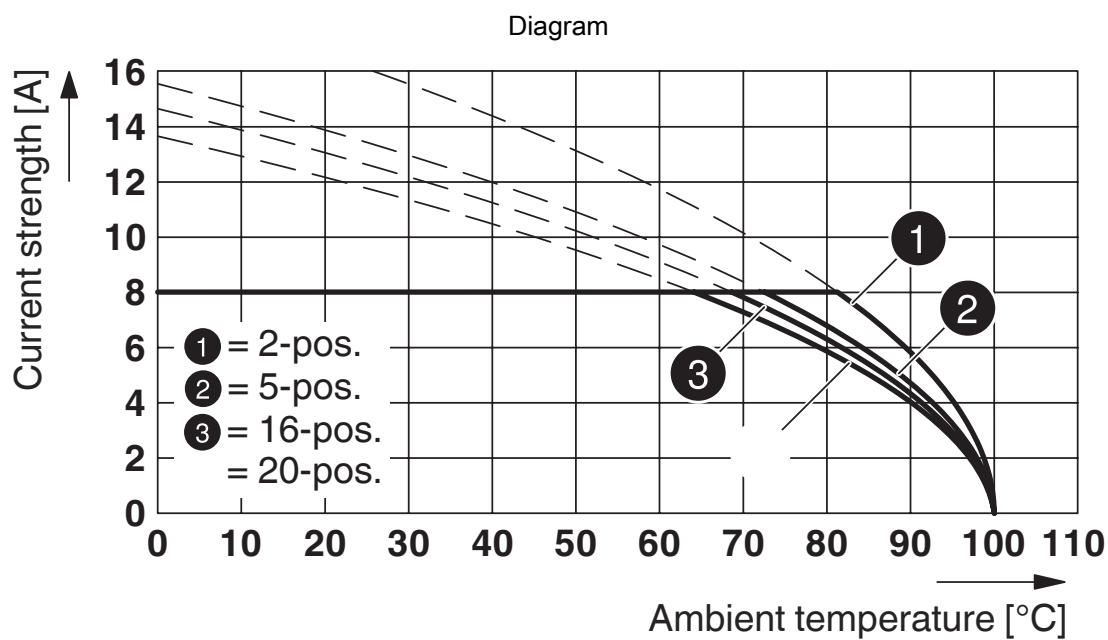
Type: FK-MCP 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

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Type: MCV(W/R) 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



Type: FRONT-MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

# MC 1,5/18-GF-3,81 - PCB header



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Type: FMC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



Type: MCV(W/R) 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81

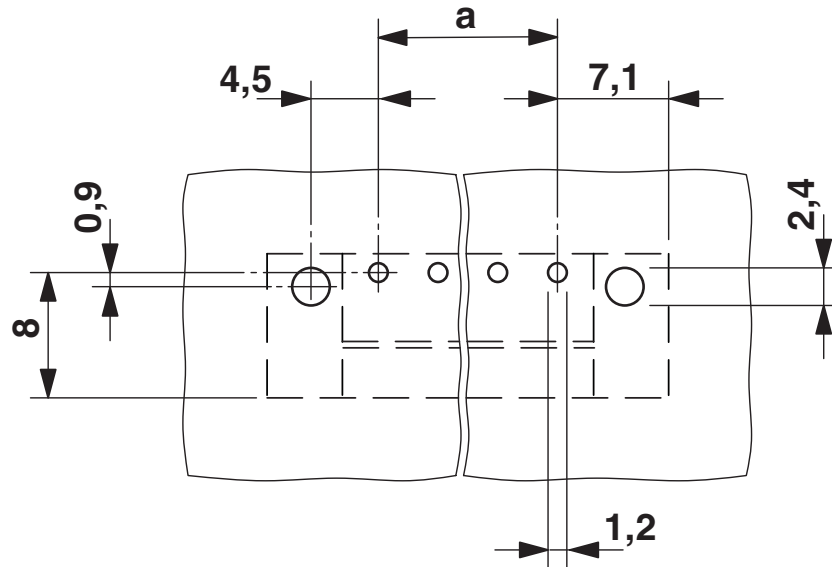
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Drilling plan/solder pad geometry



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1848423>

 <b>CSA</b> Approval ID: 13631				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	8 A	-	-
D	300 V	8 A	-	-

 <b>cULus Recognized</b> Approval ID: E60425-20110128				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B	300 V	8 A	-	-
D	300 V	8 A	-	-

 <b>VDE Zeichengenehmigung</b> Approval ID: 40011723				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
keine	160 V	8 A	-	-

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## Classifications

### ECLASS

ECLASS-13.0	27460201
ECLASS-15.0	27460201

### ETIM

ETIM 10.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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### EF3.1 Climate Change

CO2e kg	0.035 kg CO2e
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